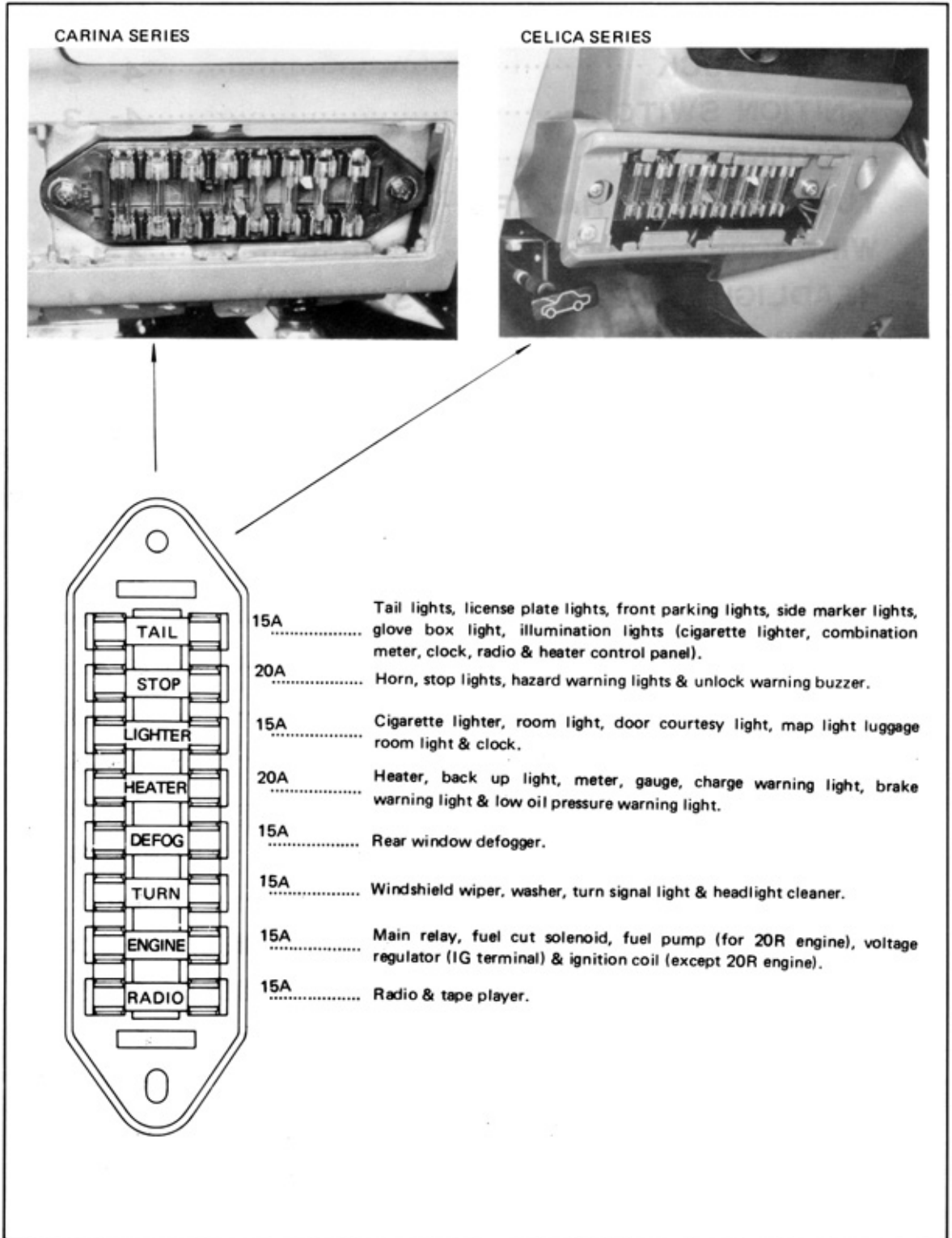


# BODY ELECTRICAL

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## FUSE BLOCK

Fig. 4-1



# IGNITION SWITCH

## REMOVAL

Remove the parts in the order numbered below.

Fig. 4-2

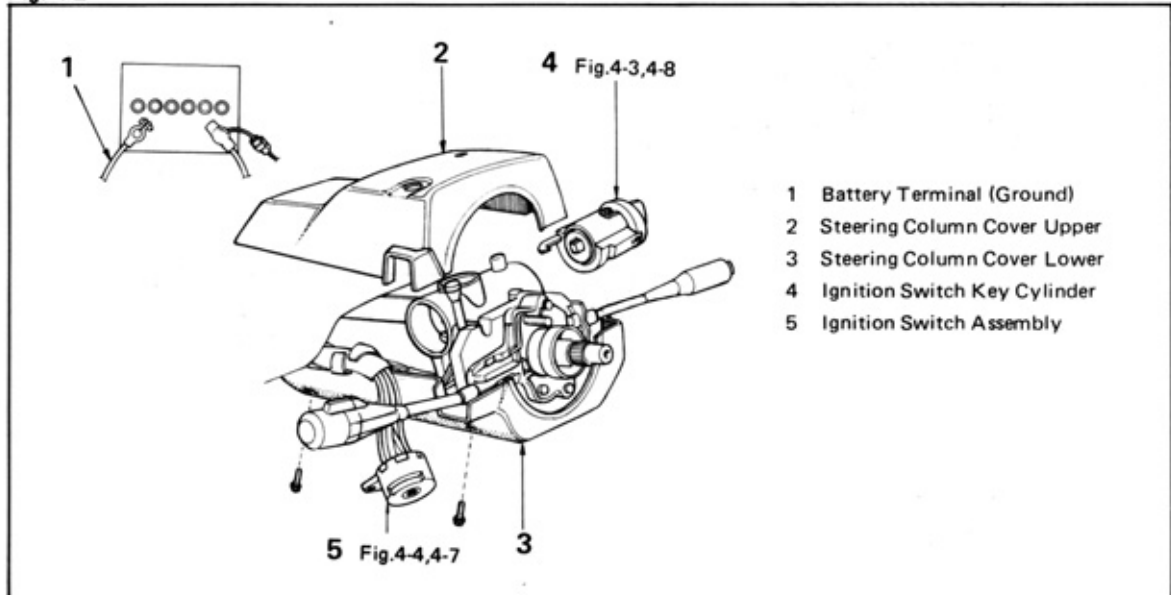
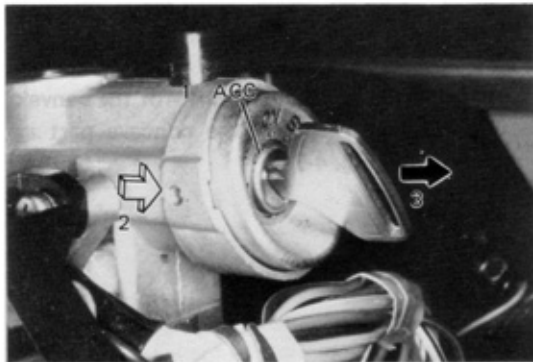
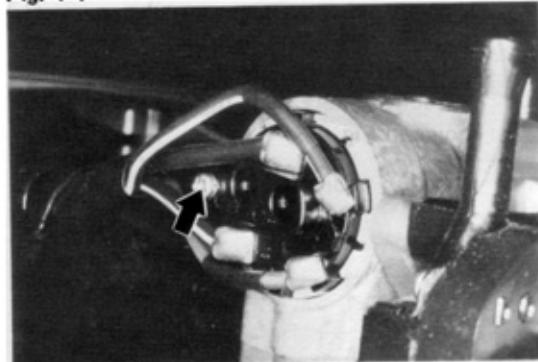


Fig. 4-3



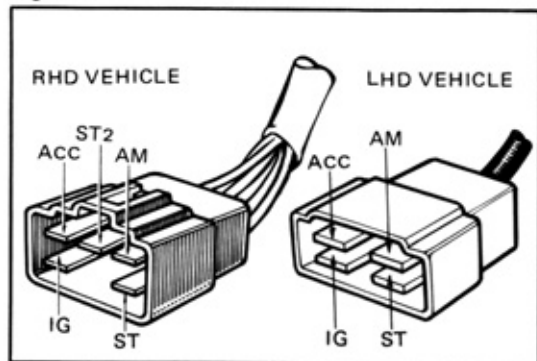
1. Remove ignition switch key cylinder. (Item 4)
  - (1) Turn the ignition key to "ACC".
  - (2) Hold down the pin with a wire and pull out the ignition switch key cylinder.

Fig. 4-4



2. Remove ignition switch assembly. (Item 5)  
 Remove the attaching screw and take off the ignition switch assembly.

Fig. 4-5



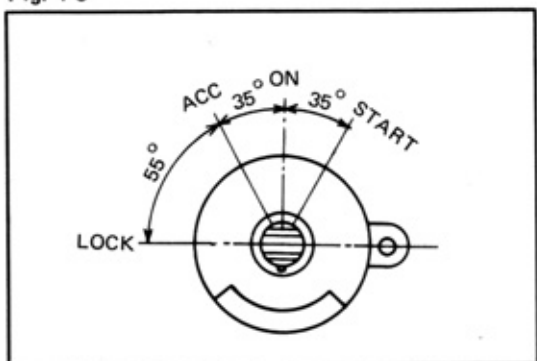
**INSPECTION**



Terminal connections

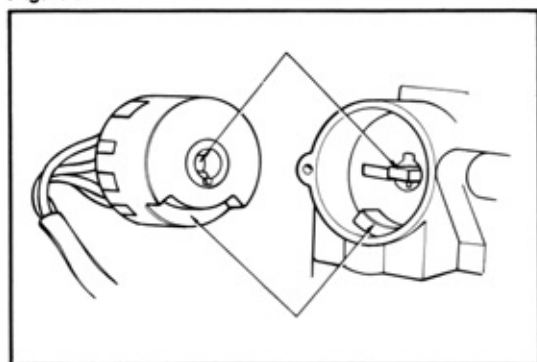
- AM ..... To battery fusible link (power source)
- IG ..... To ignition coil fuse (TURN) 15A fuse (ENGINE) 15A
- ACC ..... To fuse (RADIO) 15A
- ST ..... To starter "ST" terminal & fuel pump relay
- ST2 ..... To ignition coil "+" terminal

Fig. 4-6



TERMINAL SWITCH POSITION	AM	ACC	IG	ST	ST2 (RHD)
OFF					
ACC	○—○				
ON	○—○—○				
START	○—○—○—○—○				

Fig. 4-7



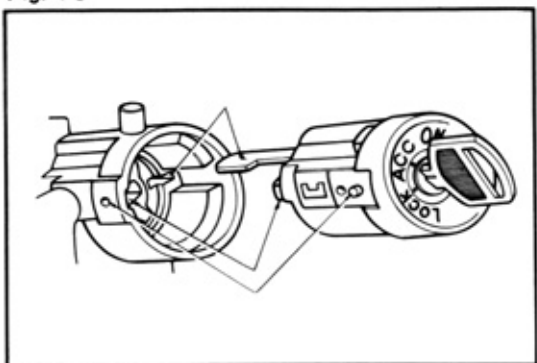
**INSTALLATION**

Perform the removal in reverse order.

– Note –

1. Install the ignition switch with the convex part aligned against the concave part as shown in Fig. 4-7.

Fig. 4-8

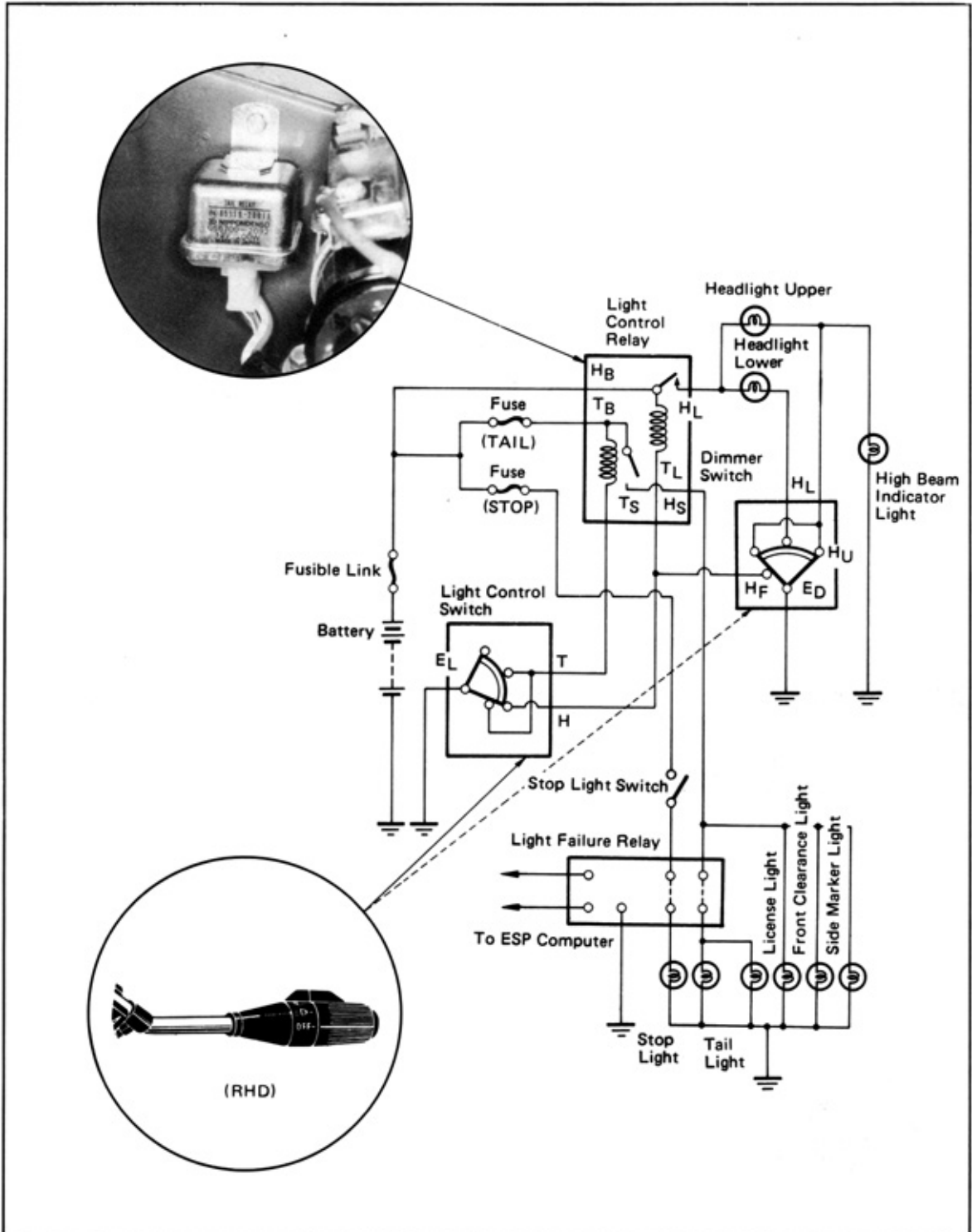


2. In installing the ignition switch key cylinder, turn the key to "ACC" and align the convex part with the concave part as shown in Fig. 4-8.

# LIGHTING

## CIRCUIT DIAGRAM

Fig. 4-9



## Light Control Switch

### DISASSEMBLY

Disassemble the following parts in numerical order.

Fig. 4-10

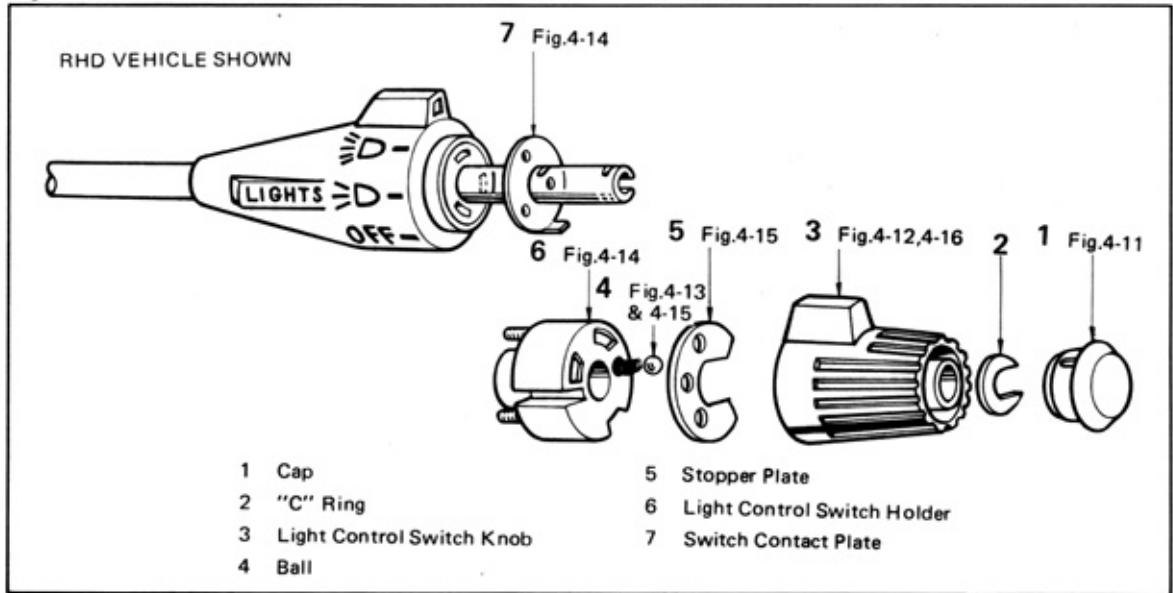
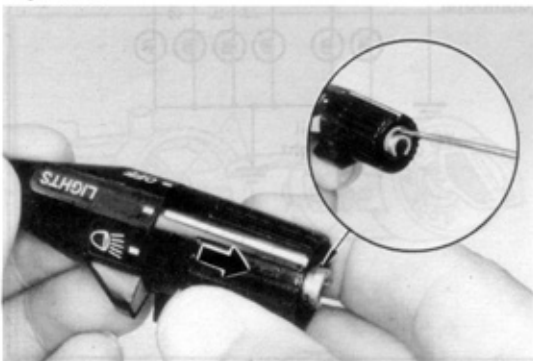


Fig. 4-11



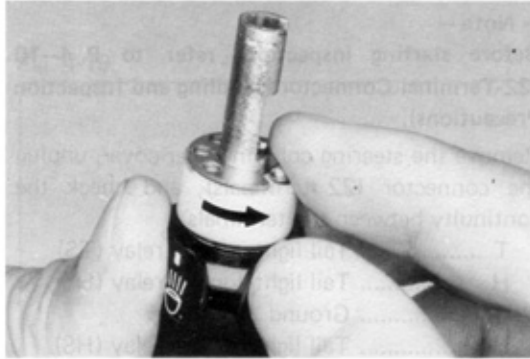
1. Cap removal (Item 1)  
Remove the cap by prying it off screwdriver.

Fig. 4-12



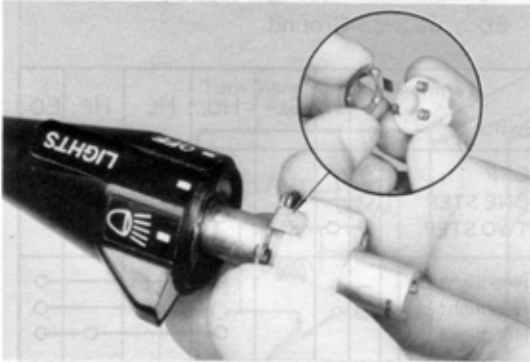
2. Light control switch knob removal. (Item 3)  
Remove the "C" ring. Turn the knob one step and pull the knob from the shaft.

Fig. 4-13



3. Steel ball removal. (Item 4)  
Turn the switch holder and take out the ball and spring. Use care as the ball will jump out.

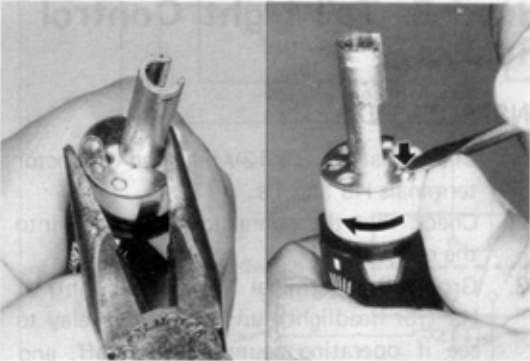
Fig. 4-14

**ASSEMBLY**

Perform the disassembly in reverse order.

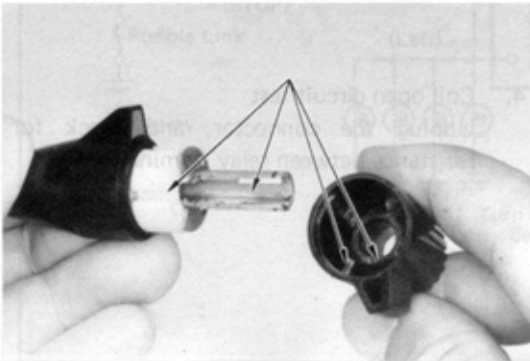
1. Assemble switch holder. (Item 6)
  - (1) Set three springs on the switch holder.
  - (2) Fit the lip of right contact plate into the larger slot on the switch holder.
  - (3) Install the switch holder to the switch body.

Fig. 4-15



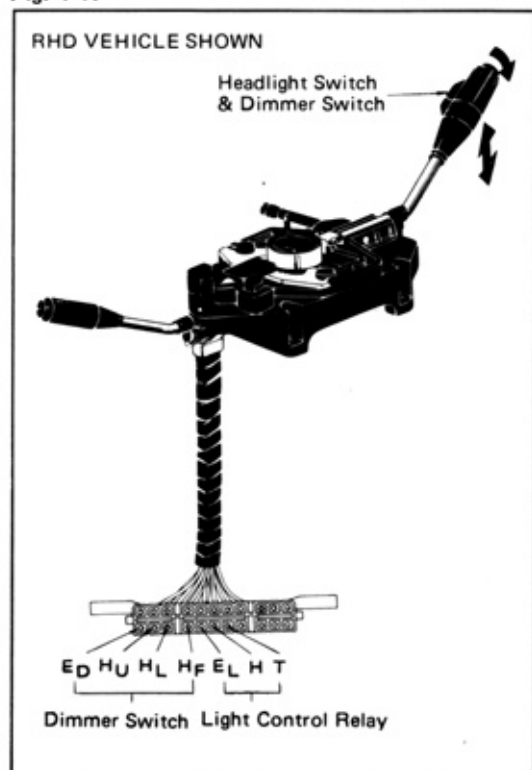
2. Assemble stopper plate. (Item 5)  
Install the stopper plate from the direction as shown.
3. Assemble steel ball. (Item 4)  
Assemble the spring and steel ball into the switch holder, and turn the switch holder while pushing the ball.

Fig. 4-16



4. Assemble light control switch knob. (Item 3)  
Assemble the switch knob by fitting the lips at switch knob inner side into the slots of shaft and switch holder.

Fig. 4-17



### INSPECTION



– Note –

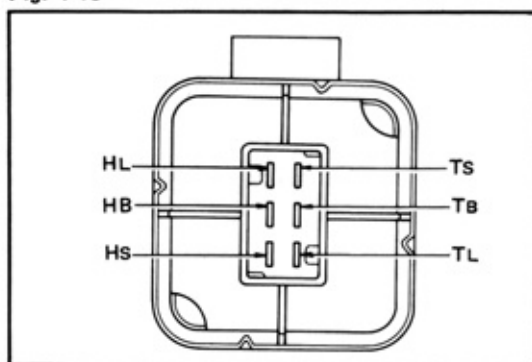
Before starting inspection, refer to P. 4-10 (22-Terminal Connector Handling and Inspection Precautions).

Remove the steering column lower cover, unplug the connector (22 terminals), and check the continuity between the terminals.

- T ..... Tail light control relay (TS)
- H ..... Tail light control relay (HS)
- EL ..... Ground
- HF ..... Tail light control relay (HS)
- HL ..... Headlight (lower)
- HU ..... Headlight (upper)
- ED ..... Ground

Terminal	T	H	EL	HU	HL	HF	ED
Switch							
OFF							
ONE STEP	○—○						
TWO STEP	○—○	○—○					
Headlight U.				○—○			
Headlight L.					○—○		
Headlight F.						○—○	

Fig. 4-18



### INSPECTION

1. Check that there is 12V between connector terminals HB and TB.
2. Check that the connector is plugged into the relay.
3. Ground the terminal TS (for tail light) or HS (for headlight), and check the relay to see if operating sound is given off, and check the light to see if turned on.
4. Coil open circuit test  
Unplug the connector, and check for resistance between relay terminals.

Terminals	Resistance (Reference)
TB – TS	60 Ω approx.
HB – HS	60 Ω approx.



# TURN SIGNAL & HAZARD

Fig. 4-19

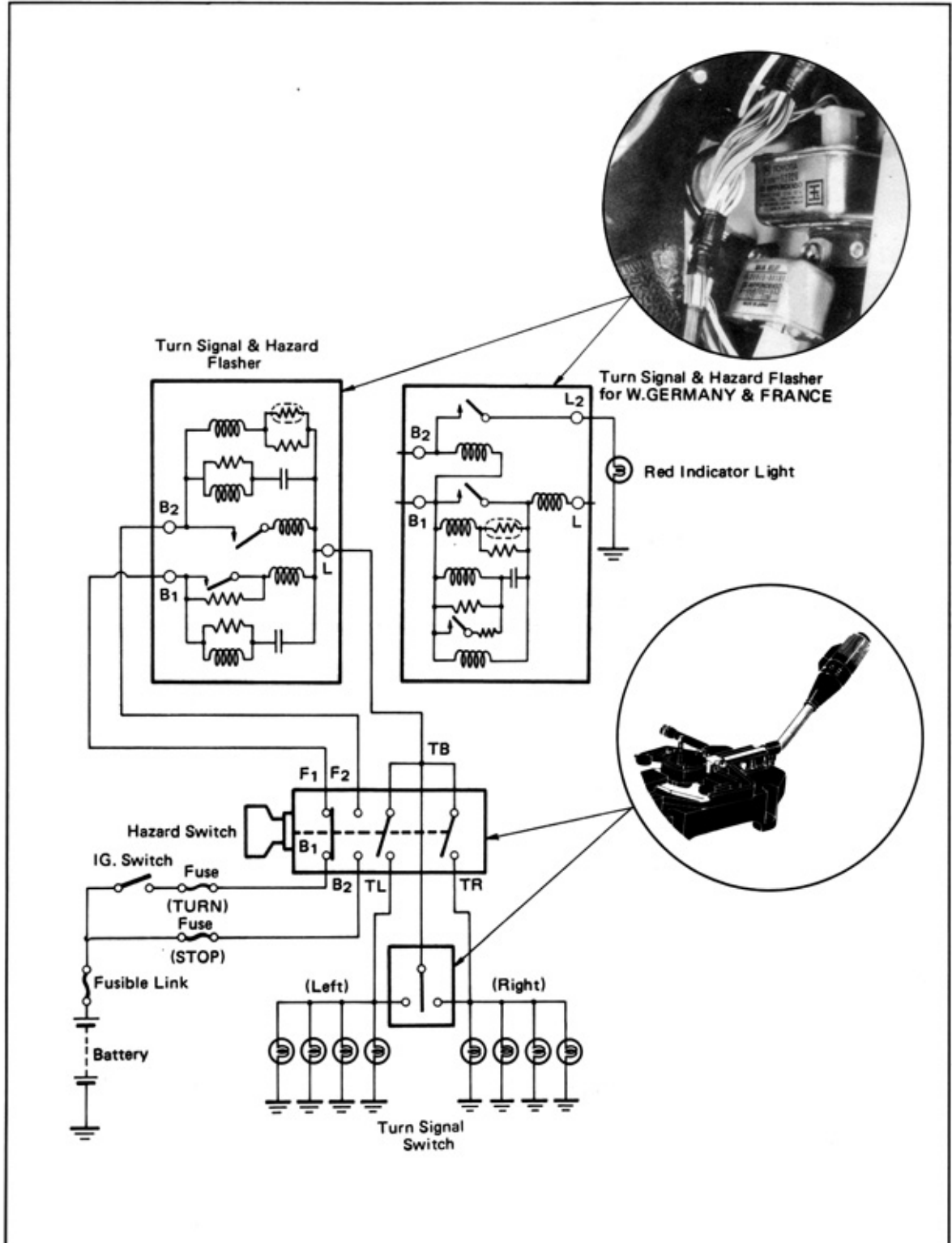
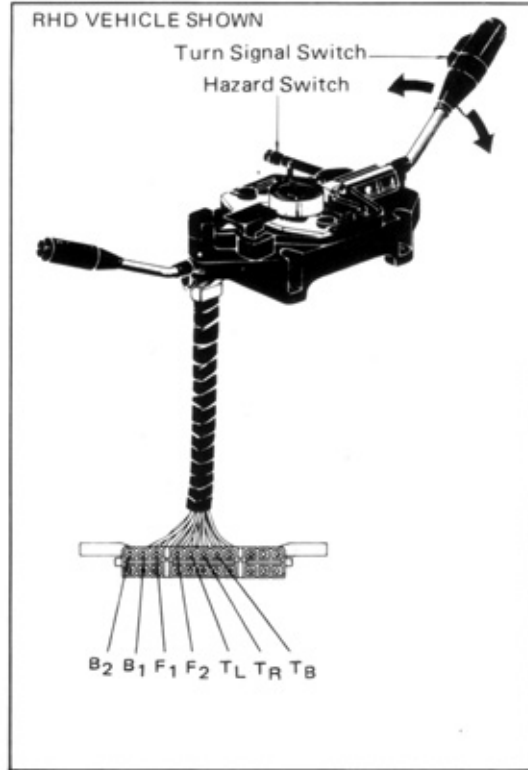


Fig. 4-20



## Turn Signal & Hazard Switch

### INSPECTION

– Note –

Precautions below before starting inspection.

Remove the steering column lower cover, pull out the connector, and check continuities between terminals.

- TB ..... Turn signal flasher (L)
- TR ..... Turn signal light (R)
- TL ..... Turn signal light (L)
- F1 ..... Turn signal flasher (B1)
- F2 ..... Turn signal flasher (B2)
- B1 ..... Fuse (TURN)
- B2 ..... Fuse (HORN)

Terminal	TL	TB	TR	F1	F2	B1	B2
Switch							
Turn Signal	R	○—○		○—○			
	N			○—○			
	L	○—○		○—○			
Hazard		○—○	○—○		○—○		



### 22-Terminal Connector Handling and Inspection Precautions



Fig. 1 Unplugging Connector

- As shown in Fig. 1 unplug the connector by pushing in the lock levers and pulling apart.
- In checking the continuity or voltage with a circuit tester, always insert the tester probe from the wire harness side as shown in Fig. 2. Never insert from the receptacle side as the connector insertion fit will be enlarged and may cause defective contact.

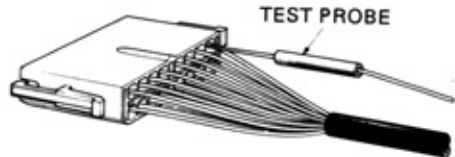


Fig. 2 Inserting tester probe



Fig. 3 Connecting Part

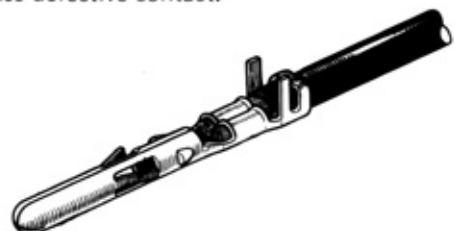


Fig. 4 Connecting Part

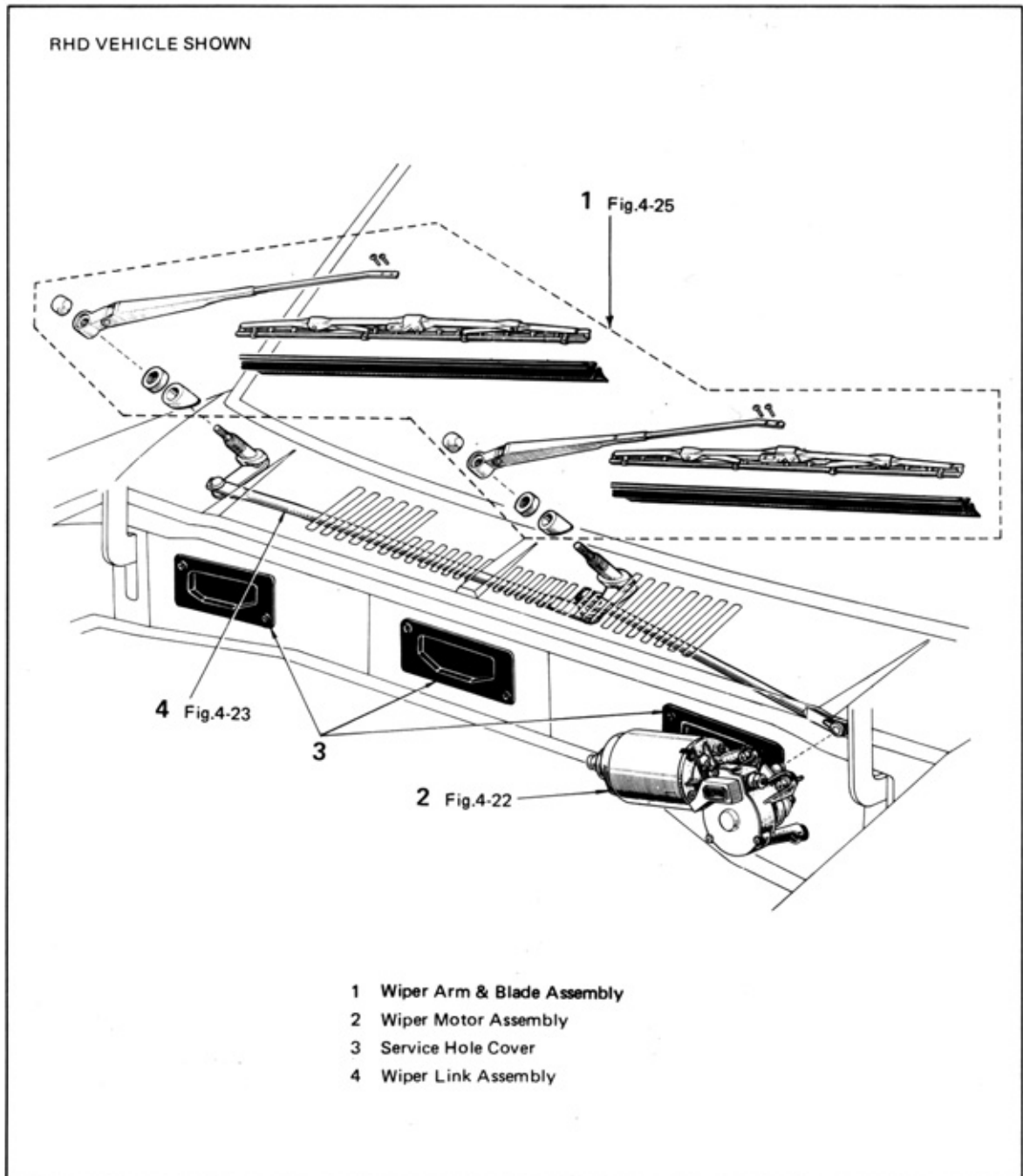
## WIPER

### Wiper Motor And Link (Carina Series)

#### REMOVAL

Remove the following parts in numerical order.

Fig. 4-21





## Wiper Motor And Link (Celica Series)

### REMOVAL

Remove the following parts in numerical order.

Fig. 4-26

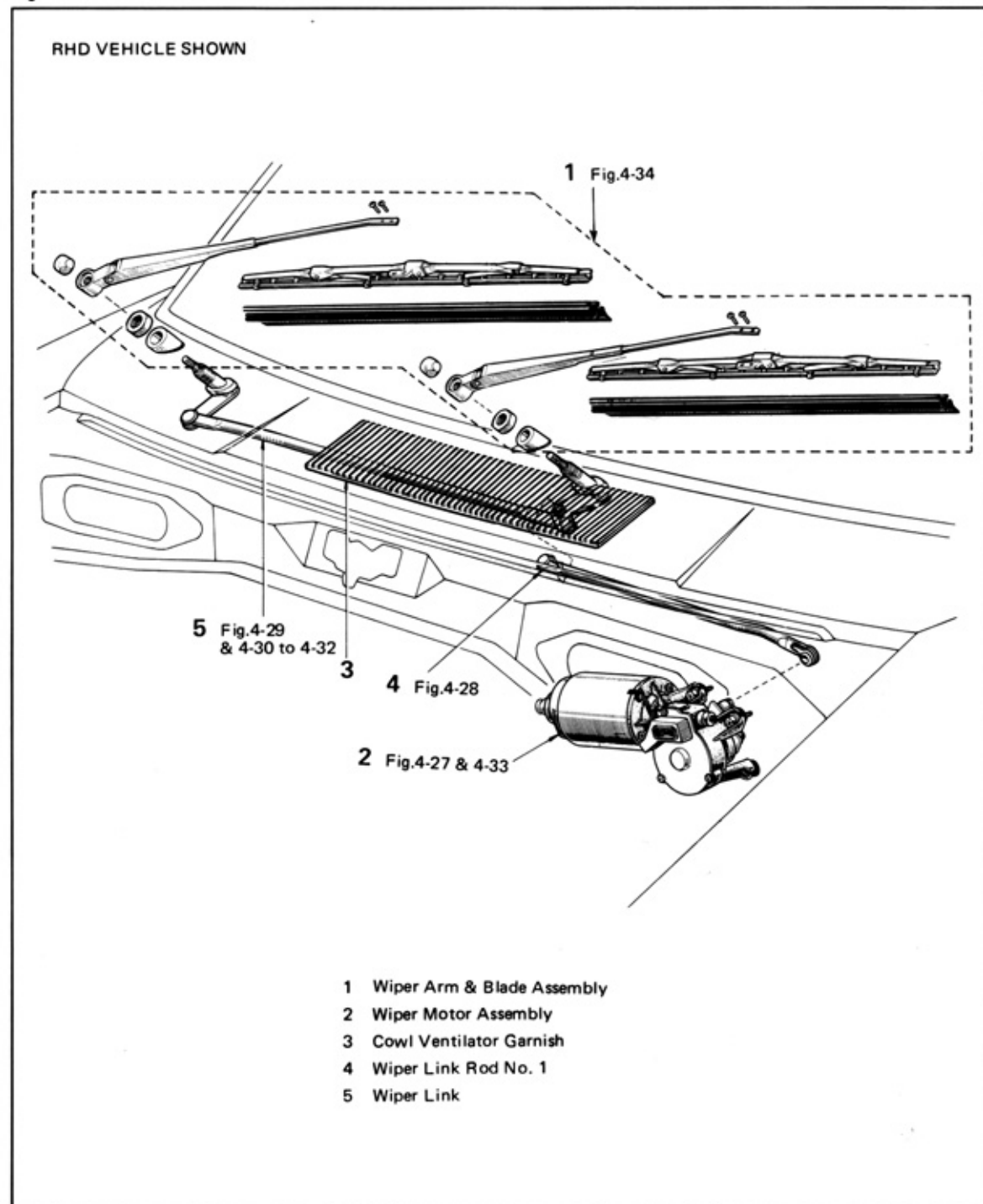
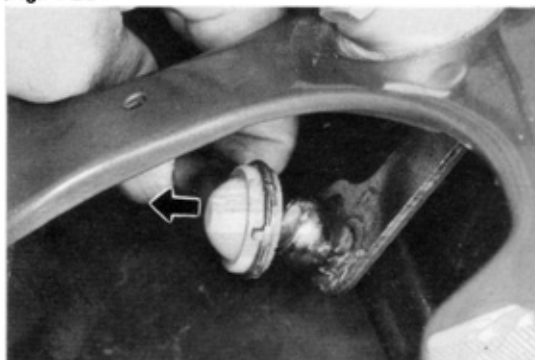


Fig. 4-27



1. Wiper motor removal. (Item 2)  
Separate the coupling between the wiper link and crank arm by prying apart with screwdriver.

Fig. 4-28



2. Wiper link removal. (Item 5)  
(1) Pry apart the link No. 1 at the wiper motor side with screwdriver.

Fig. 4-29



- (2) Loosen the pivot nut and take off the outer bushing and packing.

Fig. 4-30



- (3) Push the pivot shaft into cowl inner side and pull it out through the cowl center service hole.

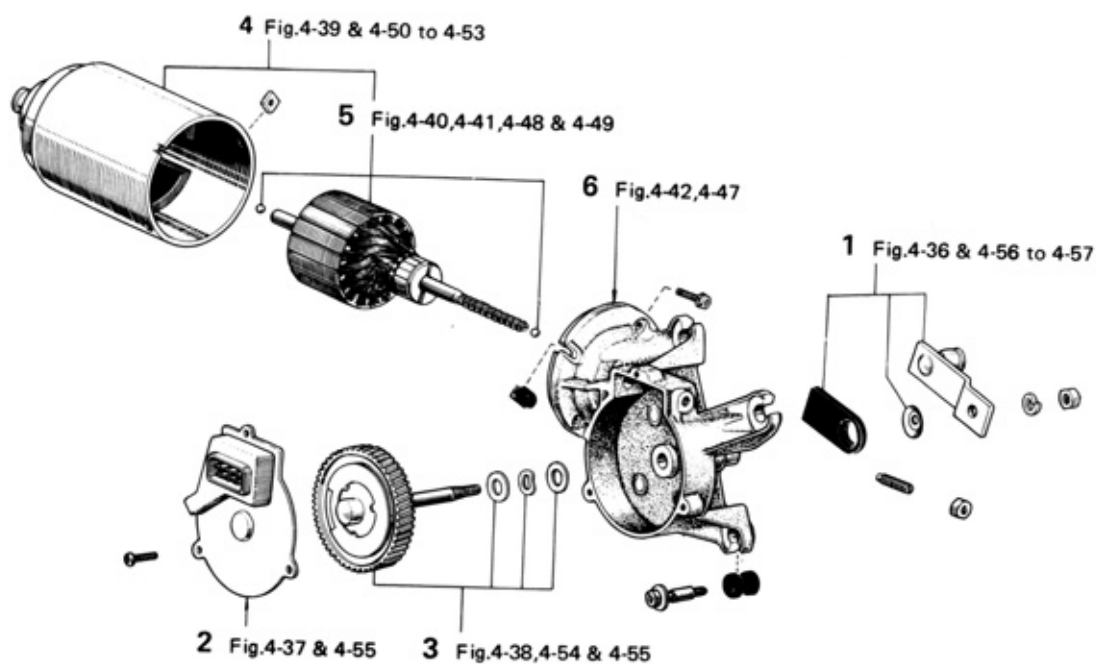


## Wiper Motor

### DISASSEMBLY

Disassemble the following part in numerical order.

Fig. 4-35

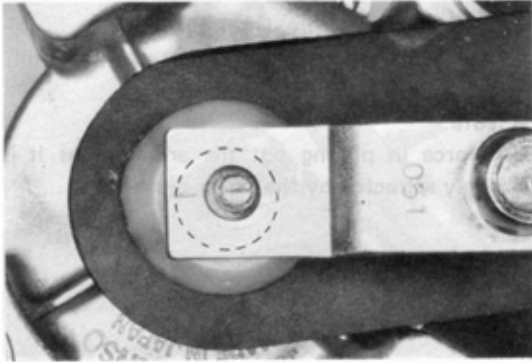


- 1 Wiper Motor Crank, Seat Ring & Cover Seat
- 2 Housing Cover Plate
- 3 Wiper Drive Shaft, Thrust Washer & Wave Washer

- 4 Stator & Armature
- 5 Armature & Ball
- 6 Wiper Motor Housing

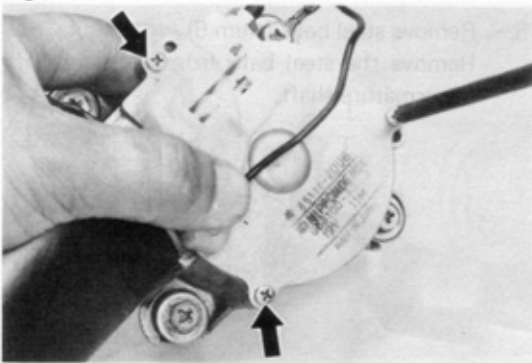


Fig. 4-36



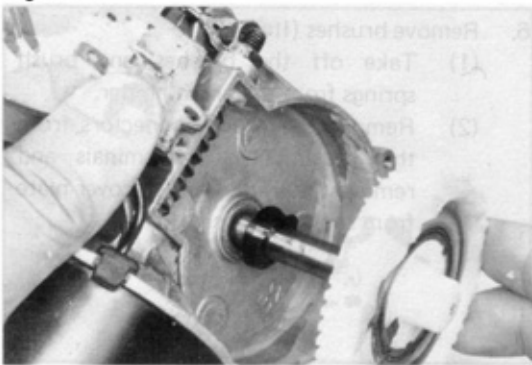
1. Remove wiper motor crank arm. (Item 1)  
Place aligning marks on the crank arm and shaft.

Fig. 4-37



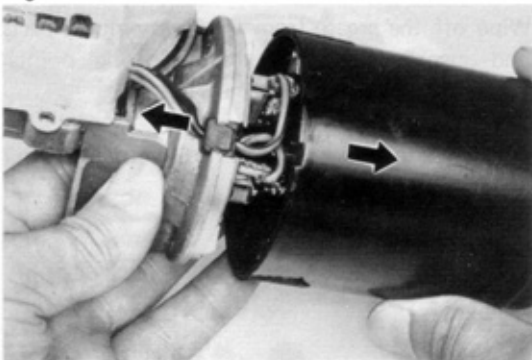
2. Remove drive shaft gear (Item 3)
  - (1) Remove the crank housing cover plate from the gear housing.

Fig. 4-38



- (2) Take out the drive shaft gear from gear housing.

Fig. 4-39



3. Remove stator & armature. (Item 4)  
Remove the two gear housing mounting screws and remove the gear housing from the stator.

– Note –

Since the armature shaft remains with the stator, use care in removal as there will be a danger of the brushes slipping off the commutator and becoming damaged by the worm gear.

Fig. 4-40

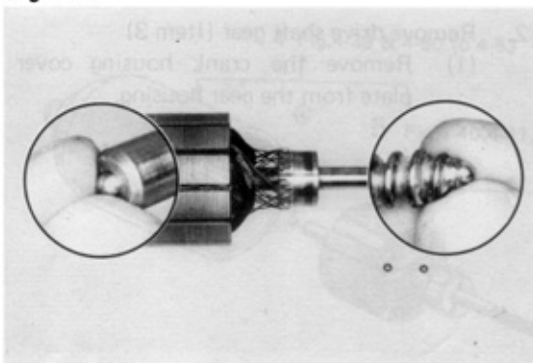


4. Remove armature. (Item 5)  
Remove the two stator nuts (1) and pull the armature from the stator.

– Note –

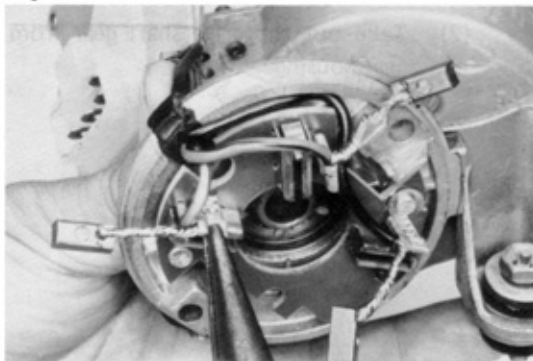
Use force in pulling out the armature as it is strongly attracted by the stator magnet.

Fig. 4-41



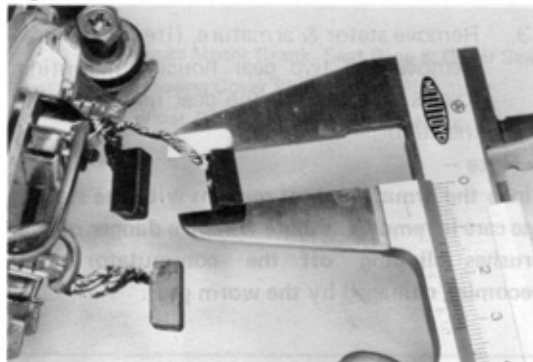
5. Remove steel balls (Item 5)  
Remove the steel balls from both ends of the armature shaft.

Fig. 4-42



6. Remove brushes (Item 6)
  - (1) Take off the brushes and brush springs from the brush holder.
  - (2) Remove the brush connectors from the brush holder terminals and remove the crank housing cover plate from the gear housing.

Fig. 4-43

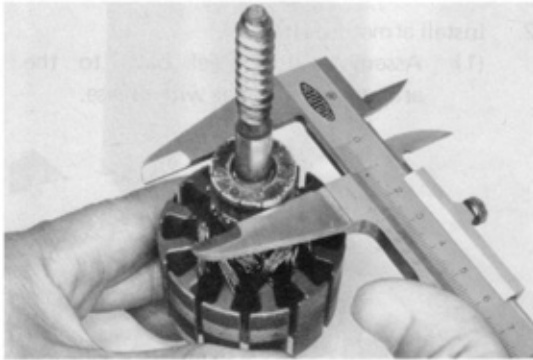


### INSPECTION

Wipe off the grease from the disassembled parts and inspect them on the following points, replacing or repairing as necessary.

**Brush length      Service limit 6.0 mm (0.24 in.)**

Fig. 4-44

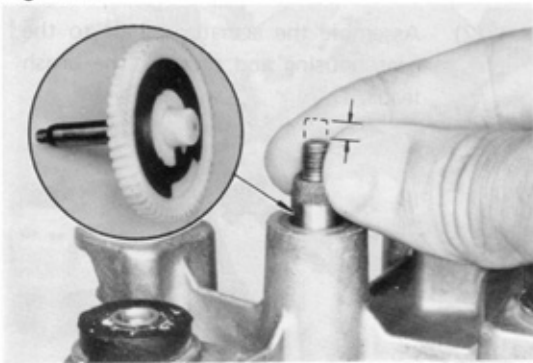


2. Commutator for contamination and burning

**Commutator diameter****Service limit 22.0 mm (0.87 in.)**

3. Armature shaft to bushing clearance  
Clearance is satisfactory if there is no excessive looseness at the gear part (worm part) when the armature is assembled. If too loose, replace the motor assembly.
4. Armature winding for open- or short-circuit.

Fig. 4-45

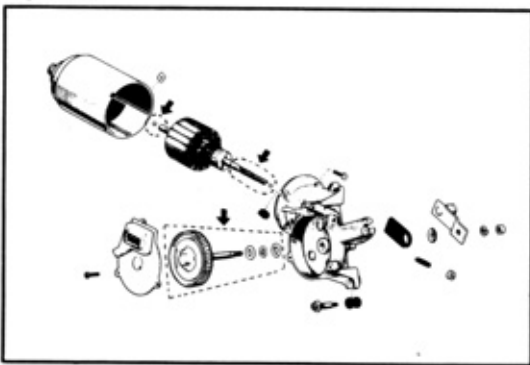


5. Drive shaft thrust clearance. If excessive, replace the washer.

**Thrust clearance 0.2 mm (0.008 in.) maximum**

6. Gears for wear and damage.

Fig. 4-46

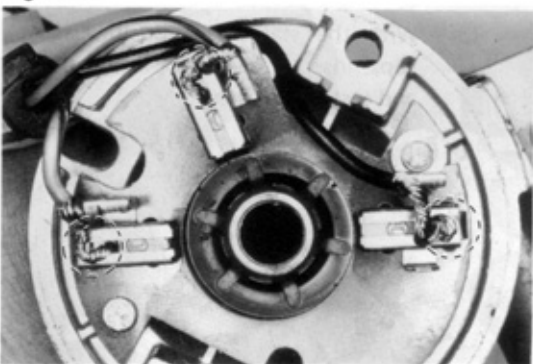
**ASSEMBLY**

Perform the removal in reverse order.

– Note –

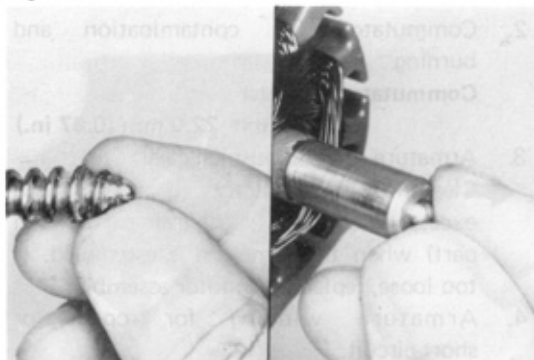
**Grease the gear teeth, point sliding surfaces, steel balls, and stator bushings before assembling.**

Fig. 4-47



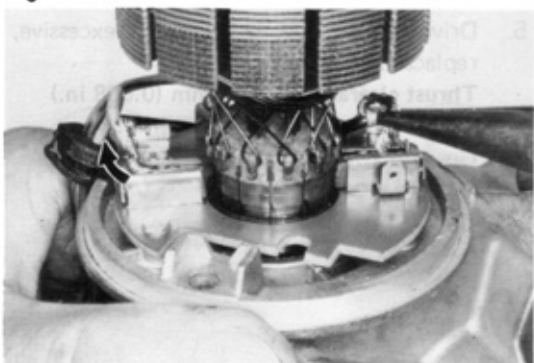
1. Install brushes (Item 6)  
Assemble the brush springs and brushes into the brush holder, and have the brush lead wires hooked on to brush holder lips.

Fig. 4-48



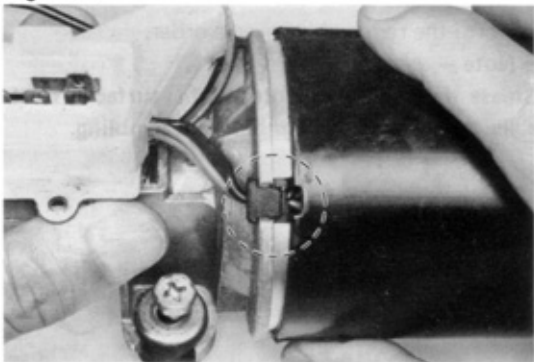
2. Install armature (Item 5)
  - (1) Assemble the steel balls to the armature shaft ends with grease.

Fig. 4-49



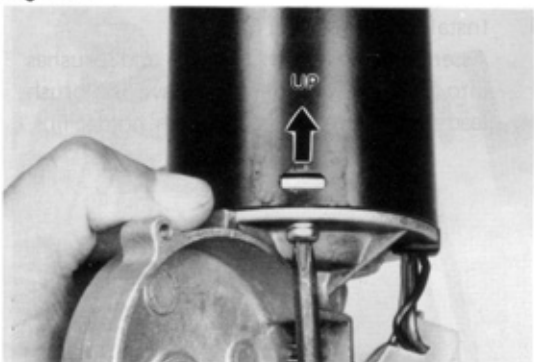
- (2) Assemble the armature shaft to the gear housing and unhook the brush leads.

Fig. 4-50



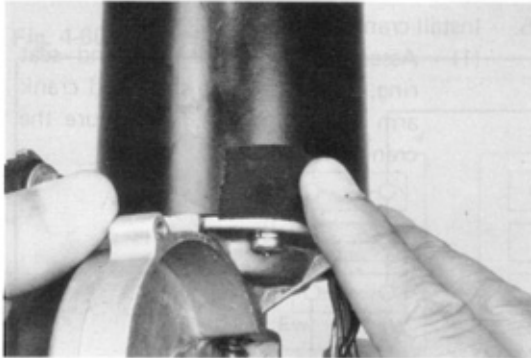
3. Install stator (Item 4)
  - (1) Remove the tape adhered to the stator.
  - (2) Assemble by fitting the notch at stator side to the tab at key housing side.

Fig. 4-51



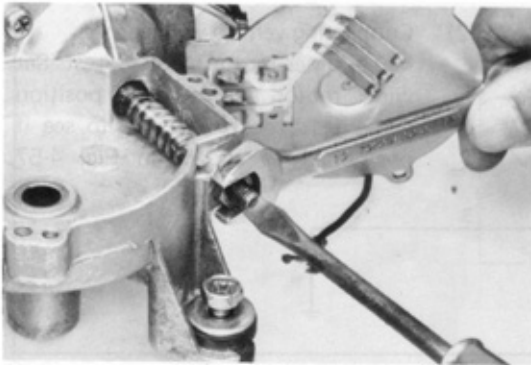
- (3) With the stator end positioned at top, insert the nuts into stator, and install the screws.

Fig. 4-52



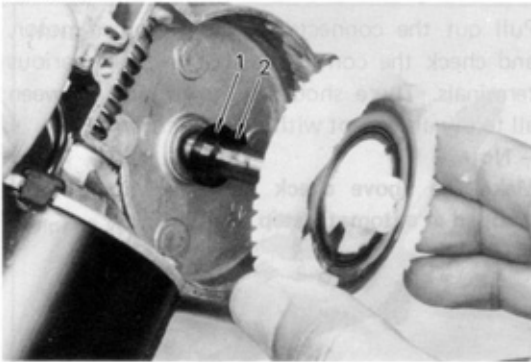
- (4) After installing the screws, tape the parts where the nuts were inserted.

Fig. 4-53



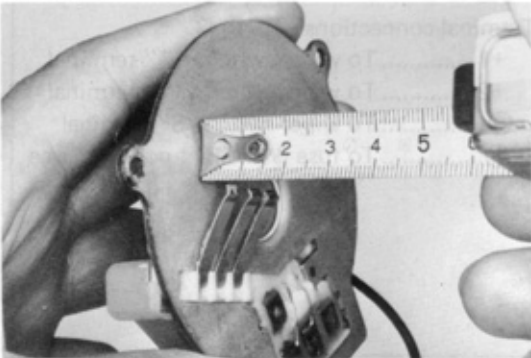
- (5) Adjust the armature shaft thrust clearance.  
Gradually screw in the adjust screw until it contacts lightly on the nut and then tighten the nut.

Fig. 4-54



4. Install wiper drive shaft. (Item 3)  
(1) Assemble the thrust washer (2) and wave washer (1) to the drive shaft and install the drive shaft to the crank housing.

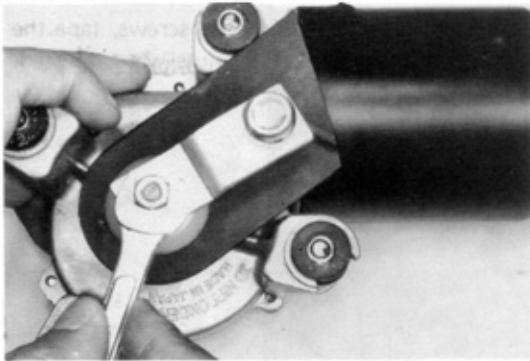
Fig. 4-55



- (2) Install crank housing cover plate. Check the height of the auto stop switch lever at cover plate, and install the cover plate.

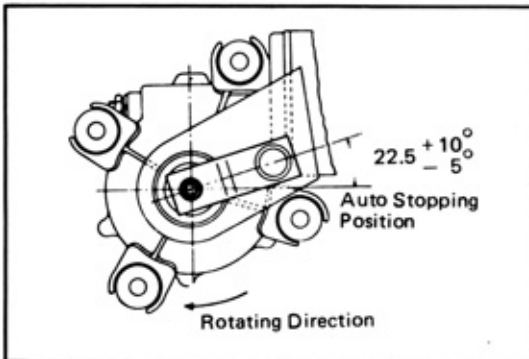
**Switch lever height 10 mm (0.4 in.)**

Fig. 4-56



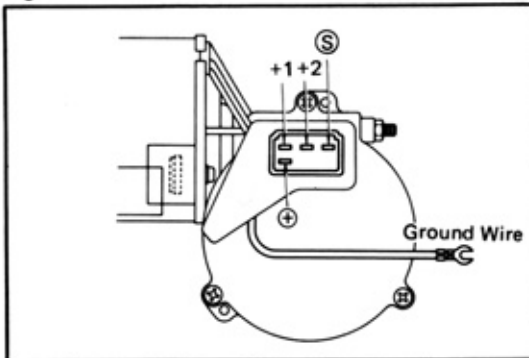
5. Install crank arm (Item 1)
  - (1) Assemble the cover seat and seat ring, align the drive shaft and crank arm aligning marks, and secure the crank arm.

Fig. 4-57



- (2) Connecting vehicle wire harness  
Make wiper motor rotation test. Set wiper motor to auto stop position and check the crank arm to see if positioned as shown in Fig. 4-57

Fig. 4-58



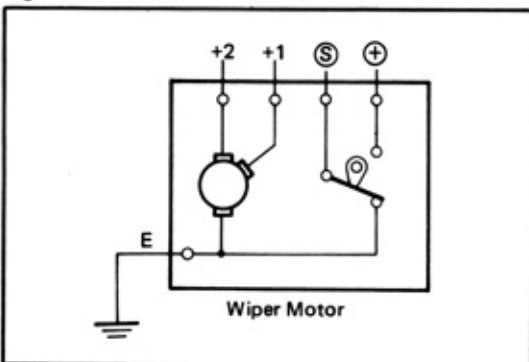
**ON-VEHICLE INSPECTION**

Pull out the connector from the wiper motor, and check the continuities between the various terminals. There should be continuity between all terminals except with the (+) terminal.

– Note –

**Make the above check with the wiper motor stopped at automatic stop position.**

Fig. 4-59



**Terminal connections**

- +1 ..... To wiper switch "+1" terminal
- +2 ..... To wiper switch "+2" terminal
- Ⓢ ..... To wiper switch "S" terminal
- ⊕ ..... To fuse (WIPER) : power source

INSPECTION

Fig. 4-60

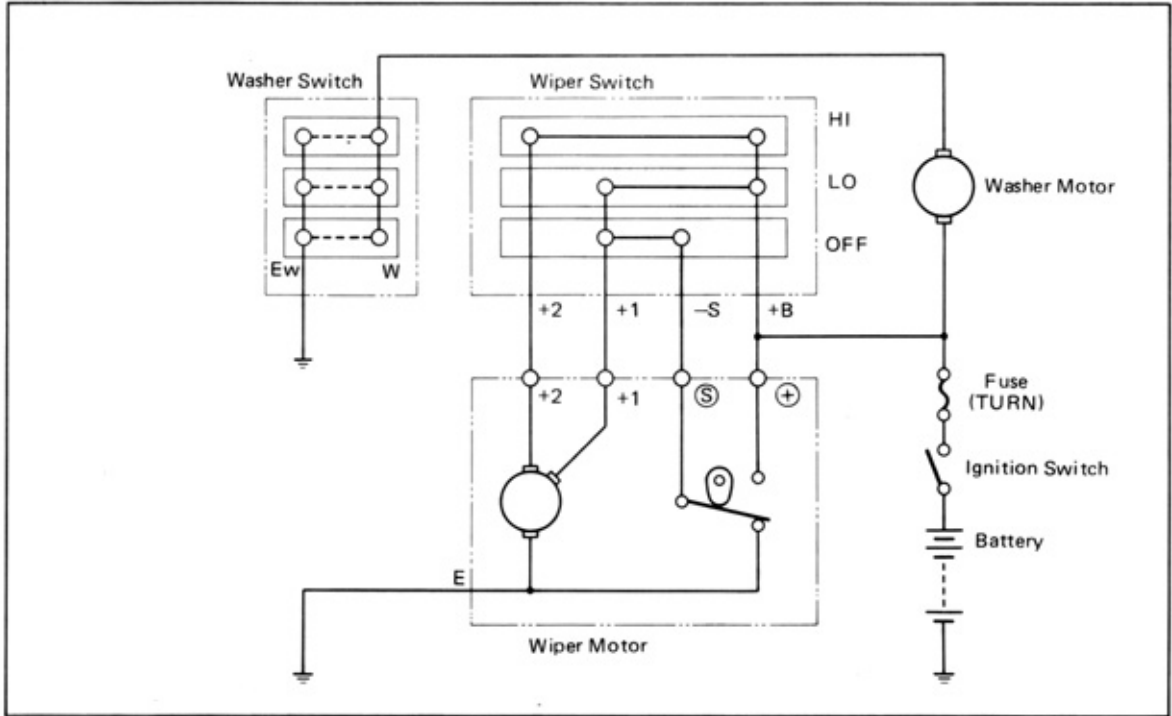
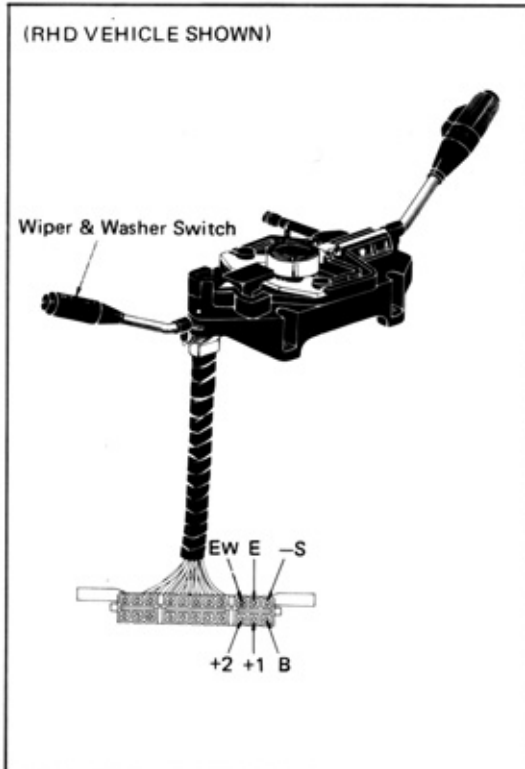


Fig. 4-61



**Wiper & Washer Switch**

– Note –

Before starting inspection, refer to P. 4-10 (22-Terminal Connector Handling and Inspection Precautions).

Remove the steering column lower cover, pull out the connector, and check continuities between terminals.

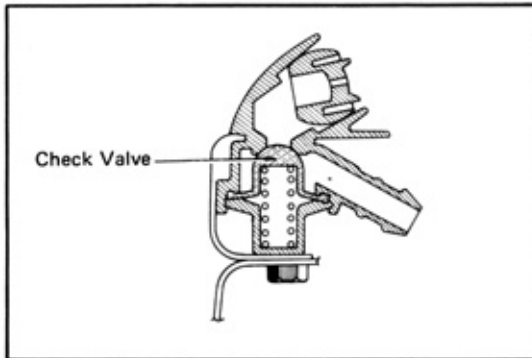
- B ..... Fuse (WIPER)
- +1 ..... Wiper motor (+1)
- +2 ..... Wiper motor (+2)
- S ..... Wiper motor (S)
- W ..... Washer motor
- EW ..... Ground

Terminal \ Switch	+B	+1	+2	-S	W	EW
OFF		○-----○			○-----○	○-----○
LO	○-----○				○-----○	○-----○
HI	○-----○				○-----○	○-----○





Fig. 4-64



**Cleaner Nozzle**

1. Check the opening pressure of nozzle check valve.

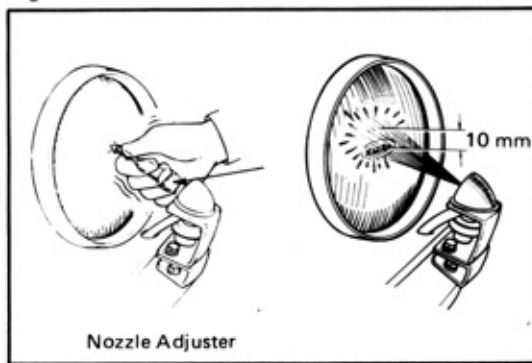
**Opening pressure** 1.7 to 2.1 kg/cm<sup>2</sup>  
(24.2 to 29.9 psi)

**Difference between left and right sides**  
0.2 kg/cm<sup>2</sup> (2.8 psi) maximum

– Note –

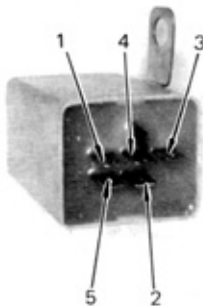
If one nozzle starts spraying extremely faster than the other, replace the nozzle assembly.

Fig. 4-65



2. Nozzle spray angle. Adjust by using the nozzle adjuster so that the fluid will be sprayed 5 to 10 mm above the headlight center mark.

Fig. 4-66

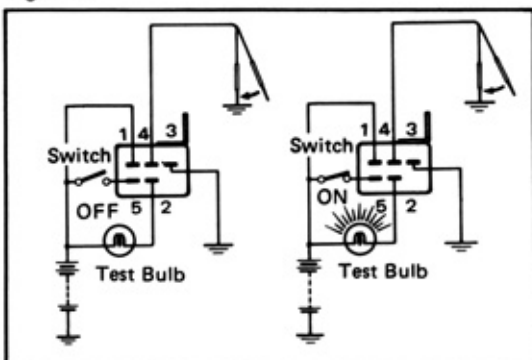


**Cleaner Relay**

Terminal connections

- 1 ..... To fuse (WIPER) power source
- 2 ..... To cleaner motor
- 3 ..... Ground
- 4 ..... To window washer switch
- 5 ..... To light control relay

Fig. 4-67



1. Connect the battery and test bulb (12V/3.4W) as illustrated.
2. Check the light control relay for correct operation.

With the terminal (5) disconnected from the battery and the terminal (4) grounded, the test bulb should not come on.

With the terminal (5) connected to the battery and the terminal (4) grounded, the test bulb should come on during 0.3 to 0.5 second.

## COMBINATION METER & GAUGES (CARINA SERIES)

### REMOVAL

Remove the following parts in numerical order.

Fig. 4-68

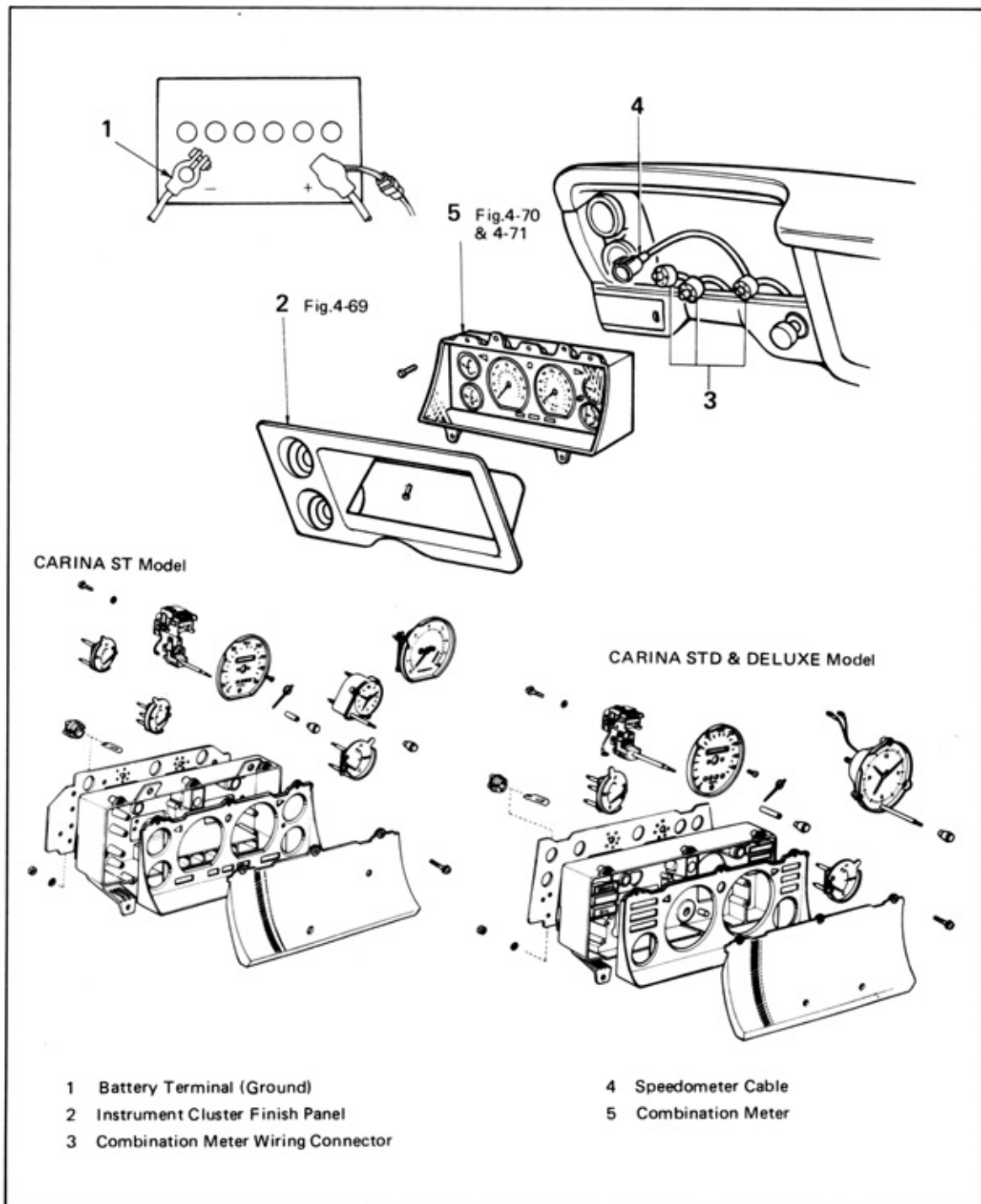


Fig. 4-69



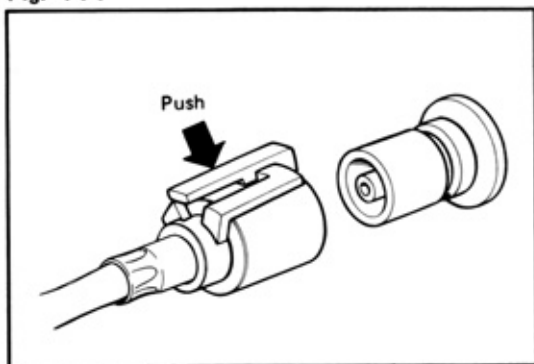
Instrument cluster finish panel removal. (Item 2)  
Remove the four mounting screws and take off the instrument cluster finish panel by pulling out from the lower part.

Fig. 4-70



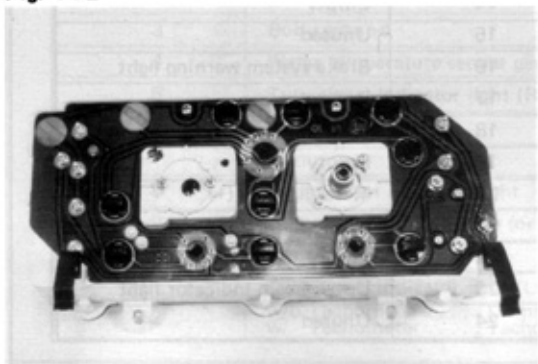
Combination meter removal (Item 5)  
(1) Remove the four mounting screws, and disconnect the wire connector from the back side of the meter.

Fig. 4-71



(2) To disconnect speedometer cable, push the lock release lever and pull the cable from the socket.

Fig. 4-72



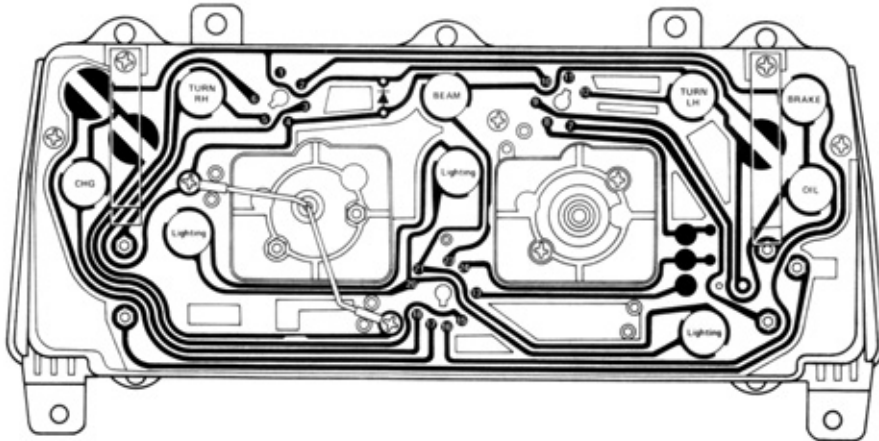
(3) Disassemble the combination meter as necessary.

## INSPECTION

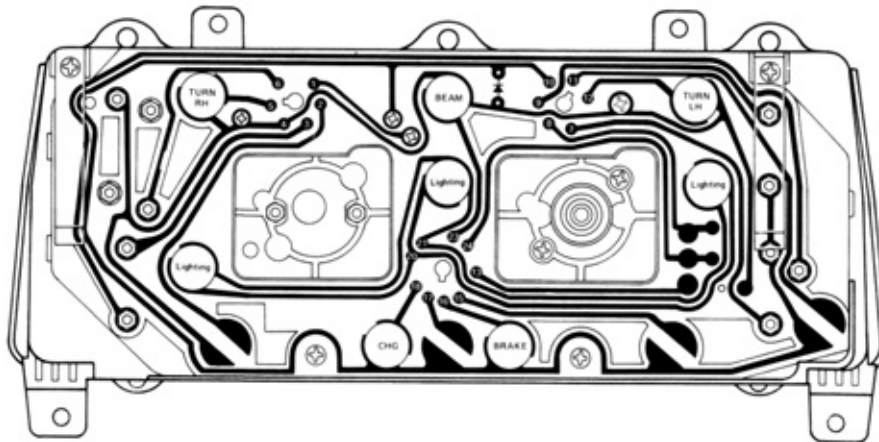
Fig. 4-73

## RHD VEHICLE

w/o TACHOMETER



w/ TACHOMETER

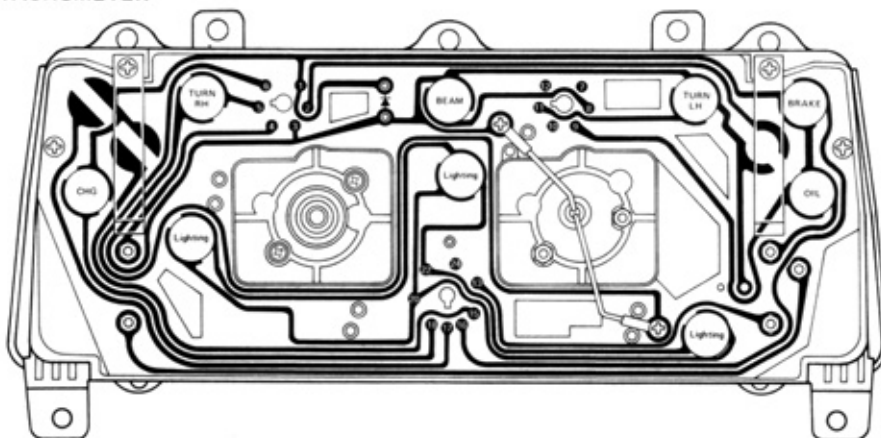


Terminal No.	Connects to	Terminal No.	Connects to
1	w/o Tachometer . . . . . Dummy w/ Tachometer . . . . . Tachometer (S)	13	Unused
2	Unused	14	Empty
3	Water temperature sender gauge	15	Unused
4	Body ground	16	Brake system warning light
5	Turn signal indicator light (RH)	17	Unused
6	Auto clock (+)	18	Discharge warning light
7	Fuel sender gauge	19	Empty
8	Unused	20	Meter lighting (+)
9	Oil pressure sender gauge (or switch)	21	Meter lighting (-)
10	Combination meter (+)	22	Empty
11	Unused	23	Upper beam indicator light
12	Turn signal indicator light (LH)	24	Unused

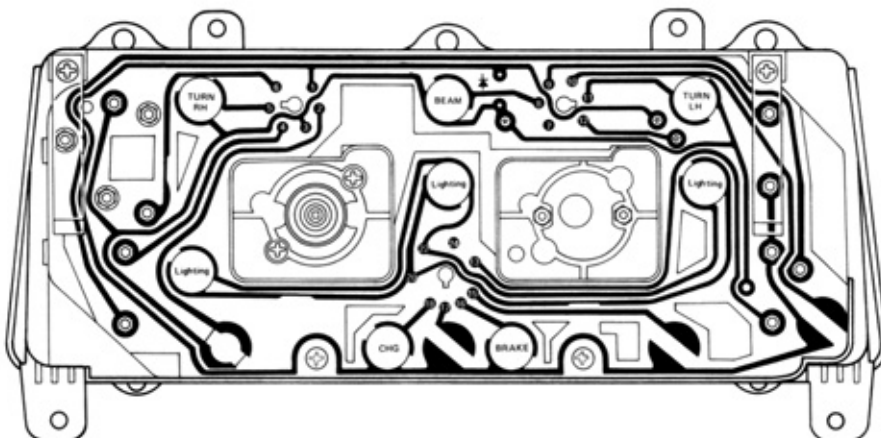
Fig. 4-74

**LHD VEHICLE**

w/o TACHOMETER



w/ TACHOMETER



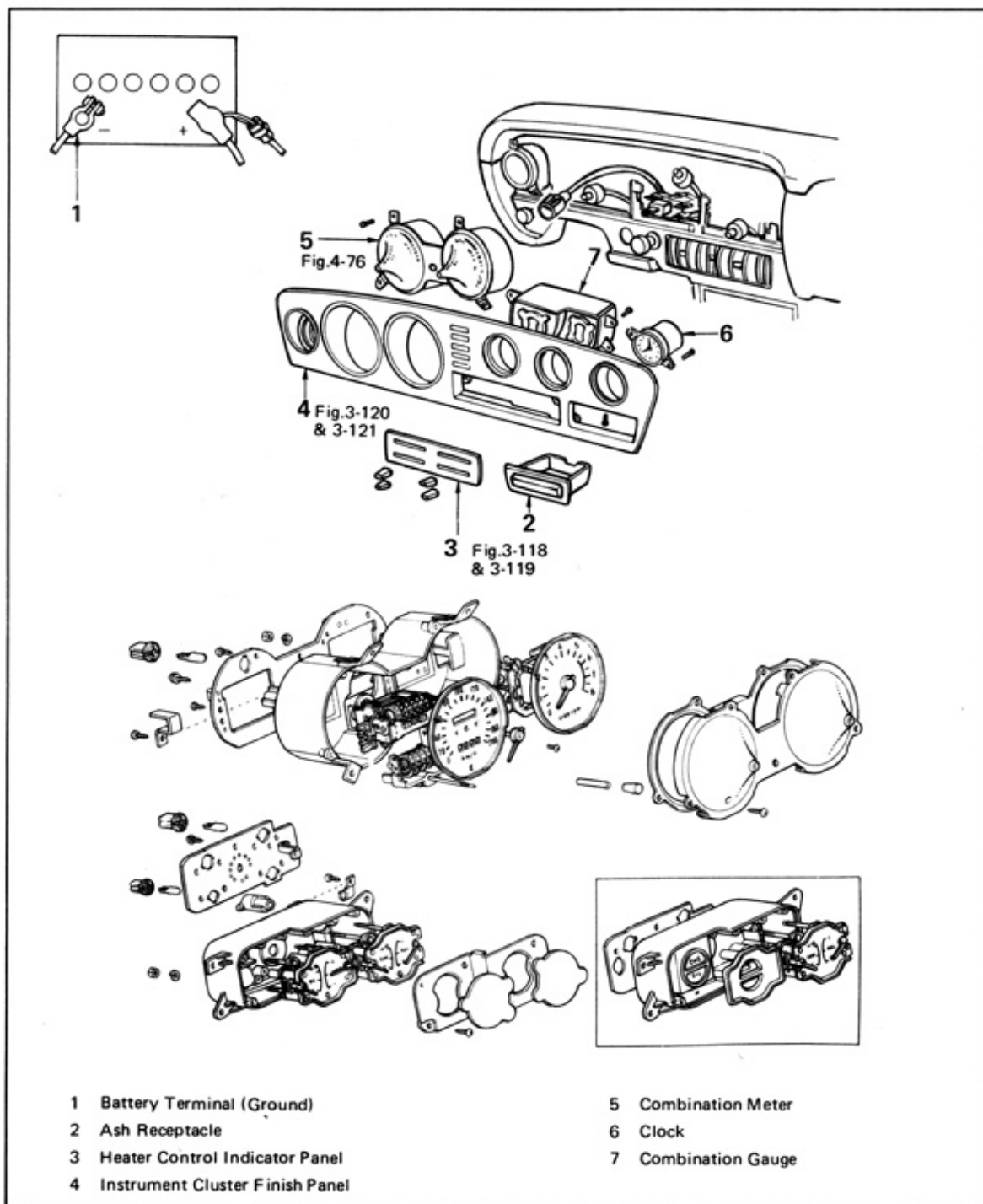
Terminal No.	Connects to	Terminal No.	Connects to
1	Combination meter (+)	13	Fuel sender gauge
2	Unused	14	Empty
3	Body ground	15	Unused
4	Water temperature sender gauge	16	Brake system warning light
5	Turn signal indicator light (RH)	17	Unused
6	Auto clock (+)	18	Discharge warning light
7	Dummy	19	Empty
8	Upper beam indicator light	20	Meter lighting (+)
9	Oil pressure sender gauge (or switch)	21	Empty
10	Unused	22	Meter lighting (-)
11	Turn signal indicator light (LH)	23	Empty
12	w/o Tachometer . . . . . Dummy w/ Tachometer . . . . . Tachometer (S)	24	Dummy

## COMBINATION METER & GAUGES (CELICA SERIES)

### REMOVAL

Remove the following parts in numerical order.

Fig. 4-75

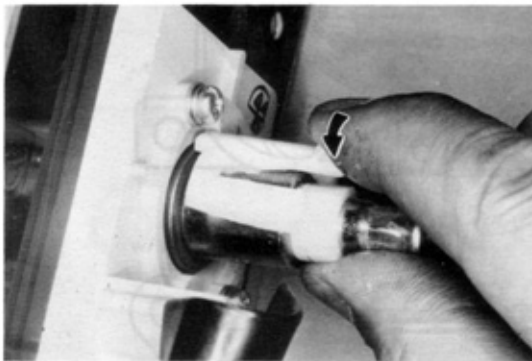


SEE  
SAFETY PAD REMOVAL  
PAGE 3-42



Instrument cluster finish panel removal. Perform the operations 5 and 6 under Instrument Panel Safety Pad Removal section on Page 3-44.

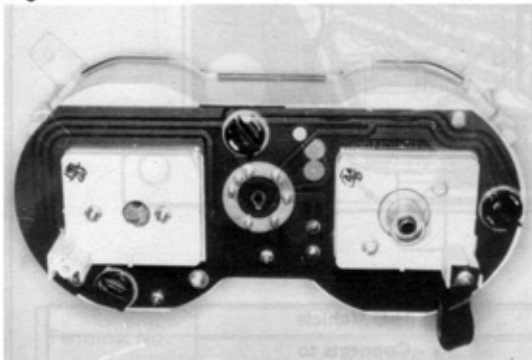
Fig. 4-76



Combination meter. (Item 5)

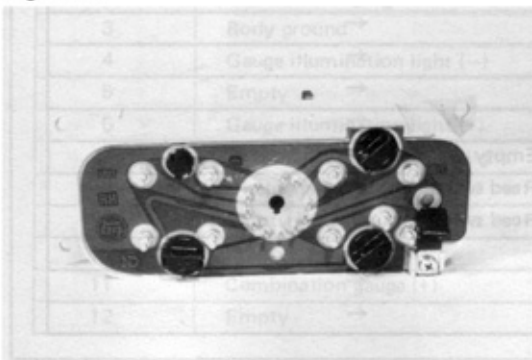
- (1) Loosen the mounting screws, and disconnect the socket and speedometer cable from the back side of meter.

Fig. 4-77



- (2) Disassemble and inspect the combination meter as found necessary.

Fig. 4-78



Combination gauge (Item 7)

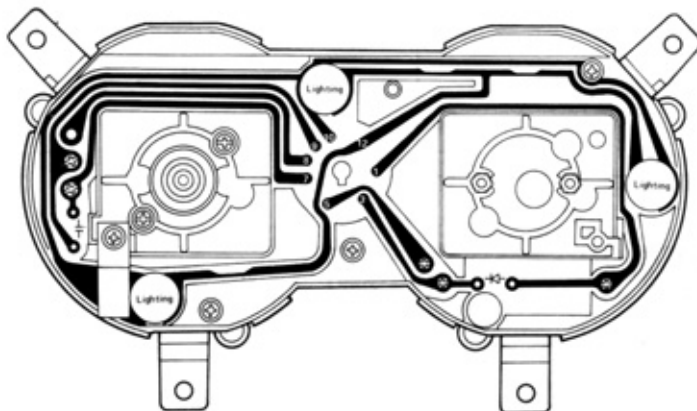
- Remove combination gauge from cluster finish panel, and disassemble and inspect as found necessary.

## INSPECTION

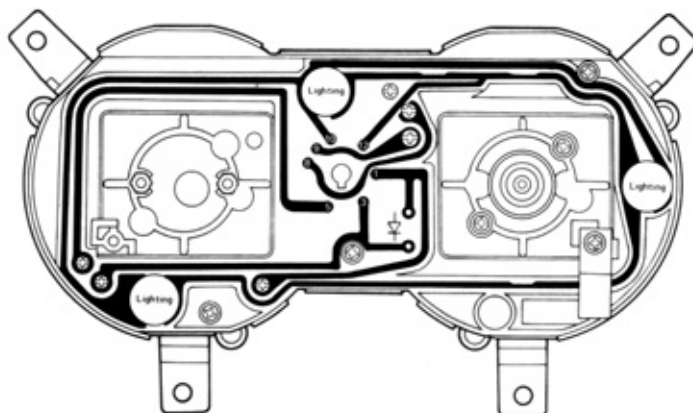
Fig. 4-79

## COMBINATION METER

## R.H.D VEHICLE



## L.H.D. VEHICLE



Terminal No.	R.H.D. Vehicle	L.H.D Vehicle
	Connects to	Connects to
1	Tachometer ground	←
2	Empty	←
3	Tachometer (+) ↔ Ignition (+)	←
4	Empty	←
5	Tachometer (s) ↔ Ignition (-)	←
6	Empty	←
7	Unused	Empty
8	Empty	Reed switch (USA)
9	Unused	Reed switch ground (USA)
10	Meter illumination light (+)	←
11	Empty	←
12	Meter illumination light (-)	←

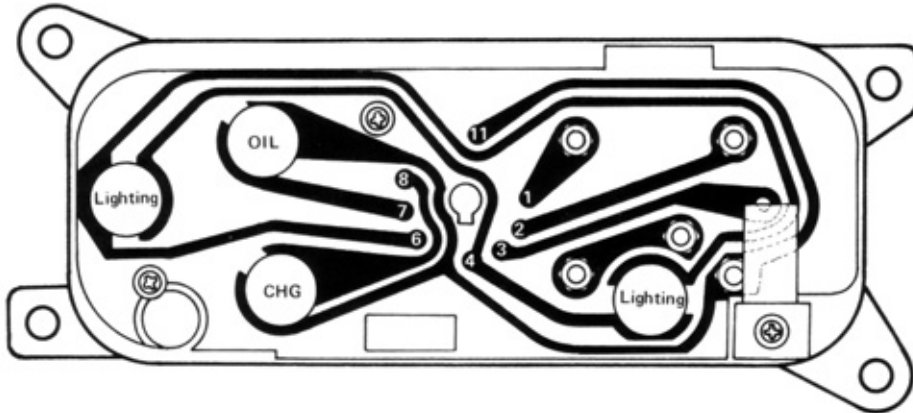


Fig. 4-80

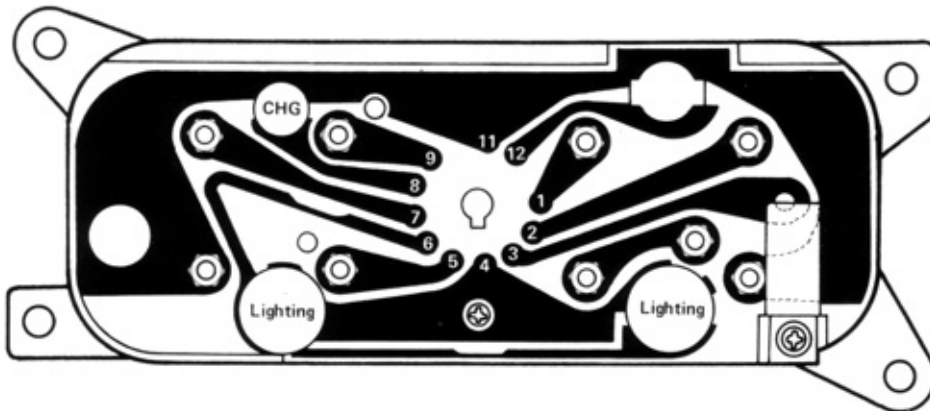
COMBINATION GAUGE

R.H.D VEHICLE

w/o AMMETER



w/ AMMETER

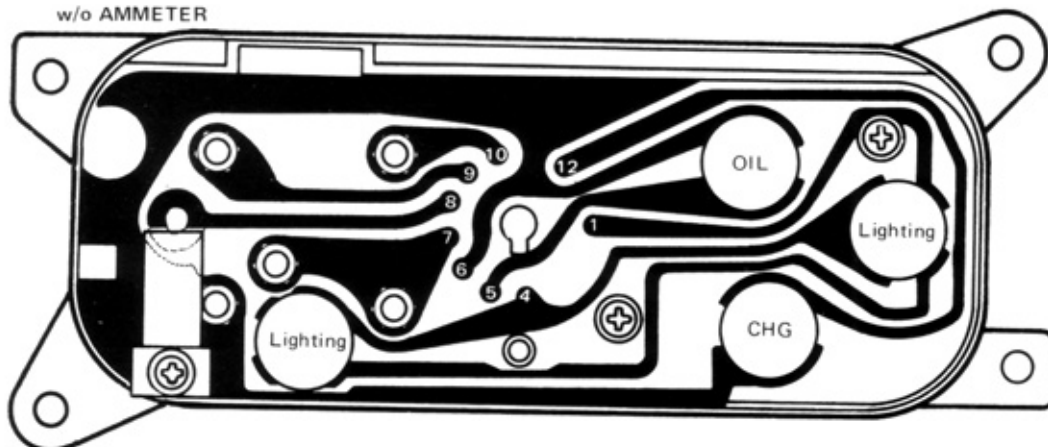


Terminal No.	w/o Ammeter	w/ Ammeter
	Connects to	Connects to
1	Water temperature receiver gauge	←
2	Fuel receiver gauge	←
3	Body ground	←
4	Gauge illumination light (-)	←
5	Empty	Ammeter (+)
6	Gauge illumination light (+)	←
7	Low oil pressure warning light	Oil pressure receiver gauge
8	Discharge warning light	Discharge warning light
9	Empty	Ammeter (-)
10	Empty	←
11	Combination gauge (+)	←
12	Empty	Unused

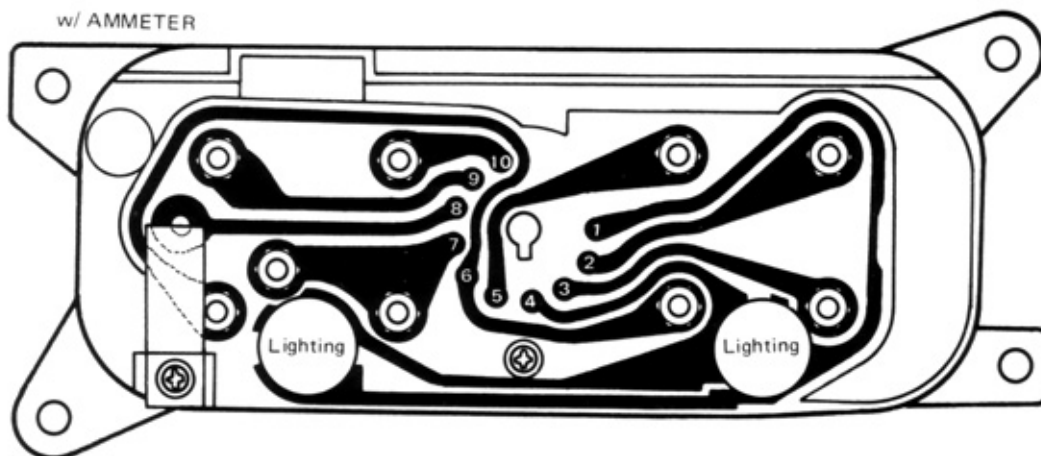
Fig. 4-81

L.H.D VEHICLE

w/o AMMETER



w/ AMMETER



Terminal No.	w/o Ammeter	w/ Ammeter
	Connects to	Connects to
1	Gauge illumination light (-)	←
2	Empty	Ammeter (-)
3	Empty	Ammeter (+)
4	Gauge illumination light (+)	←
5	Low oil pressure warning light	Oil pressure receiver gauge
6	Combination gauge (+)	←
7	7V terminal	←
8	Body ground	←
9	Fuel receiver gauge	←
10	Water temperature receiver gauge	←
11	Empty	←
12	Discharge warning light	Empty

## FUEL GAUGE & WATER TEMPERATURE GAUGE

Fig. 4-82

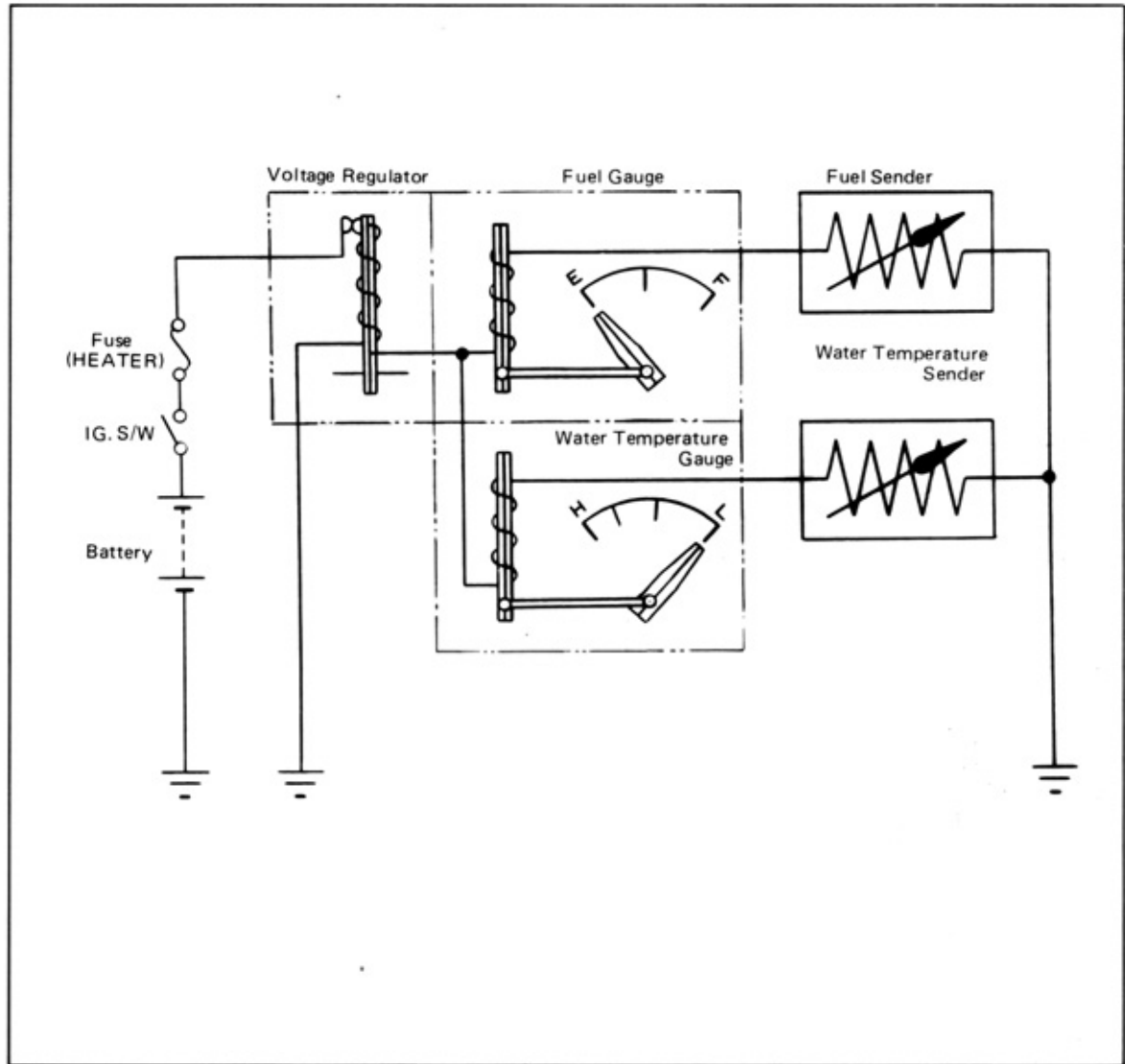
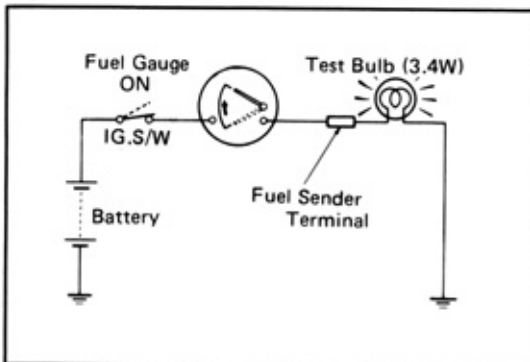


Fig. 4-83

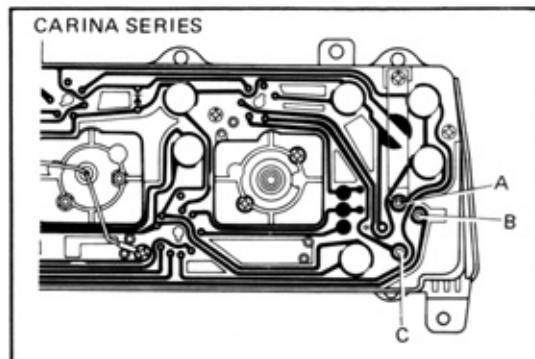


### Fuel Gauge

#### INSPECTION

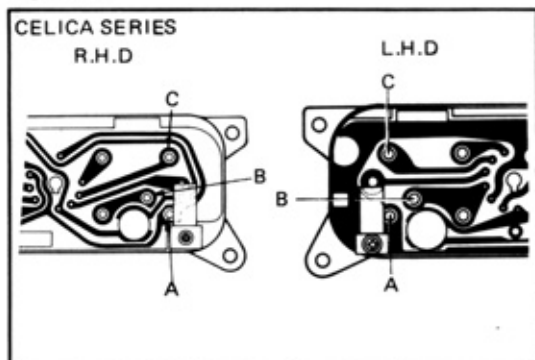
1. Pull out the connector from the fuel gauge and ground the terminal through a 3.4W bulb. When the ignition switch is turned on, the bulb should light (but start to flash after few seconds) and the gauge pointer should deflect, if the gauge is in proper condition.

Fig. 4-84



2. If the gauge fails the above test, remove the combination meter assembly and check on the following points.
  - (1) With the multi-terminal connector plugged in to the combination meter, turn on the ignition switch and verify that battery voltage is present at terminal (A).
  - (2) There should then be a constantly varying voltage at terminal (B) that is fluctuating between 2V and 7V.

Fig. 4-85



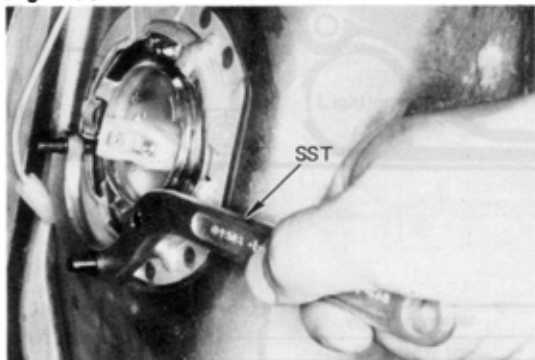
– Note –

When the ignition switch is turned on, the 12V battery voltage will be indicated but after a few seconds, the voltage will drop down to between 2V and 7V.

- (3) Measure the resistance between terminals (A) and (C).

**Standard resistance**     55Ω

Fig. 4-86



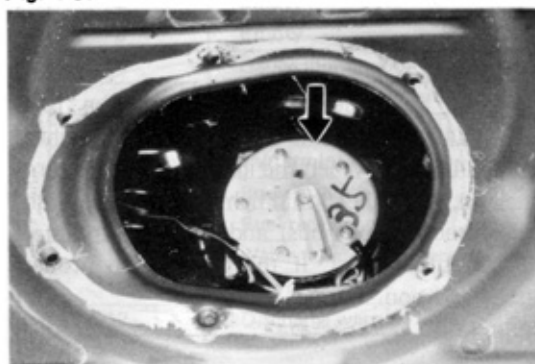
## Fuel Sender

### REMOVAL

#### A. Carina & Celica Hardtop Series

1. Drain the gasoline from the fuel tank.
2. Remove the fuel tank protector, and pull out the sender gauge wire harness connector.
3. Remove the set bracket with SST [09808-12010], and remove the sender.

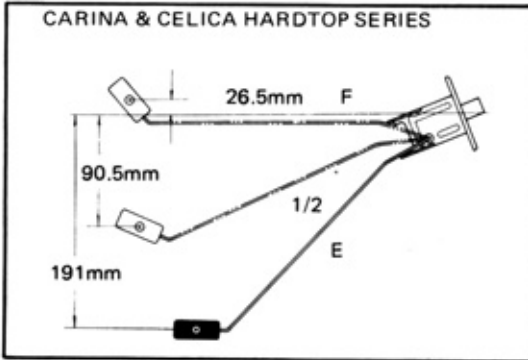
Fig. 4-87



#### B. Celica Liftback Series

1. Drain the gasoline from the fuel tank.
2. Remove the spare tire, and remove the rear floor service hole cover.
3. Remove the sender.

Fig. 4-88

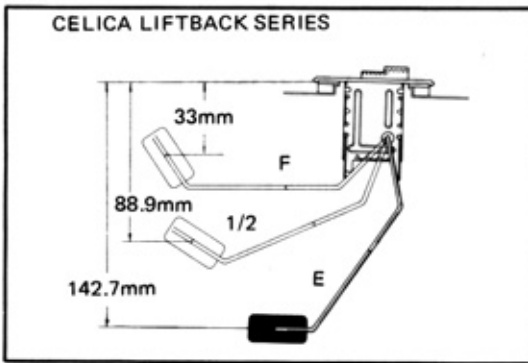


INSPECTION

Remove the sender and measure the resistance between the terminal and ground with a circuit tester. The resistance should change smoothly when the float arm is moved, and be of the values shown in following table.

Float Position	Resistance ( $\Omega$ )
F	$3 \pm 2.1$
1/2	$32.5 \pm 4.8$
E	$110 \pm 7.7$

Fig. 4-89



Water Temperature Gauge

INSPECTION

1. Pull out the connector from the water temperature sender gauge and ground its terminal through a 3.4W bulb. When the ignition switch is turned ON, the bulb should light (but start to flash after few seconds) and the gauge pointer should deflect.
2. If the above test shows condition to be abnormal, remove the combination meter assembly and check on the following points.
  - (1) With the multi-terminal connector plugged in to the combination meter and the ignition switch turned on, there should be a constantly varying voltage at terminal (A) that fluctuates between 2V and 7V. (A regulator is built into the fuel level gauge).

Fig. 4-90

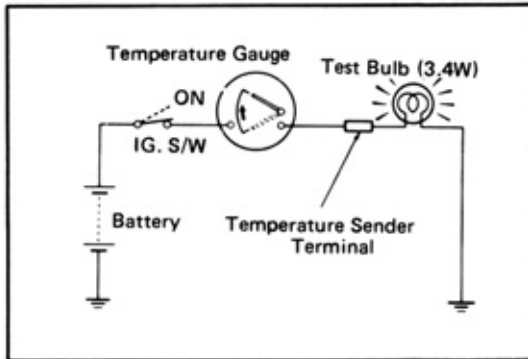
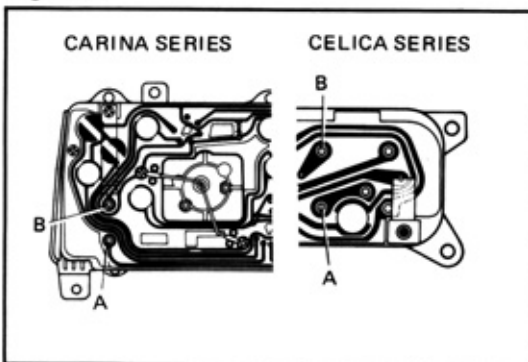


Fig. 4-91



– Note –

When the ignition switch is turned on, the 12V battery voltage will be present but after a few seconds, the voltage will drop to between 2V and 7V.

- (2) Measure the resistance between terminals (A) and (B).

Standard resistance  $55\Omega$

Fig. 4-92

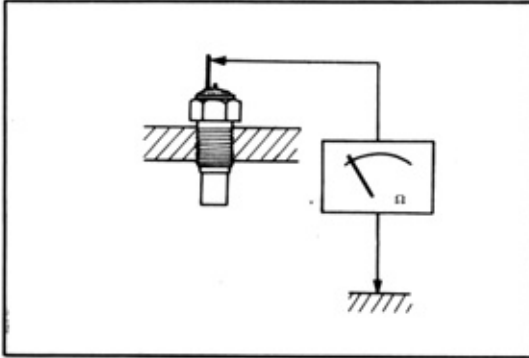


Fig. 4-93

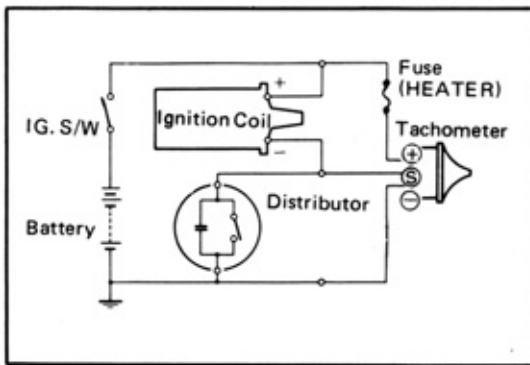


Fig. 4-94

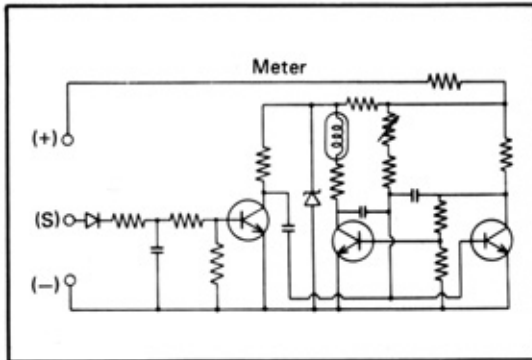
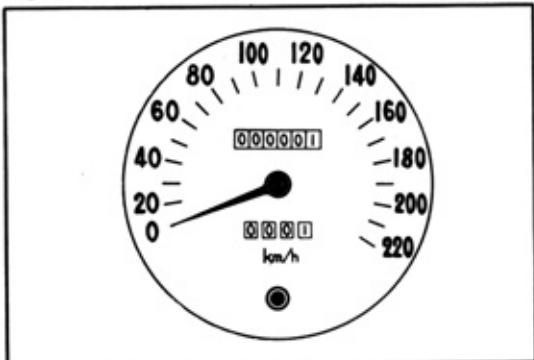


Fig. 4-95



## Water Temperature Sender Gauge

### INSPECTION

Measure the resistance between the terminal and ground with a circuit tester. The resistance should vary with the water temperature as shown in the table below.

Temperature	Resistance
( 50°C )	(154 Ω app.)
80°C	25 Ω app.
100°C	27.5 Ω app.
(120°C)	( 16 Ω app.)

Values in ( ) are for reference

## ENGINE TACHOMETER

### INSPECTION

1. Connect a tune-up test tachometer, and start the engine.
2. Compare the tester and tachometer indications, and if the error is too great, replace the tachometer.

#### – Caution –

1. Do not reverse battery connections as this tachometer is intended only for use in (–) ground vehicles. Reversed connection could damage the transistors and diodes contained inside.
2. In removing or installing the tachometer, be careful not to drop it or subject it to heavy shocks.

## SPEEDOMETER

### ON-VEHICLE INSPECTION

Using a speedometer tester, inspect the meter indicating error, pointer vibration, abnormal noise, operation of odometer, and operation of speed warning device, supplied on some models.

#### – Note –

It must be noted that tire wear and tire over- and under-inflation will contribute toward indication error, and that pointer vibration is often caused by a loose cable.

## OIL PRESSURE WARNING LIGHT & GAUGE

Fig. 4-96

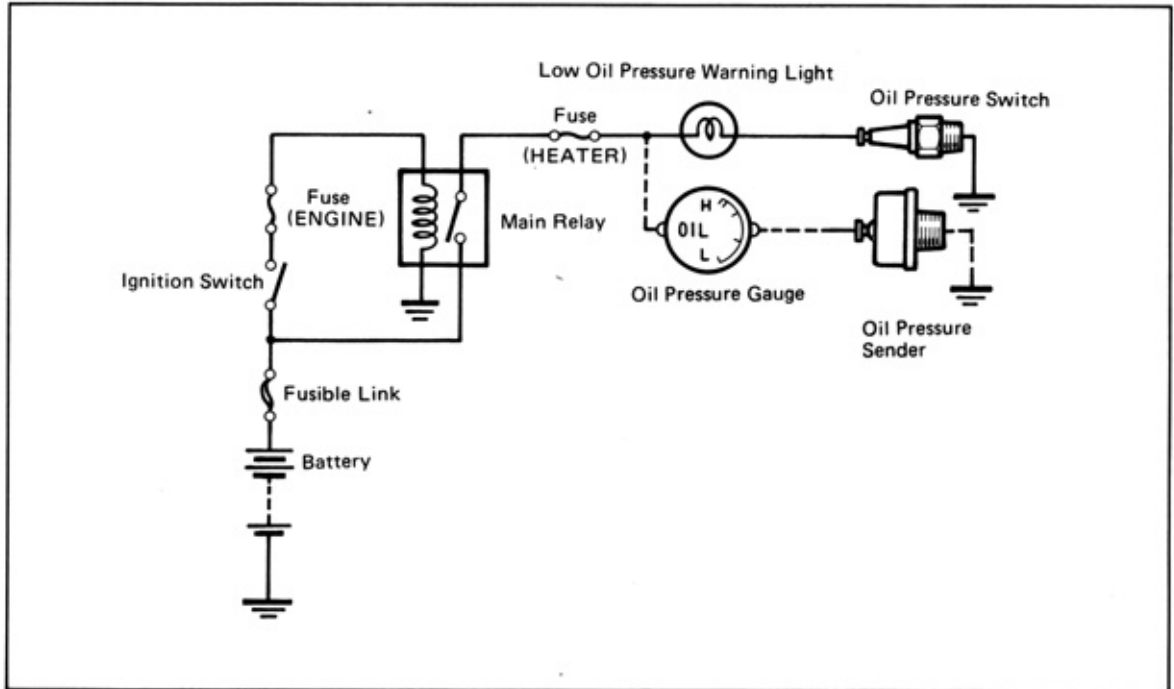
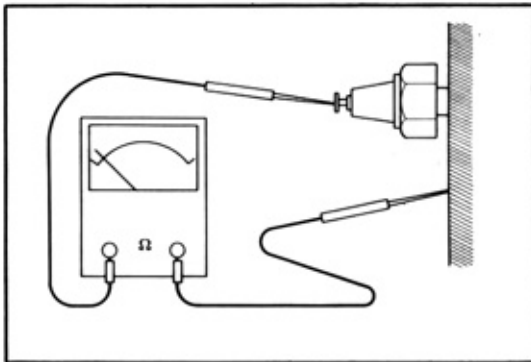


Fig. 4-97



### Oil Pressure Switch

#### INSPECTION

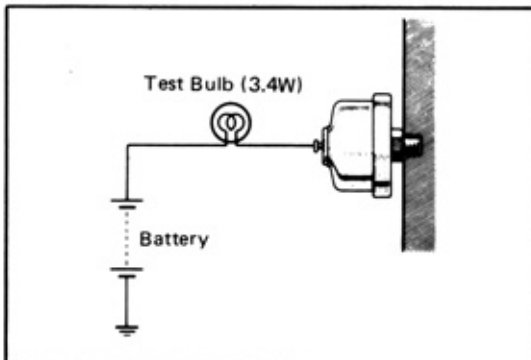
Check the continuity between the terminal and ground with a circuit tester.

Engine stopped	ON	Normal
Engine running	OFF	

– Note –

Oil pressure must be up to 0.3 kg/cm<sup>2</sup> or higher after the engine starts.

Fig. 4-98



### Oil Pressure Sender

#### INSPECTION

Pull out the connector from the sender, and apply battery voltage to the sender terminal through a 3.4W bulb. The bulb should not light when the engine is stopped, and should flash when the engine is running. The number of flashes should also vary with the engine speed.

– Note –

Even when the engine is stopped, the bulb may light for an instant when the battery voltage is applied, but this is normal.

Fig. 4-99

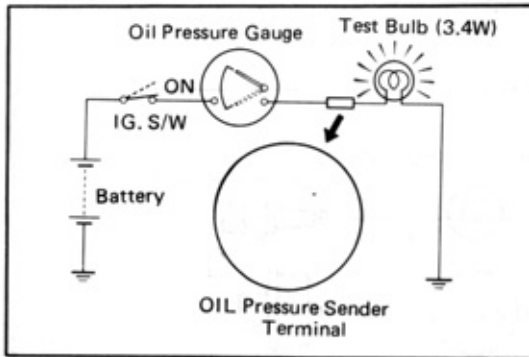


Fig. 4-100

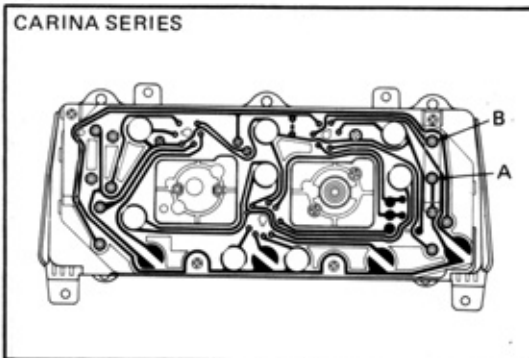


Fig. 4-101

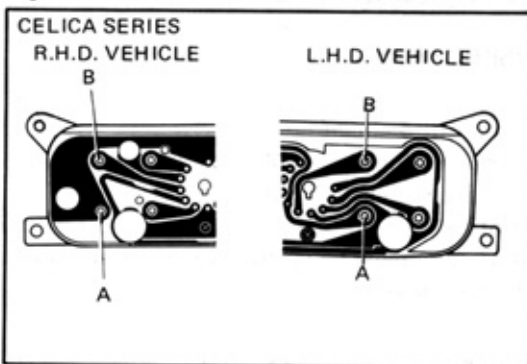
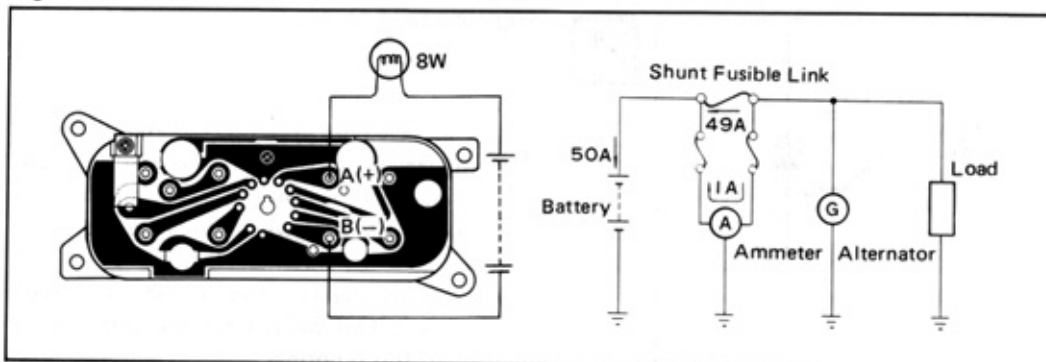


Fig. 4-102



## Oil Pressure Gauge



### INSPECTION

1. Pull out the connector from oil pressure gauge and ground the terminal through a 3.4W bulb. When the ignition switch is turned on, the bulb should light and gauge pointer should deflect.



2. If the above test shows abnormal condition, remove the combination gauge assembly and check on the following points.

- (1) With the connector plugged into the combination meter (gauge) and the ignition switch turned on, battery voltage should be present at terminal (A).
- (2) Measure the resistance between terminals (A) and (B).

Standard resistance 42Ω

## AMMETER



### INSPECTION

Remove the combination gauge assembly, and apply 12V battery voltage between the terminals (A) and (B) through an 8W bulb. The ammeter should indicate around 30A at this time.

– Caution –

In making this test, always connect a bulb not greater than 10W in series with the ammeter. If the battery voltage is applied directly impressed, the ammeter will be burned out.





# BRAKE WARNING

Fig. 4-103

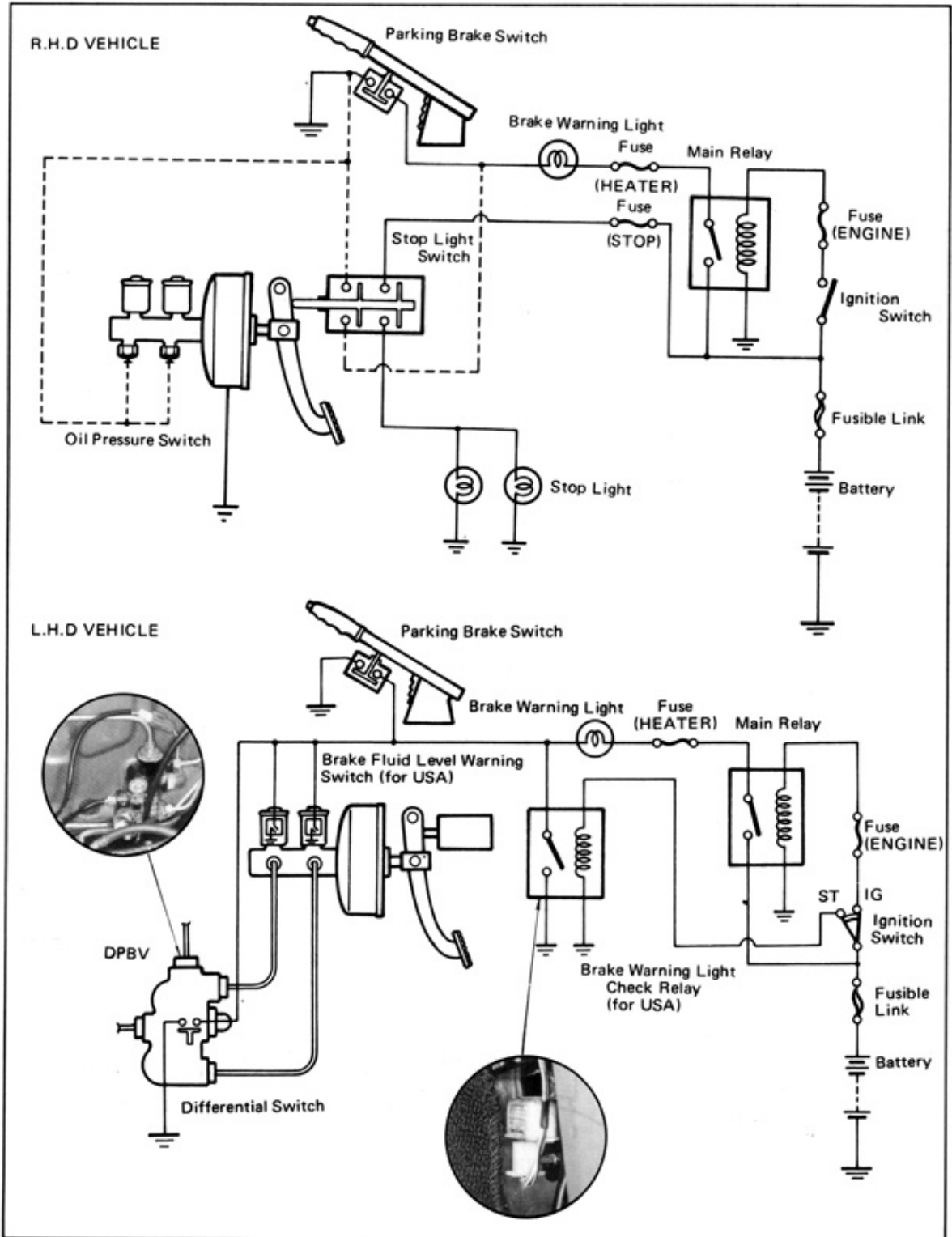
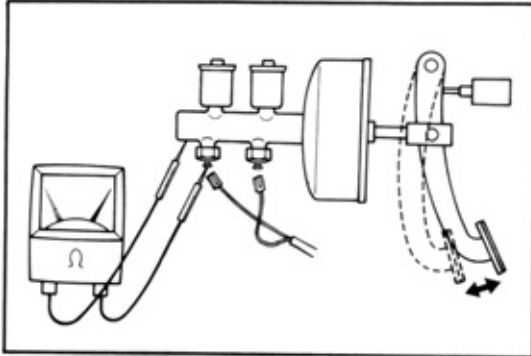


Fig. 4-104

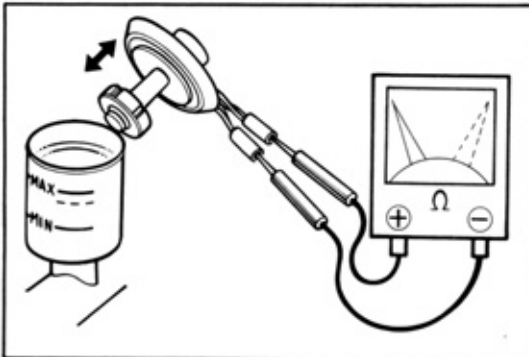


**INSPECTION**

**Oil Pressure Switch**

1. When brake pedal is not depressed:  
Continuity between switch terminal and body.
2. When brake pedal is depressed.  
No continuity between switch terminal and body.

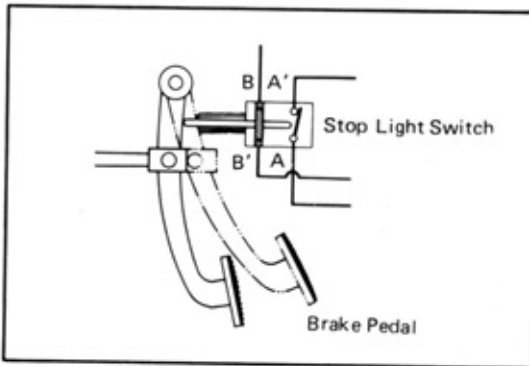
Fig. 4-105



**Brake Fluid Level Warning Switch**

Remove the cap and check to see that it will switch "ON" and "OFF" when raised and lowered.

Fig. 4-106



**Stop Light Switch**

Terminal Connections

- A ..... To stop light
- A' ..... To fuse (stop) (power source)
- B ..... To brake warning light switch
- B' ..... To brake warning light (power source)

Fig. 4-107

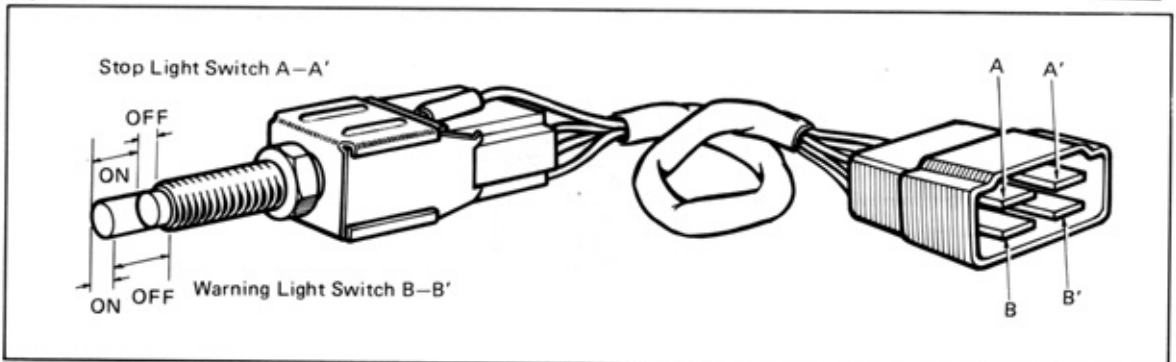
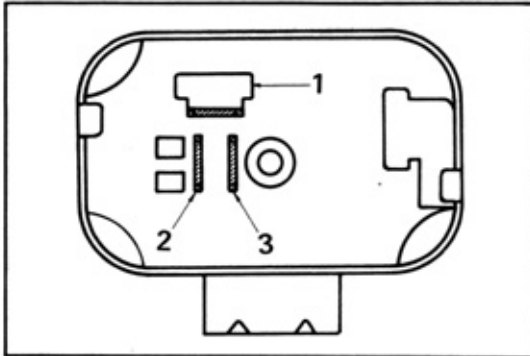


Fig. 4-108

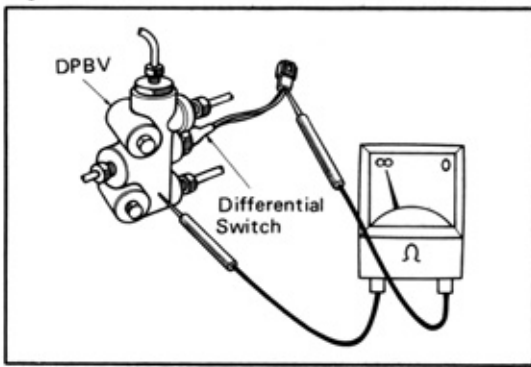


**Brake Warning Light Check Relay**

Terminal connections:

- 1 ..... To ignition switch "ST" terminal
- 2 ..... To brake warning light
- 3 ..... Ground

Fig. 4-109



**Differential Valve Switch**

Standard resistance

- Switch OFF ..... ∞
- Switch ON ..... 0 Ω

**REAR WINDOW DEFOGGER**

Fig. 4-110

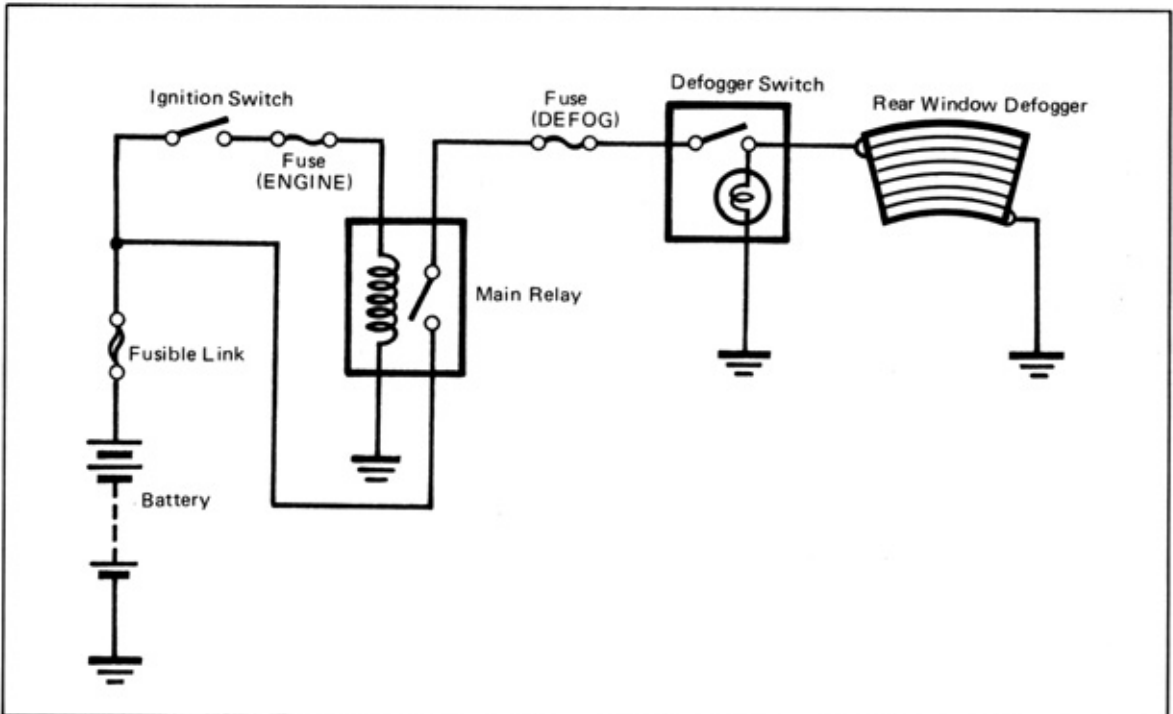
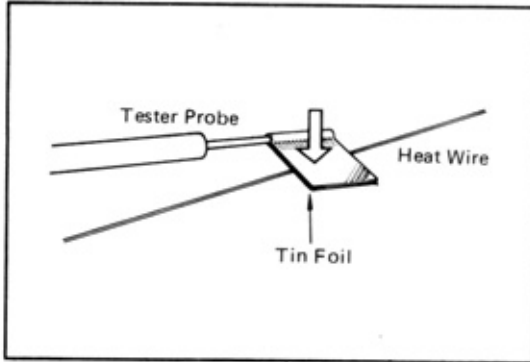


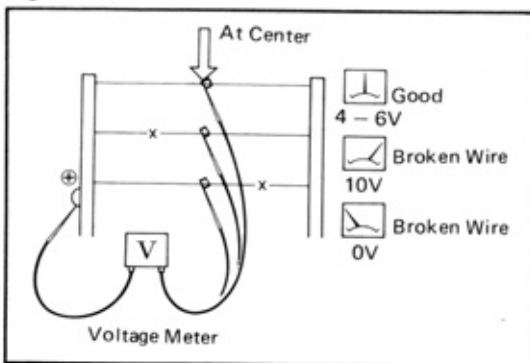
Fig. 4-111



### PRECAUTIONS ON HANDLING HEAT WIRE TYPE DEFOGGER

1. When cleaning the glass with a cloth, use a cloth that is soft and as dry as possible and wipe the glass in the heat wire direction, using care not to damage the heat wires.
2. Do not use detergents or glass cleaners containing abrasive ingredients.
3. To prevent the tip of tester probe from damaging the heat wire when measuring the voltage, wind one end as strip of tin foil around the tip and check by pressing the other end of foil against the heat wire with your finger.

Fig. 4-112



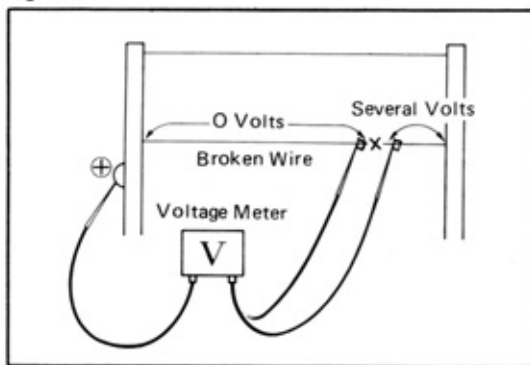
### Printed Heat Wire

#### INSPECTION

1. Turn ON the defogger.
2. Check the voltage at the center of each heat wire.

Voltage	Criteria
4 – 6V	Good (No break in wire)
Approx. 10V or 0V	Broken wire

Fig. 4-113



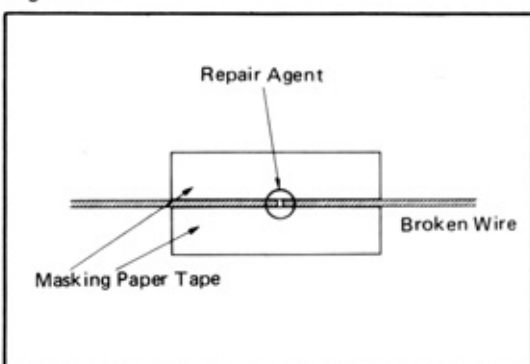
### CHECK FOR WIRE BREAKAGE POINT

1. Place the voltmeter (+) lead against the defogger (+) terminal.
2. Place the voltmeter (–) lead with the foil strip against the heat wire at (+) terminal end, and shift it toward the (–) terminal end.
3. The point at where the voltmeter deflects from zero volts to several volts is the place where the heat wire is broken.

### REPAIR

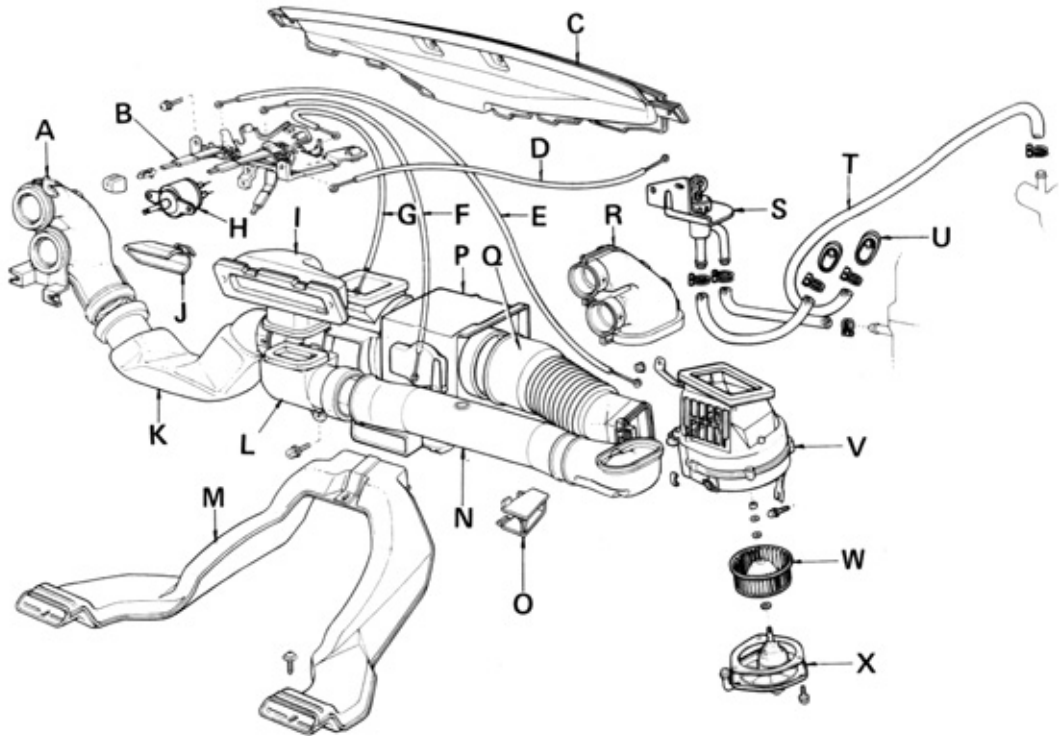
1. Preparatory materials
  - (1) Fine pointed brush, size "0" or similar
  - (2) White gasoline
  - (3) Masking paper tape
  - (4) Repair agent: Dupont Paste No. 4817
2. Repair method
  - (1) Clean where the wire is broken.
  - (2) Stick masking tape beside the place that is to be repaired as illustrated.
  - (3) Thoroughly mix the repair agent, dip a small amount on a fine brush, and paint it on the part to be repaired.
  - (4) After one or two minutes, peel off the masking tape.
  - (5) Allow to stand at least 24 hours after repairing before turning the defogger on.

Fig. 4-114



# HEATER(CARINA SERIES)

Fig. 4-115



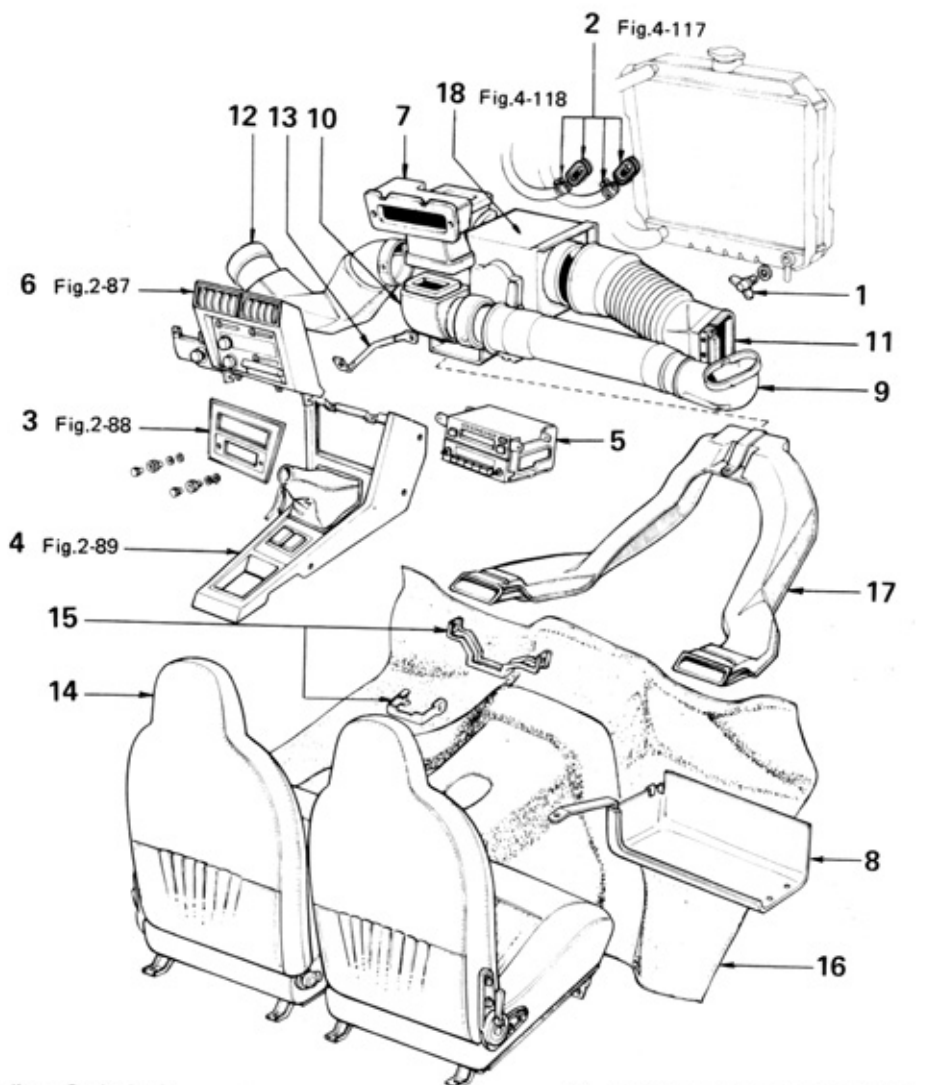
- |   |  |   |                        |
|---|--|---|------------------------|
| A | Air Duct, No. 1                        | M | Heater Air Rear Duct   |
| B | Heater Control                         | N | Air Duct No. 3         |
| C | Defroster Nozzle                       | O | Air Guide              |
| D | Heater Control Cable (for Water Valve) | P | Heater Unit Assembly   |
| E | Heater Air Inlet Butterfly Cable       | Q | Heater Air Supply Duct |
| F | Heater Control Cable (for Air Mix)     | R | Air Duct No. 4         |
| G | Defrost Control Cable                  | S | Water Valve            |
| H | Heater Blower Switch                   | T | Hose                   |
| I | Heater Interior Air Center Duct, No. 1 | U | Grommet                |
| J | Air Guide                              | V | Heater Blower Case     |
| K | Air Duct No. 2                         | W | Heater Blower Fan      |
| L | Heater Interior Air Center Duct, No. 1 | X | Heater Blower Motor    |

## Heater Unit

### REMOVAL

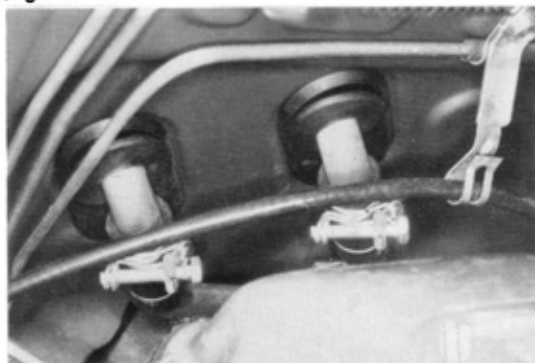
Remove the following parts in numerical order.

Fig. 4-116



- |                                   |                                   |
|-----------------------------------|-----------------------------------|
| 1 Radiator Drain Cock             | 10 Interior Air Center Duct No. 1 |
| 2 Water Hoses & Grommets          | 11 Heater Air Supply Duct         |
| 3 Console Upper Front Panel       | 12 Air Duct No.2                  |
| 4 Console Box                     | 13 Instrument Panel To Cowl Brace |
| 5 Radio & Tape Player             | 14 Front Seat RH & LH             |
| 6 Instrument Cluster Finish Panel | 15 Console Box Support Braket     |
| 7 Interior Air Center Duct No. 2  | 16 Front Floor Carpet             |
| 8 Under Tray                      | 17 Heater Air Rear Duct           |
| 9 Air Duct No.3                   | 18 Heater Unit                    |

Fig. 4-117

**HEATER UNIT REMOVAL**

Disconnect water hose. (Item 2)

- (1) Loosen the hose clamp and pull out the water hose from the hose union.
- (2) Take off the grommet and plug the hose union.

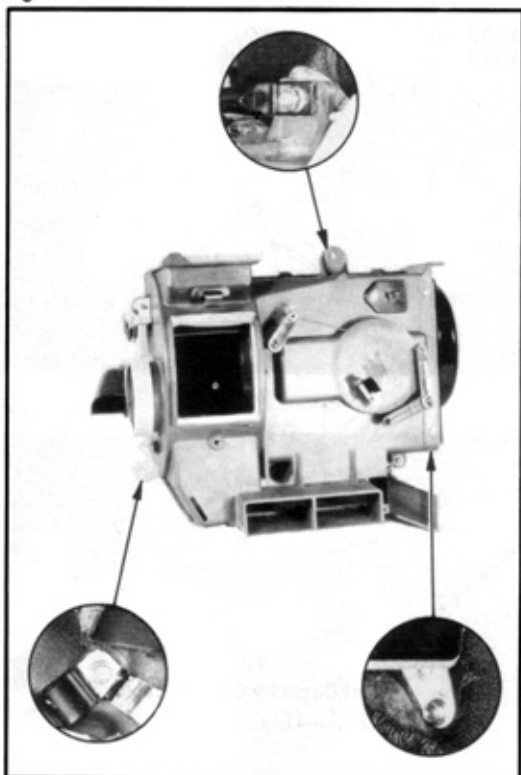
**SEE  
SAFETY PAD REMOVAL  
PAGE 2-33**



Instrument panel cluster finish center panel removal. (Item 6)

Perform the first 4 steps and the steps 8 through 13 in Safety Pad Removal Fig. 2-87.

Fig. 4-118



Heater unit assembly removal (Item 18)

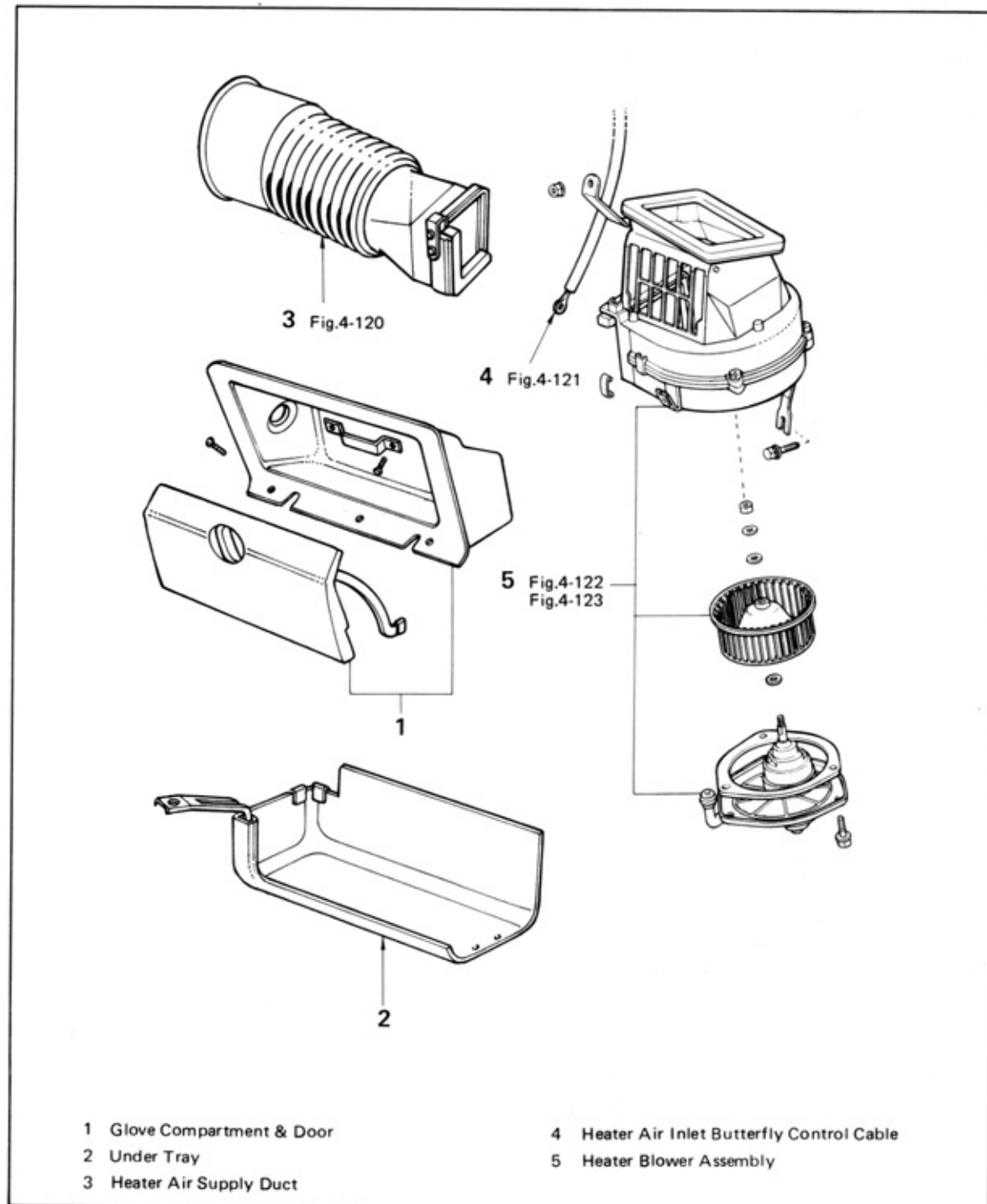
- (1) Unplug register wiring connector.
- (2) Loosen the three heater unit mounting bolts, and take off the heater unit.

## Heater Blower

### REMOVAL

Remove the following parts in numerical order.

Fig. 4-119

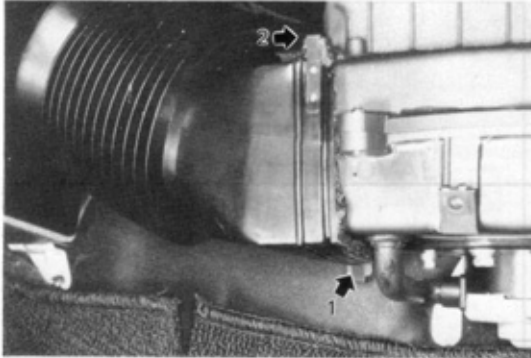


- 1 Glove Compartment & Door
- 2 Under Tray
- 3 Heater Air Supply Duct

- 4 Heater Air Inlet Butterfly Control Cable
- 5 Heater Blower Assembly



Fig. 4-120

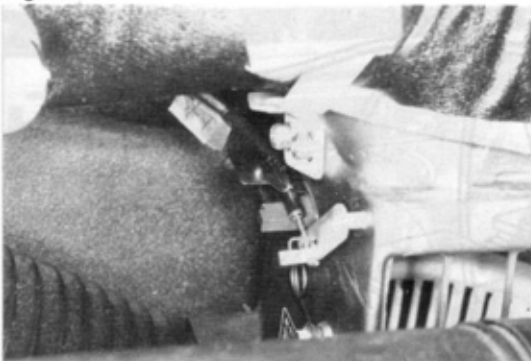


**HEATER BLOWER REMOVAL**



1. Heater air supply duct removal (Item 3)
  - (1) Remove the lower side clip (1) from the blower and peel off the heater air duct adhesive.
  - (2) After peeling off, remove the upper side clip (2) take off the heater air duct.

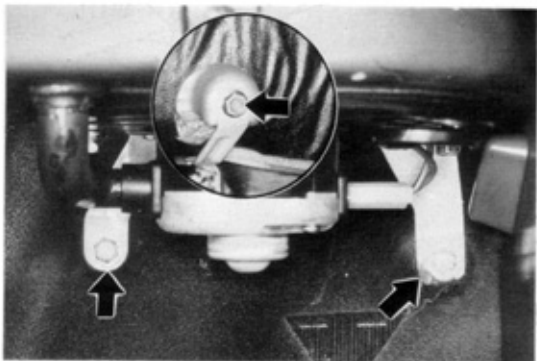
Fig. 4-121



2. Heater air inlet butterfly cable removal (Item 4)
 

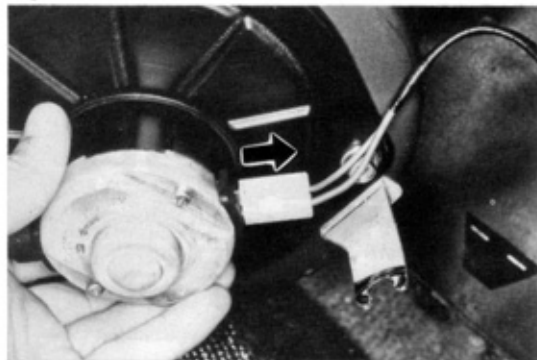
Press open the clip and disconnect the control cable.

Fig. 4-122



3. Blower assembly removal (Item 5)
  - (1) Loosen the nut holding the upper side and the two bolts holding the lower side, and take off blower assembly.

Fig. 4-123



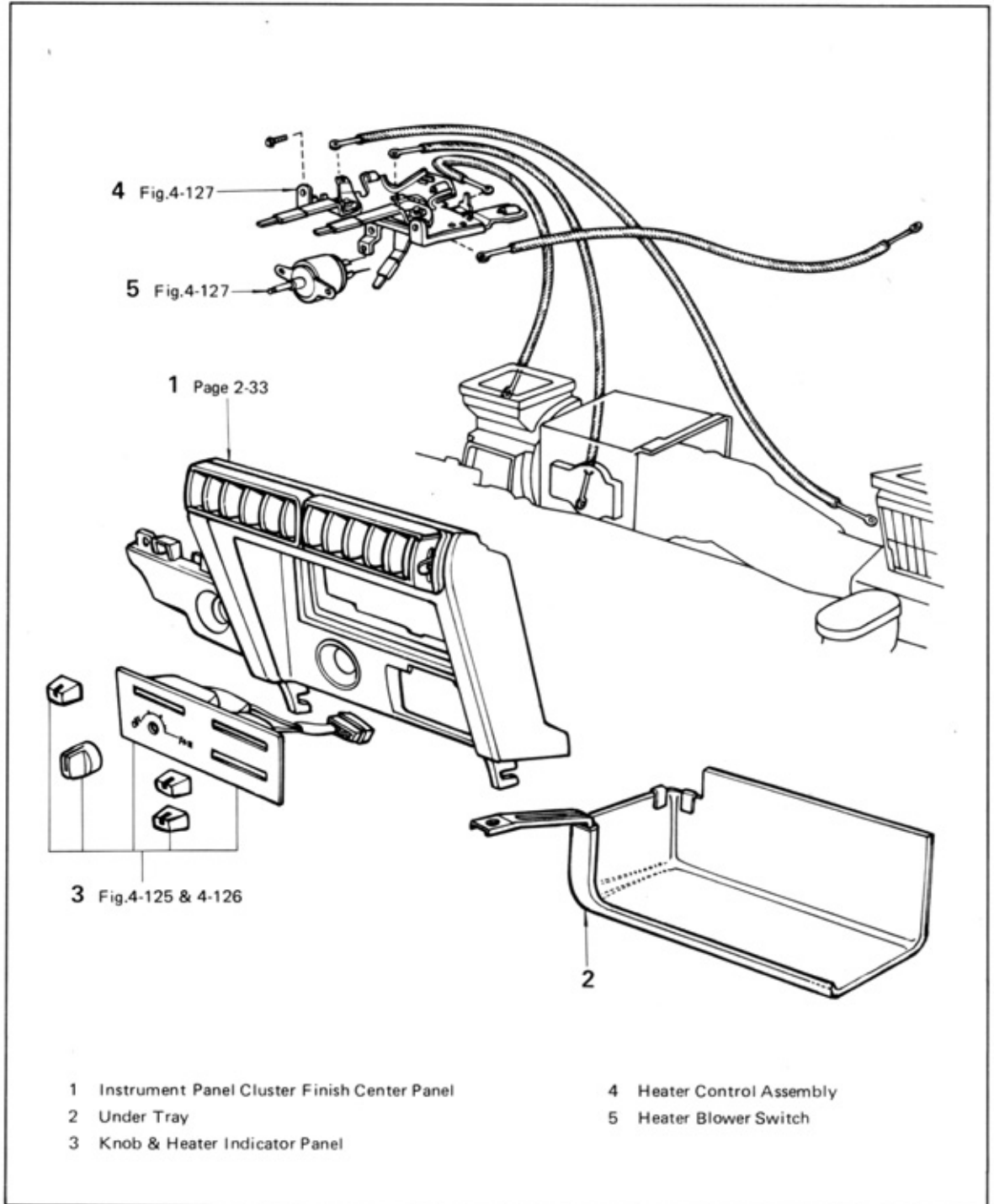
- (2) While taking off the blower assembly, unplug the blower motor wire connector.

## Heater Control & Switch

### REMOVAL

Remove the following parts in numerical order.

Fig. 4-124

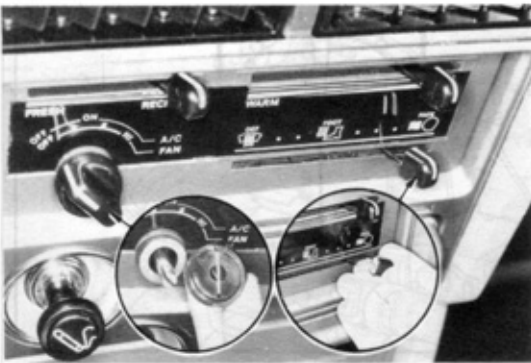


**SEE  
SAFETY PAD REMOVAL  
PAGE 2-33**



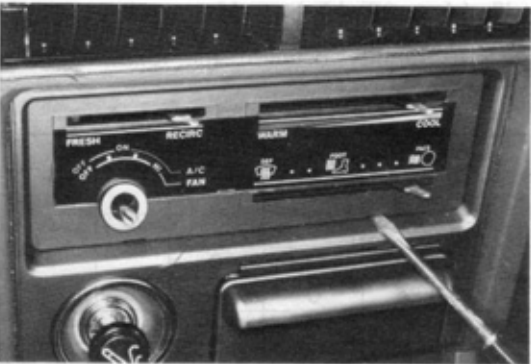
1. Instrument panel cluster finish center panel removal. (Item 1)  
Perform the first 4 steps and the steps 8 through 13 in Safety Pad Removal Fig. 2-87.

**Fig. 4-125**



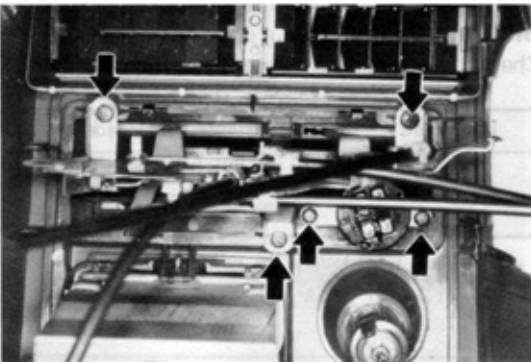
2. Heater indicator panel removal. (Item 3)
  - (1) Pull out the heater control switch knob and heater control lever knob.

**Fig. 4-126**



- (2) Remove the heater indicator panel by prying off with screwdriver.

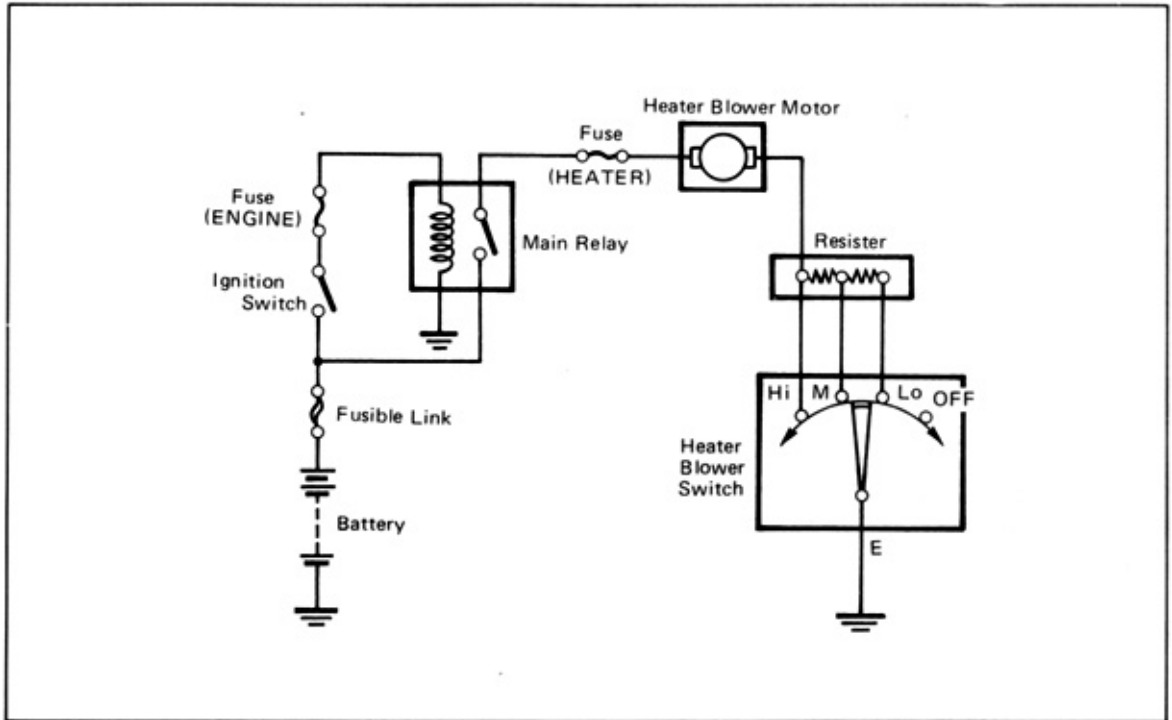
**Fig. 4-127**



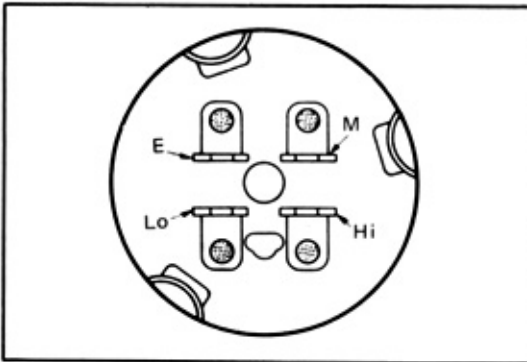
3. Heater control assembly and heater blower switch removal. (Items 4 & 5)  
Remove by loosening the mounting screws from the back side of instrument panel cluster finish center panel.

**INSPECTION**

**Fig. 4-128**



**Fig. 4-129**

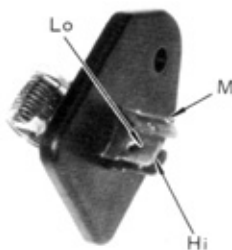


**Heater Switch**

Check continuity between the following terminals.

TERMINAL SWITCH POSITION	E	Lo	M	Hi
OFF				
1ST STEP	○	○		
2ND STEP	○		○	
3RD STEP	○			○

**Fig. 4-130**



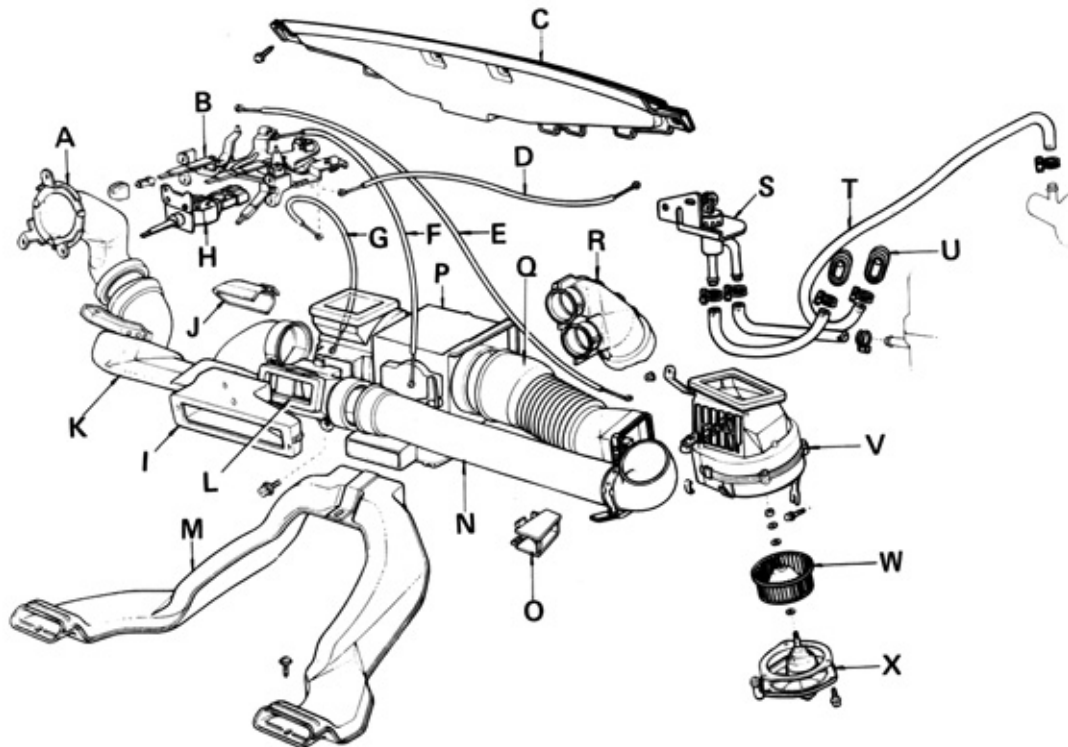
**Blower Resistor**

Check the resistances between terminals.

Terminals	Resistance (Reference)
Hi to M	0.8 Ω
M to Lo	1.0 Ω

## HEATER (CELICA SERIES)

Fig. 4-131



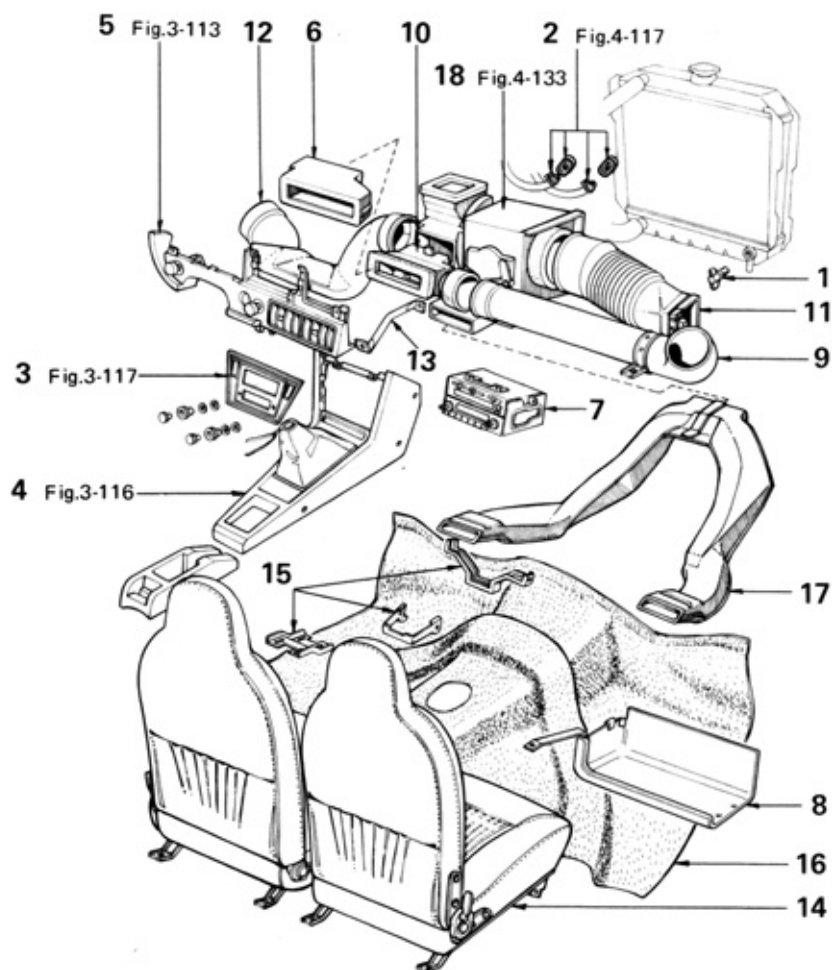
- |   |  |   |                                 |
|---|--|---|---------------------------------|
| A | Air Duct No. 1                         | M | Heater Air Rear Duct (Optional) |
| B | Heater Control                         | N | Air Duct No. 3                  |
| C | Defroster Nozzle                       | O | Air Guide                       |
| D | Heater Control Cable (for Water Valve) | P | Heater Unit Assembly            |
| E | Heater Air Inlet Butterfly Cable       | Q | Heater Air Supply Duct          |
| F | Heater Control Cable (for Air Mix)     | R | Air Duct No. 4                  |
| G | Defrost Control Cable                  | S | Water Valve                     |
| H | Heater Blower Switch                   | T | Hose                            |
| I | Heater Interior Air Center Duct, No. 1 | U | Grommet                         |
| J | Air Guide                              | V | Heater Blower Case              |
| K | Air Duct No. 2                         | W | Heater Blower Fan               |
| L | Heater Interior Air Center Duct No. 1  | X | Heater Blower Motor             |

## Heater Unit

### REMOVAL

Remove the following parts in numerical order.

Fig. 4-132



- |  |                                   |
|--|-----------------------------------|
| 1 Radiator Drain Cock                    | 10 Interior Air Center Duct No. 1 |
| 2 Water Hoses & Grommets                 | 11 Heater Air Supply Duct         |
| 3 Console Upper Front Panel              | 12 Air Duct No. 2                 |
| 4 Console Box                            | 13 Instrument Panel To Cowl Brace |
| 5 Instrument Panel Finish Lower Panel LH | 14 Front Seat RH & LH             |
| 6 Interior Air Center Duct No. 2         | 15 Console Box Support Bracket    |
| 7 Radio & Tape Player                    | 16 Front Floor Carpet             |
| 8 Under Tray                             | 17 Heater Air Rear Duct           |
| 9 Air Duct No. 3                         | 18 Heater Unit                    |

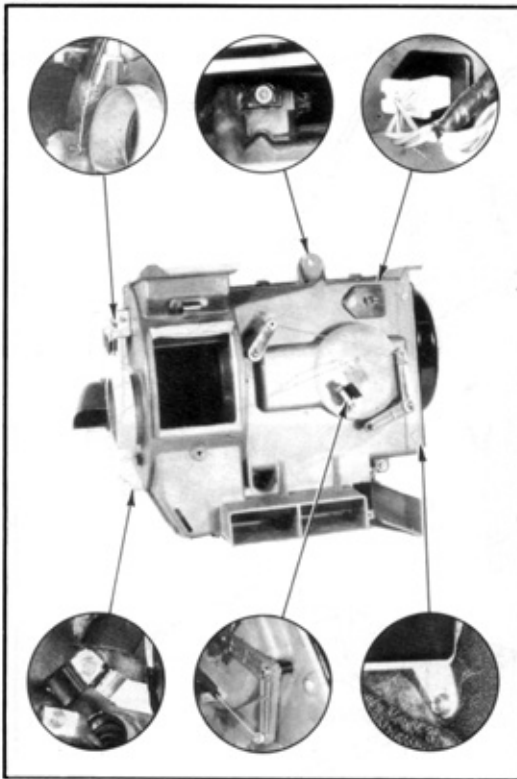
SEE  
SAFETY PAD REMOVAL  
PAGE 3-42



## HEATER UNIT REMOVAL

1. Remove instrument panel finish lower panel LH. (Item 5)  
Perform first 10 steps and steps 15 to 17 in Safety Pad Removal Fig. 3-113.

Fig. 4-133



2. Heater unit assembly removal (Item 18)
  - (1) Disconnect the two heater control cables.
  - (2) Disconnect register wiring connector.
  - (3) Remove the heater unit after loosening its three mounting bolts.

SEE  
CARINA SERIES HEATER  
BLOWER PAGE 4-49

## Heater Blower

### REMOVAL

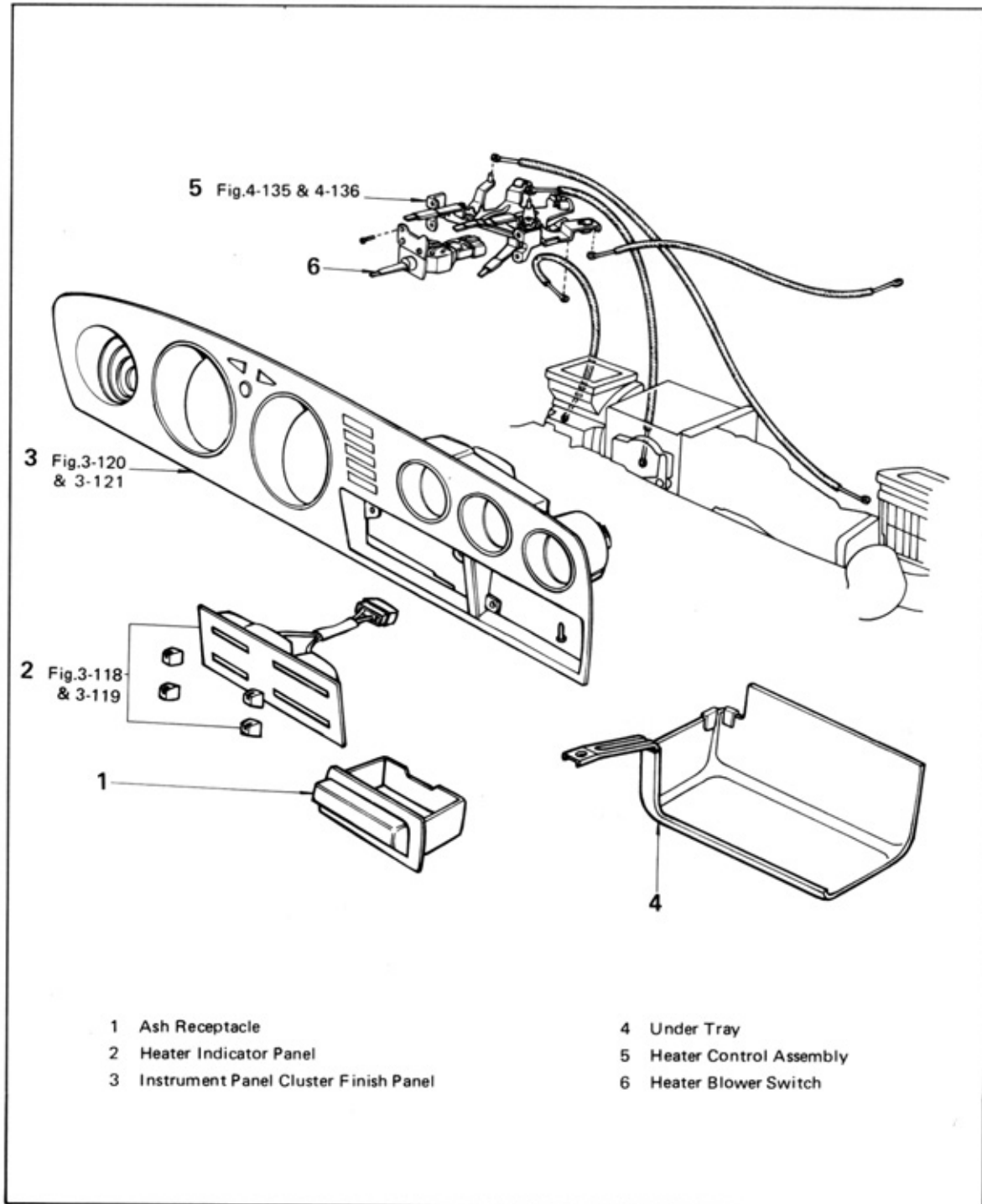
Remove by following the same procedures for Carina series heater blower (page 4-49).

## Heater Control & Switch

### REMOVAL

Remove the following parts in numerical order.

Fig. 4-134



- 1 Ash Receptacle
- 2 Heater Indicator Panel
- 3 Instrument Panel Cluster Finish Panel

- 4 Under Tray
- 5 Heater Control Assembly
- 6 Heater Blower Switch



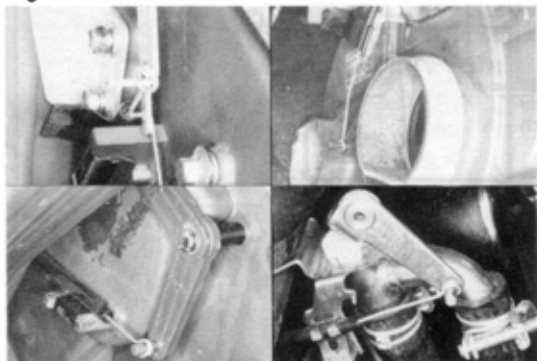
SEE  
SAFETY PAD REMOVAL  
PAGE 3-42



## HEATER CONTROL & SWITCH REMOVAL

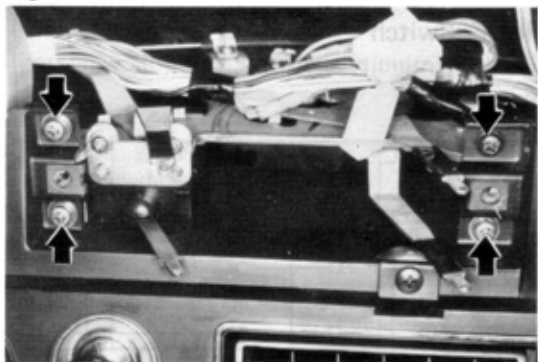
1. Instrument panel cluster finish panel removal. (Item 3)  
Perform steps 5 and 6 in Safety Pad Removal page 3-44.

Fig. 4-135



2. Heater control assembly removal. (Item 5)
  - (1) Disconnect the heater control cables from the blower motor, heater unit, and water valve.

Fig. 4-136



- (2) Loosen the heater control mounting screws, and take off the heater control assembly.

**INSPECTION**

Fig. 4-137

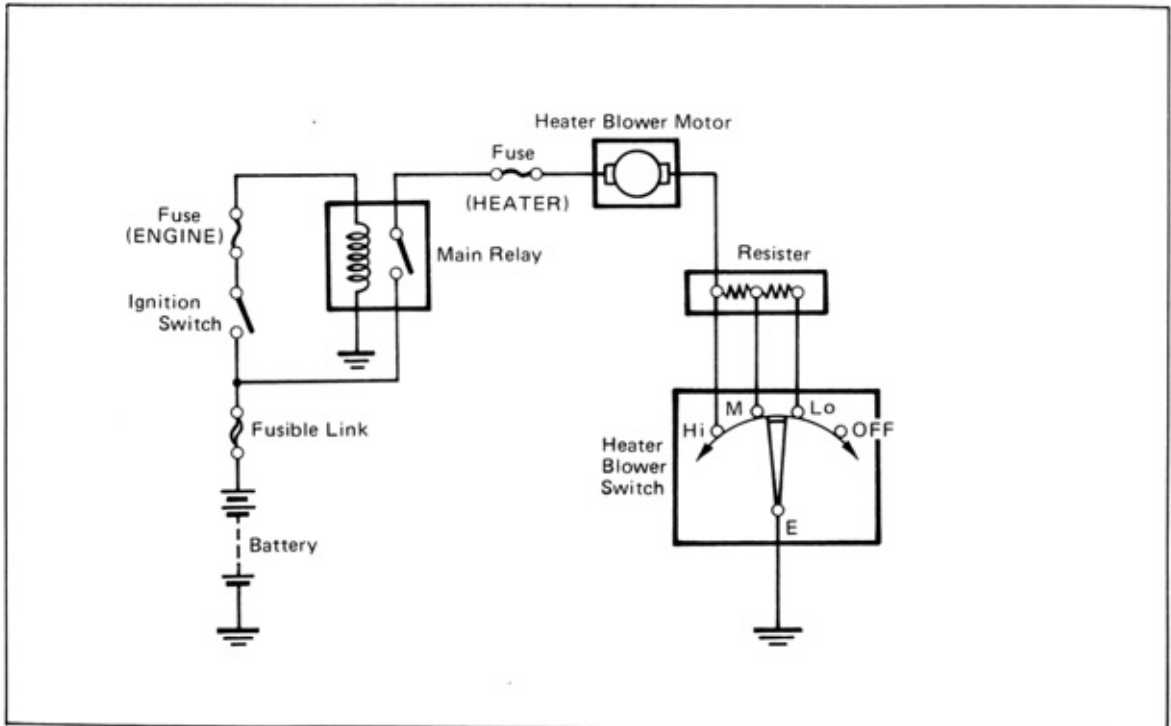
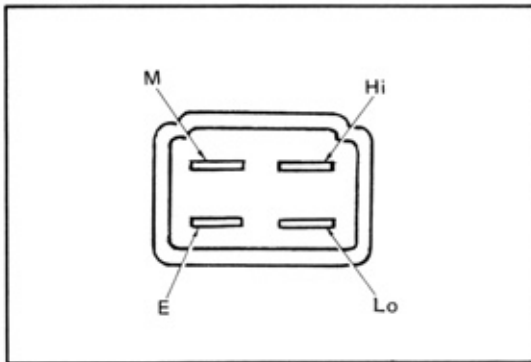


Fig. 4-138

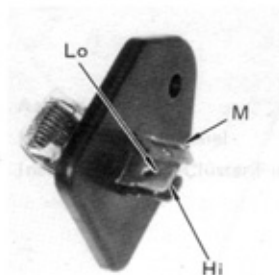


**Heater Switch**

Check continuity between the following terminals.

TERMINAL SWITCH POSITION	E	Lo	M	Hi
OFF				
1ST STEP	○	○		
2ND STEP	○		○	
3RD STEP	○			○

Fig. 4-139



**Blower Resistor**

Check the resistances between terminals.

Terminals	Resistance (Reference)
Hi to M	0.8 Ω
M to Lo	1.0 Ω

# RADIO, TAPE PLAYER & SPEAKER

Fig. 4-140

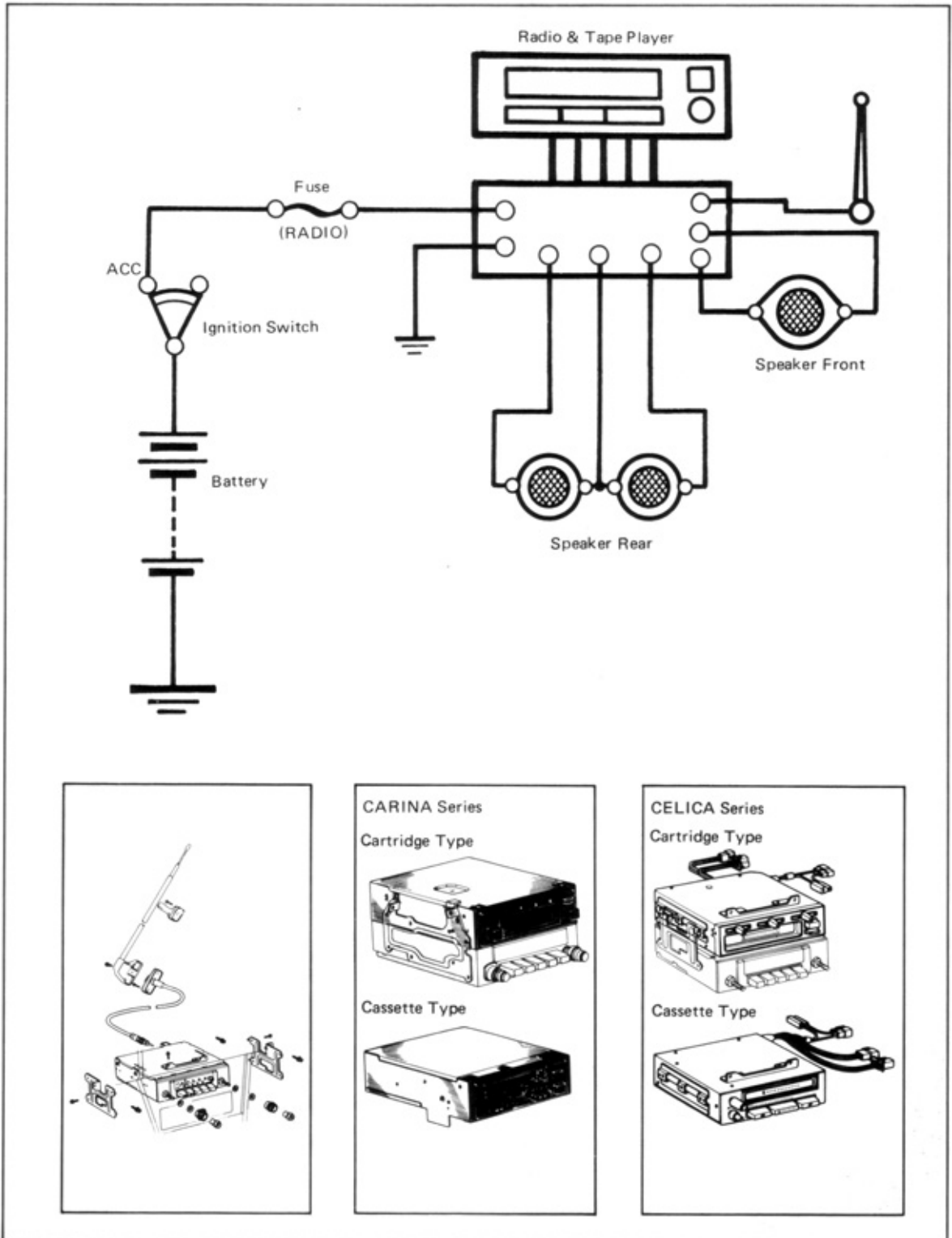
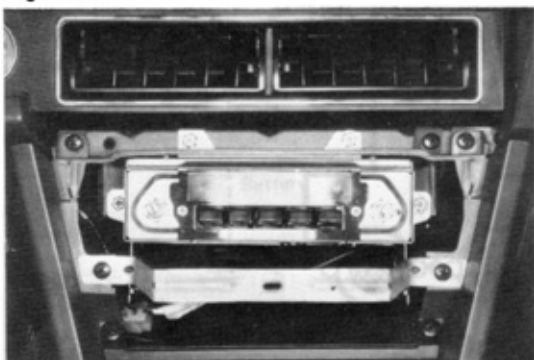


Fig. 4-141

**RADIO REMOVAL****Carina Series**

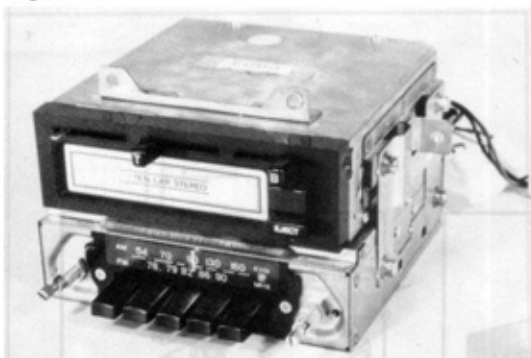
1. Remove the console upper front panel.
2. Unplug the wiring connector at radio back side, and remove the radio.

Fig. 4-142

**Celica Series**

1. Remove the console upper front panel.
2. Remove the console upper front retainer from the console box.
3. Unplug the wiring connector at radio back side, and remove the radio.

Fig. 4-143

**TAPE PLAYER REMOVAL**

Remove the following parts:

1. Console upper front panel.
2. Console box
3. Radio & tape player

Fig. 4-144

**SPEAKER REMOVAL****Carina Series**

Remove the following parts:

1. Glove compartment & door.
2. Speaker

**Celica Series**

Remove the following parts:

1. Instrument cluster finish panel.
2. Speaker.

**CLOCK**

Fig. 4-145

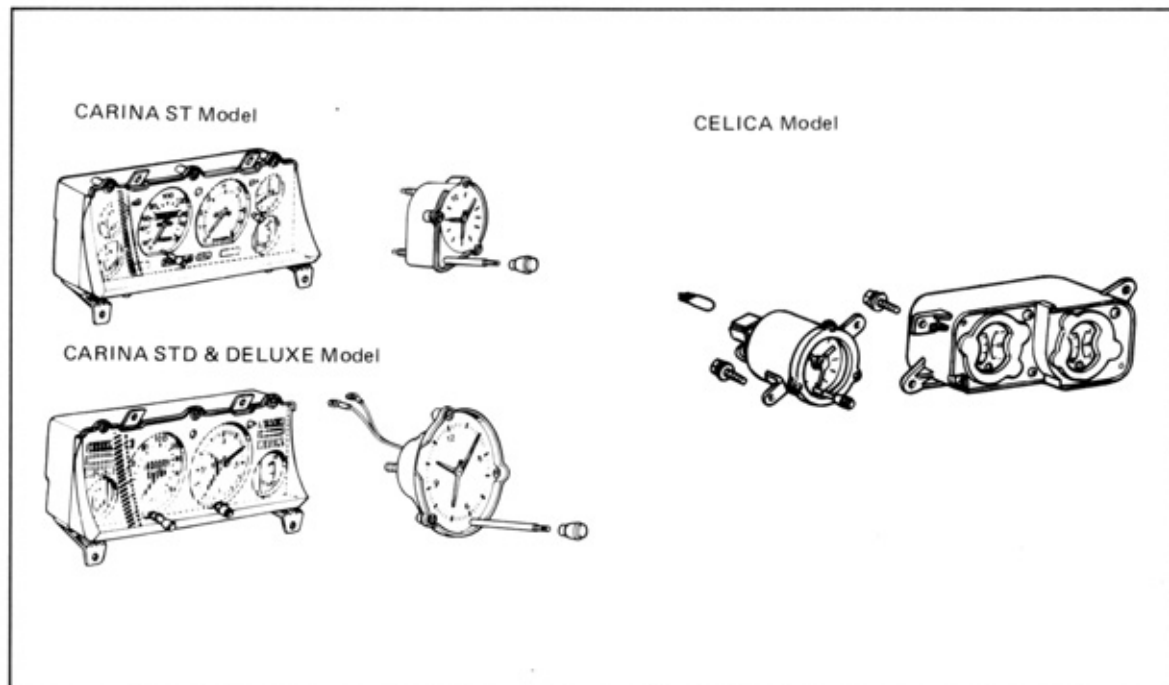
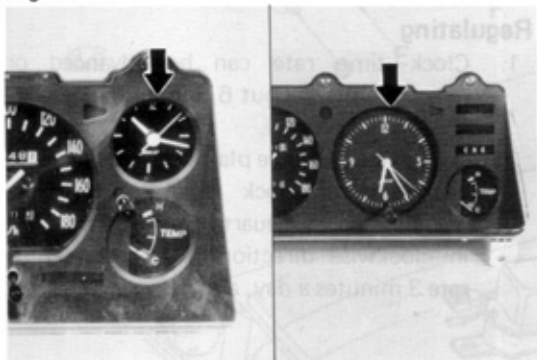


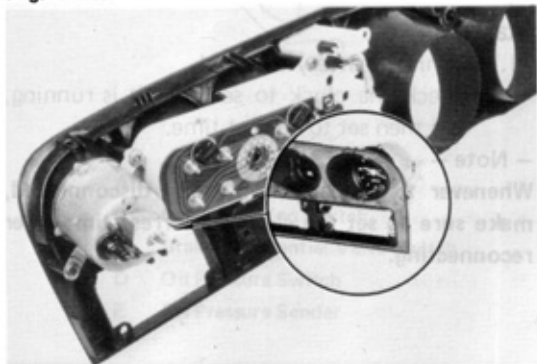
Fig. 4-146

**REMOVAL****Carina Series**

Remove the following parts:

1. Instrument cluster finish panel.
2. Combination meter.
3. Clock.

Fig. 4-147

**Celica Series**

Remove the following parts:

1. Instrument cluster finish panel.
2. Clock.

## INSPECTION

Fig. 4-148

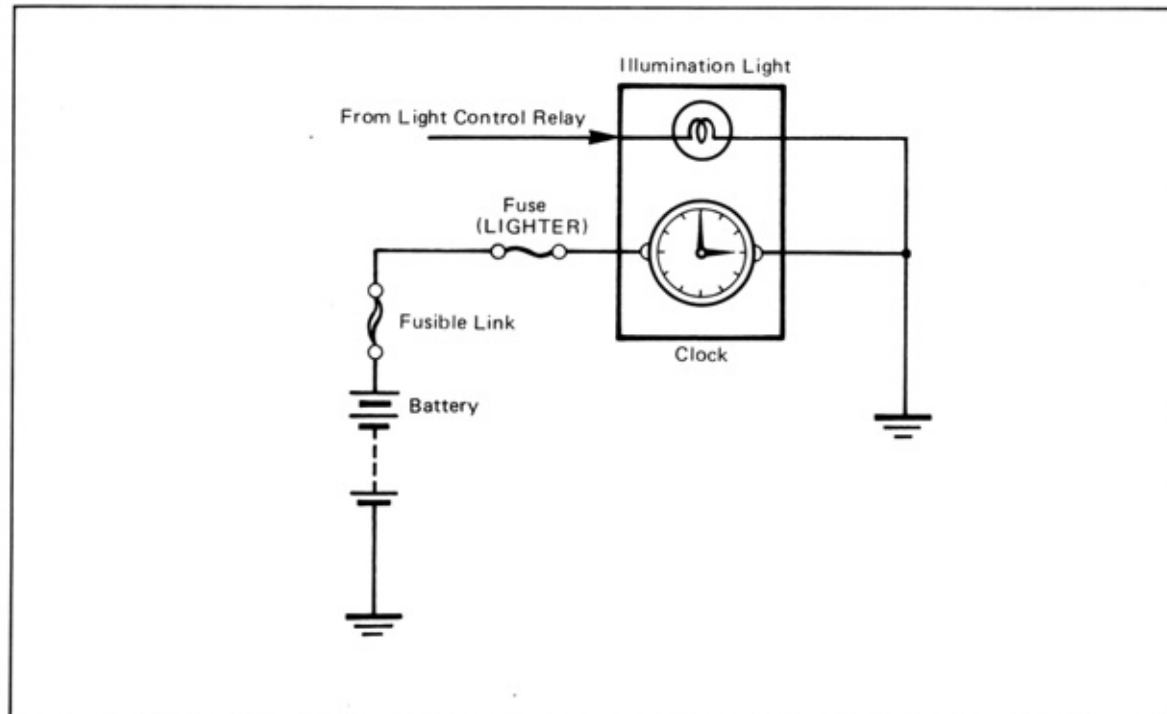
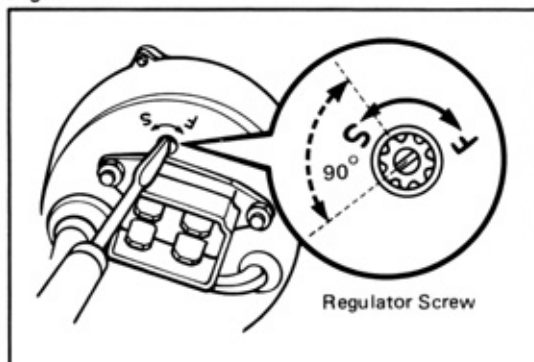
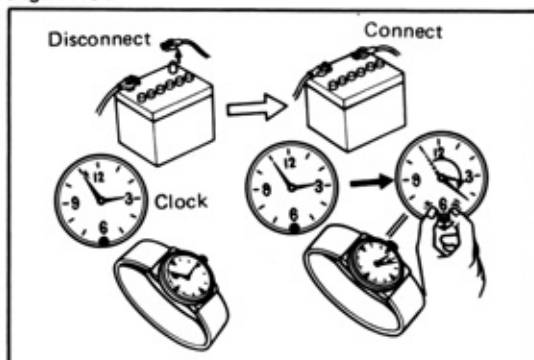


Fig. 4-149

**Regulating**

1. Clock time rate can be advanced or retarded up to about 6 minutes a day with the regulator screw.
2. To regulate, remove plastic dust cover from back side of clock case and turn the regulator screw. Quarter turn (90 degrees) in clockwise direction will advance time rate 3 minutes a day, and vice-versa.

Fig. 4-150

**Starting**

1. Connect battery terminal.
2. Check the clock to see that it is running, and then set to correct time.

– Note –

Whenever the battery terminal is disconnected, make sure to set the clock to correct time after reconnecting.

## SWITCHES & RELAYS LOCATION (CARINA SERIES)

Fig. 4-151

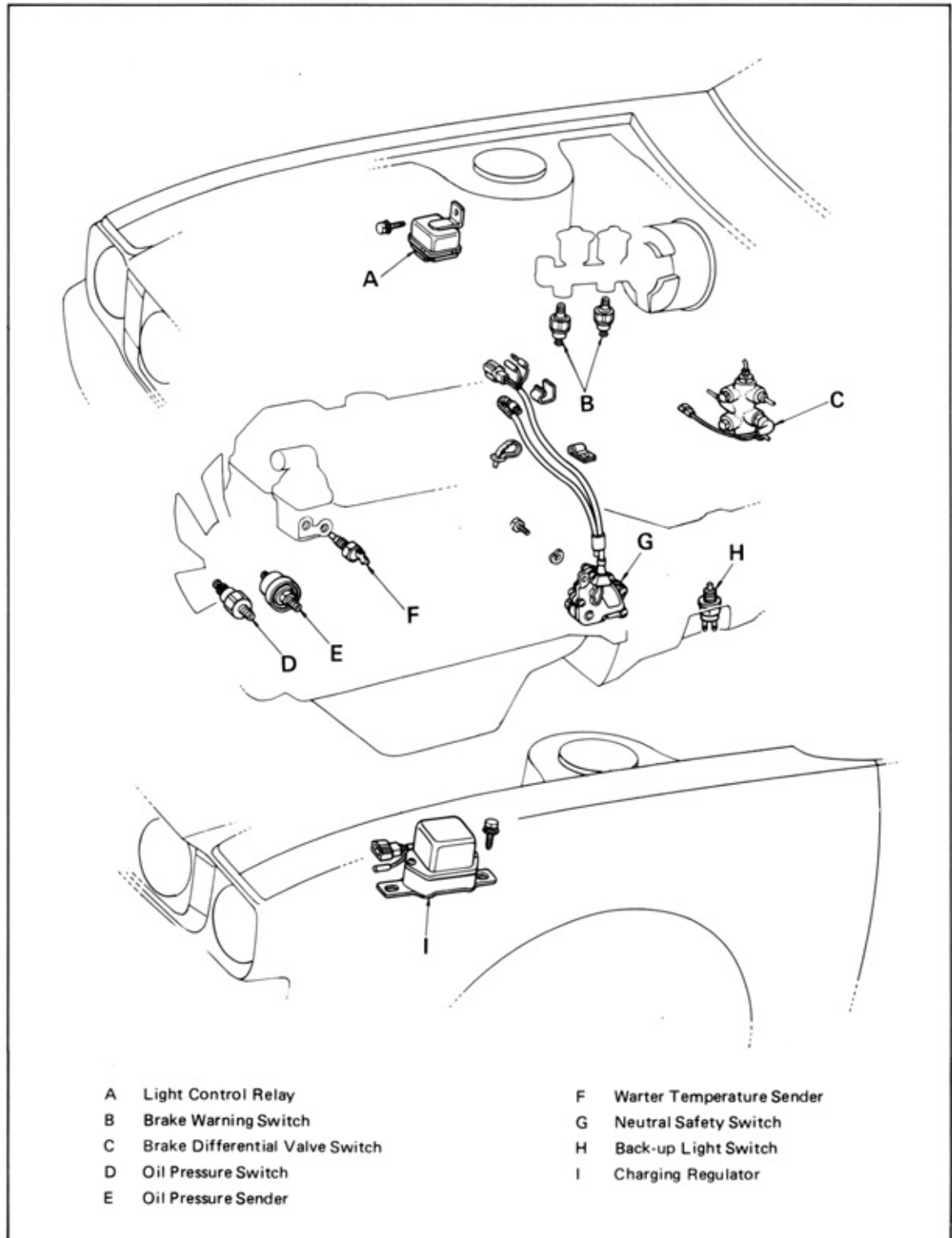
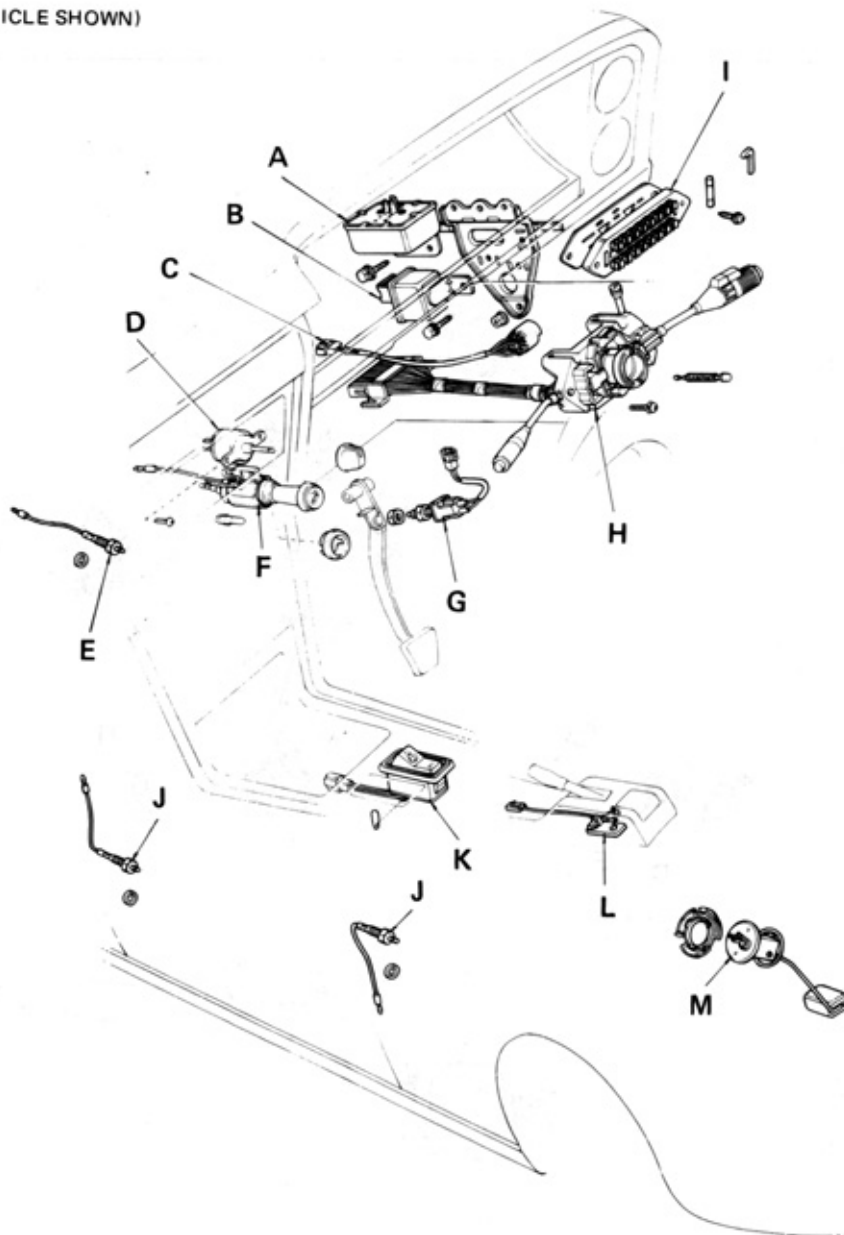


Fig. 4-152

(RHD VEHICLE SHOWN)



- A Turn Signal & Hazard Flasher
- B Main Relay
- C Ignition Switch
- D Heater Blower Motor Switch
- E Glove Box Light Switch
- F Cigarette Lighter
- G Stop Light Switch

- H Combination Light Control, Dimmer, Turn Signal, Hazard & Wiper Switch
- I Fuse Block
- J Door Switch
- K Rear Window Defogger Switch
- L Parking Brake Switch
- M Fuel Sender



## SWITCHES & RELAYS LOCATION (CELICA SERIES)

EXCEPT USA & CANADA

Fig. 4-153

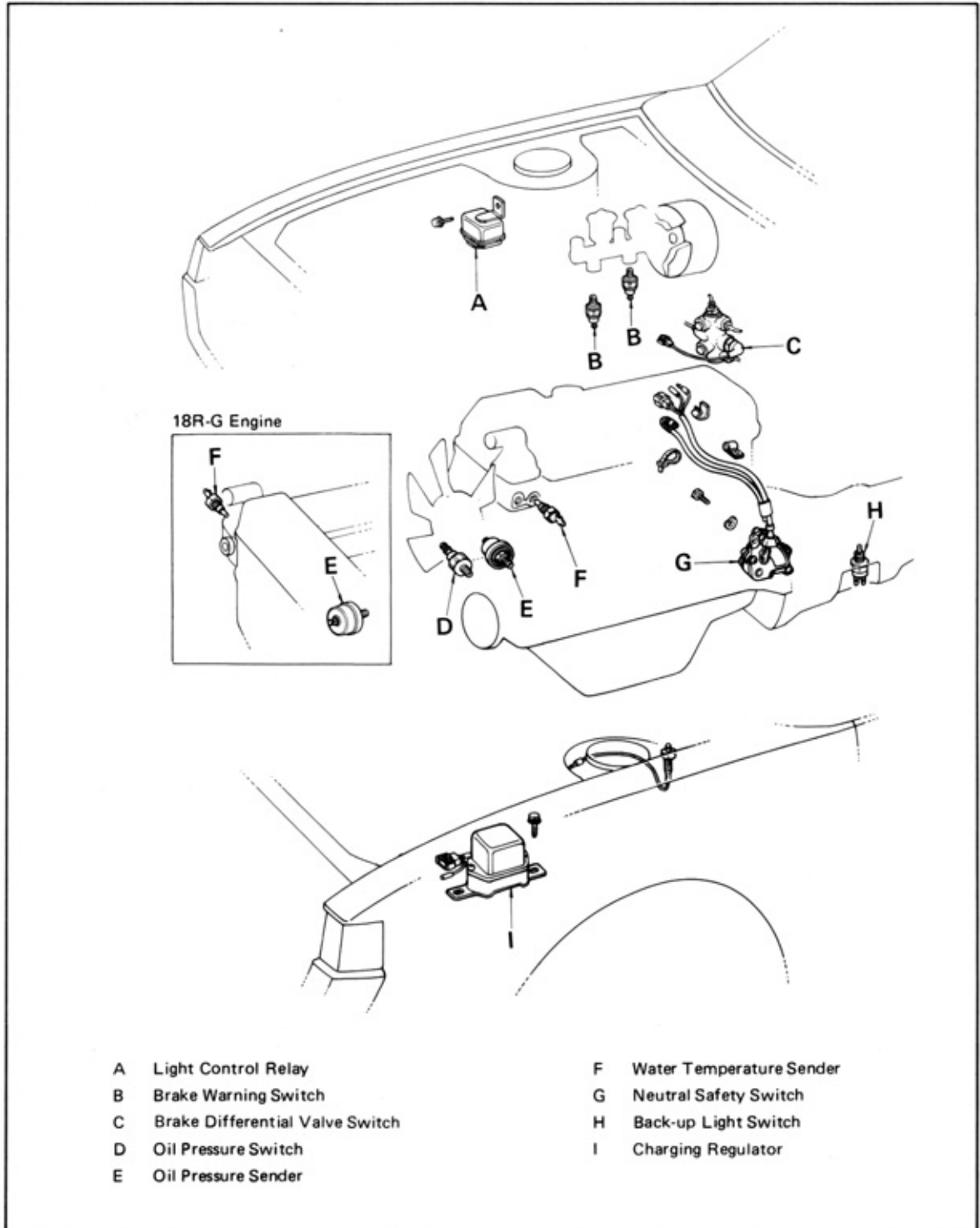
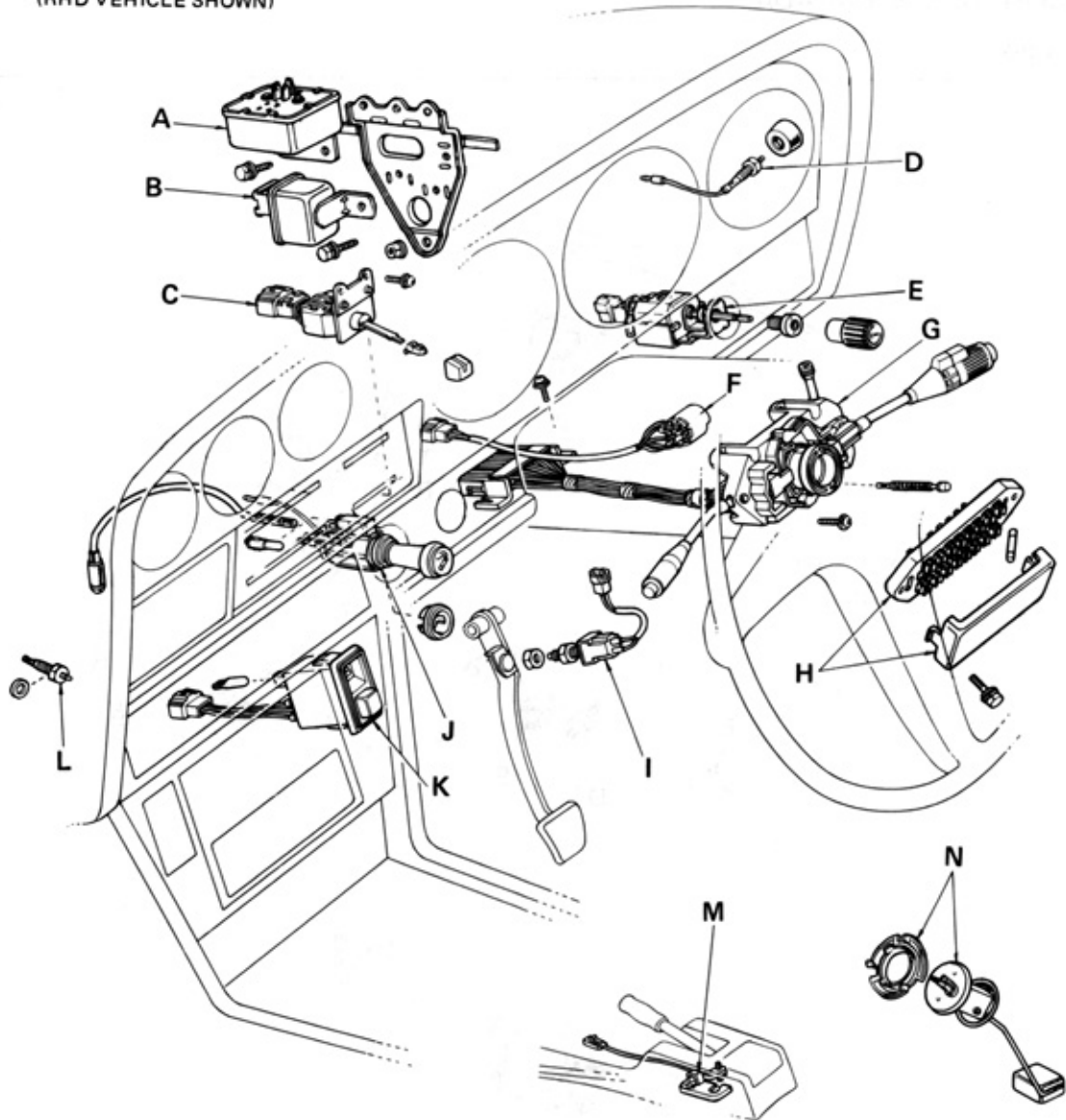


Fig. 4-154

(RHD VEHICLE SHOWN)



A Turn Signal &amp; Hazard Flasher

B Main Relay

C Heater Blower Motor Switch

D Door Switch

E Light Control Rheostat

F Ignition Switch

G Combination Light Control, Dimmer, Turn Signal,  
Hazard & Wiper Switch

H Fuse Block

I Stop Light Switch

J Cigarette Lighter

K Rear Window Defogger Switch

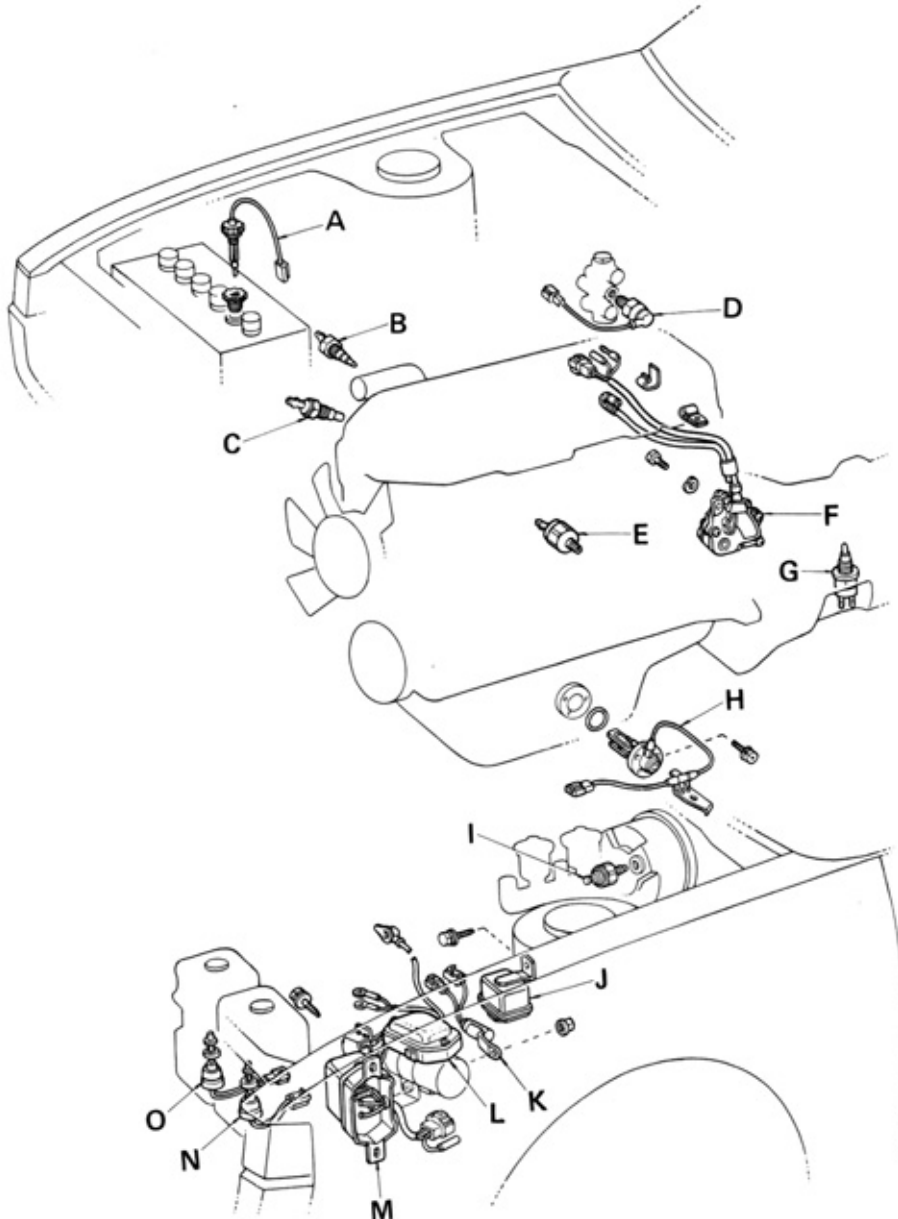
L Glove Box Light Switch

M Parking Brake Switch

N Fuel Sender

FOR USA & CANADA

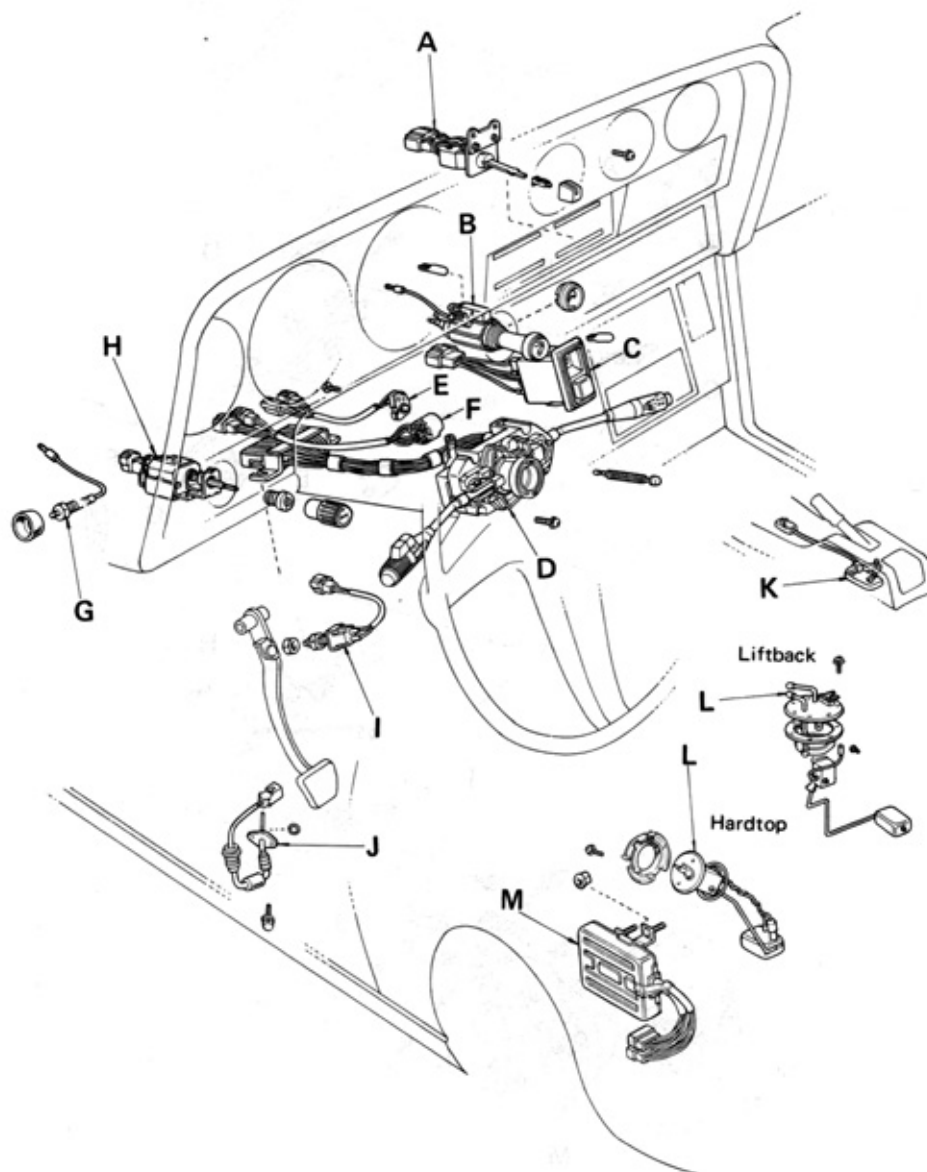
Fig. 4-155



- |   |                                  |   |   |
|---|----------------------------------|---|---|
| A | Electrolyte Level Sensor         | I | Brake Booster Vacuum Warning Switch       |
| B | Water Thermo Sensor (for T.C.S)  | J | Light Control Relay                       |
| C | Water Temperature Sender         | K | Ignition Coil Diode                       |
| D | Brake Differential Valve Switch  | L | Igniter                                   |
| E | Oil Pressure Switch (for Engine) | M | Charging Regulator                        |
| F | Neutral Safety & Reverse Switch  | N | Windshield Washer Level Warning Switch    |
| G | Back-up Light Switch             | O | Coolant Reserve Tank Level Warning Switch |
| H | Engine Oil Level Sensor          |   |   |

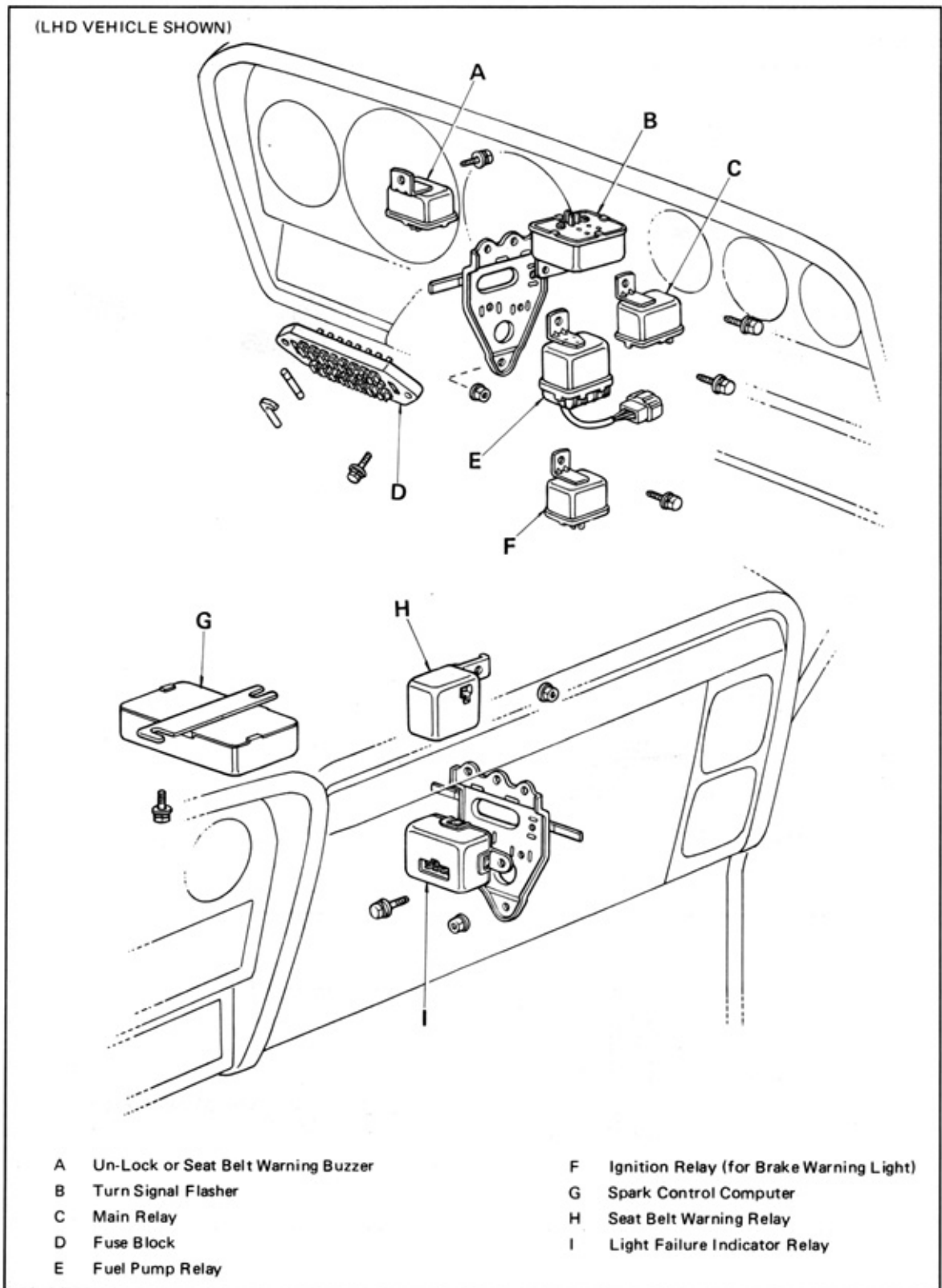
Fig. 4-156

(LHD VEHICLE SHOWN)



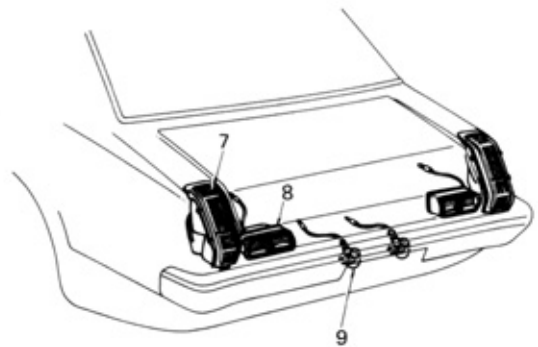
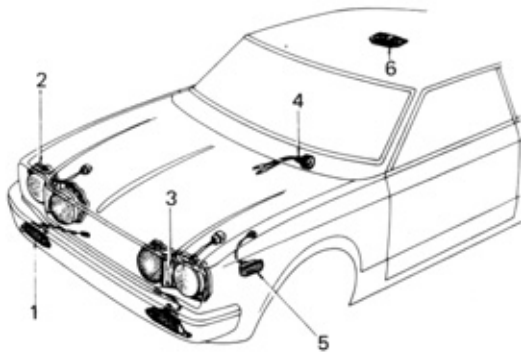
- |   |   |   |                                |
|---|---|---|--------------------------------|
| A | Heater Blower Switch  | G | Courtesy Light Switch          |
| B | Cigarette Lighter   | H | Light Control Rheostat         |
| C | Rear Window Defogger Switch   | I | Stop Light Switch              |
| D | Combination Light Control, Dimmer, Turn Signal, Hazard & Wiper Switch | J | Exhaust Gas Temperature Sensor |
| E | Un-Lock Warning Switch  | K | Parking Brake Switch           |
| F | Ignition Switch   | L | Fuel Sender Gauge              |
|   |   | M | Condition Indicator Computer   |

Fig. 4-157



## LIGHT COMPONENTS(CARINA SERIES)

Fig. 4-158



- 1 Front Turn Signal Light
- 2 Headlight
- 3 Front Parking Light
- 4 Glove Compartment Light
- 5 Side Turn Signal Light

- 6 Interior Light
- 7 Rear Combination Light
- 8 Back-up Light
- 9 License Plate Light

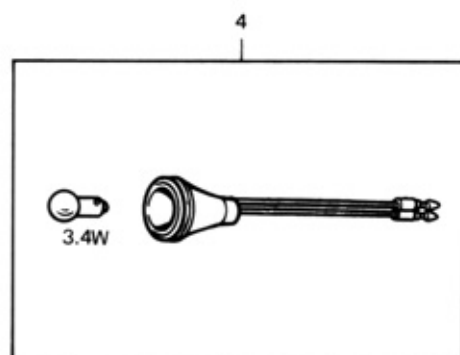
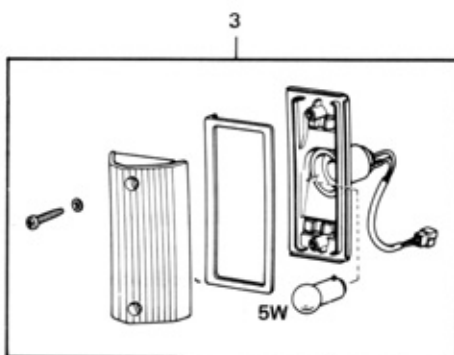
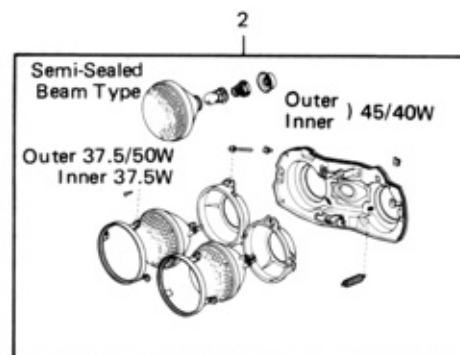
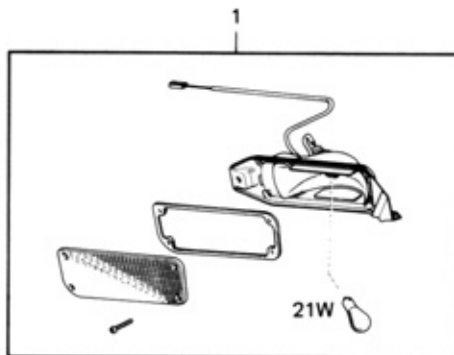
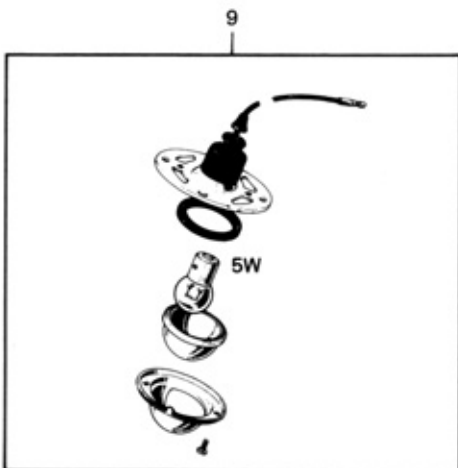
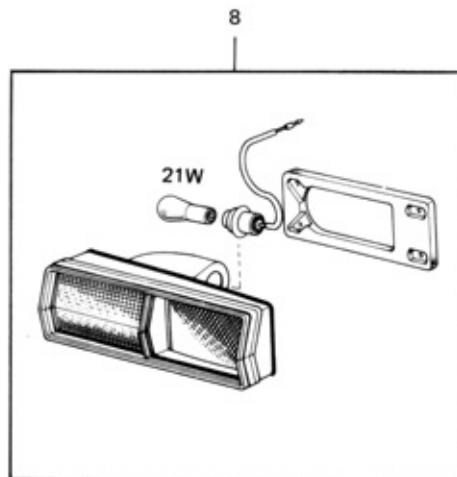
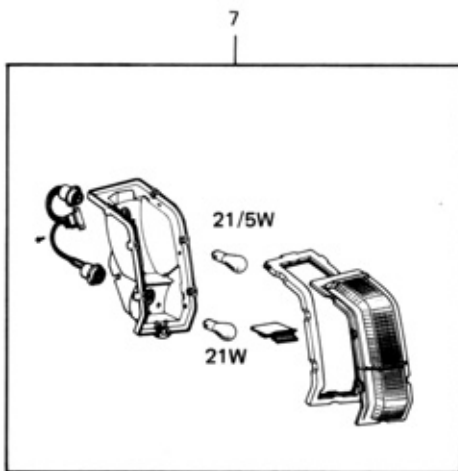
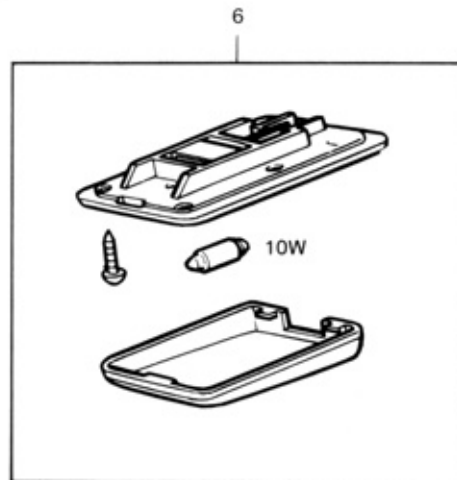
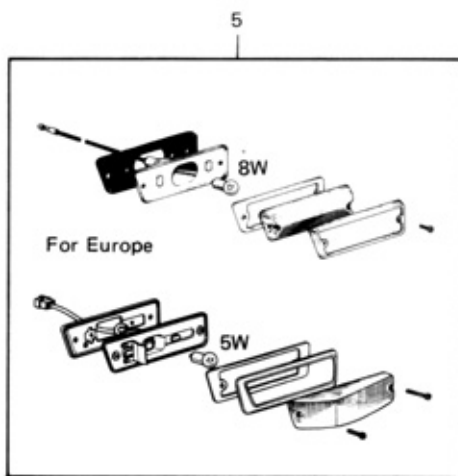
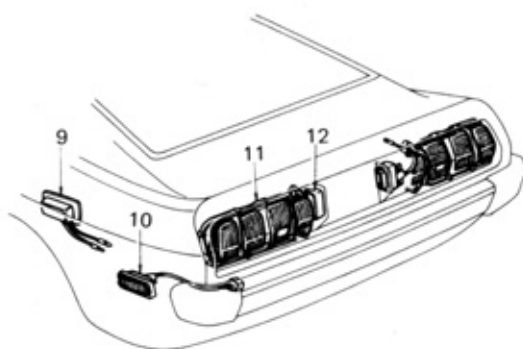
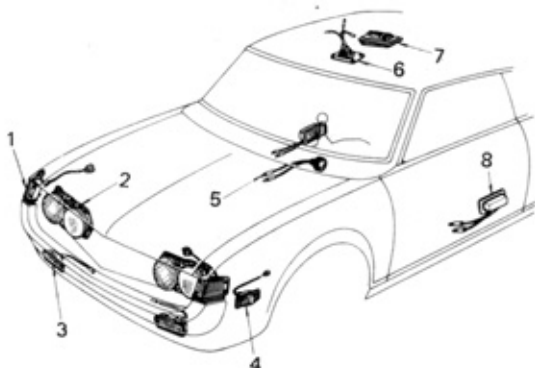


Fig. 4-159



# LIGHT COMPONENTS(CELICA SERIES)

Fig. 4-160



- 1 Front Parking Light
- 2 Headlight
- 3 Front Turn Signal Light
- 4 Side Turn Signal Light  
Front Side Marker Light (for USA)
- 5 Glove Compartment Light
- 6 Spot Light (Liftback)

- 7 Interior Light
- 8 Door Courtesy Light
- 9 Luggage Room Light
- 10 Rear Side Marker Light (for USA)
- 11 Rear Combination Light
- 12 License Plate Light

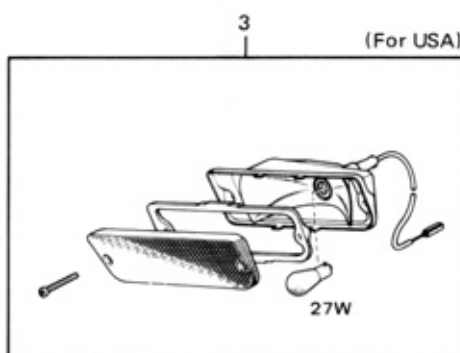
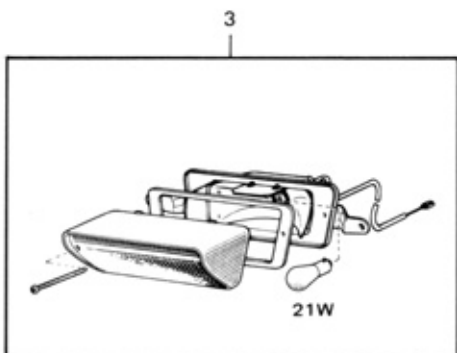
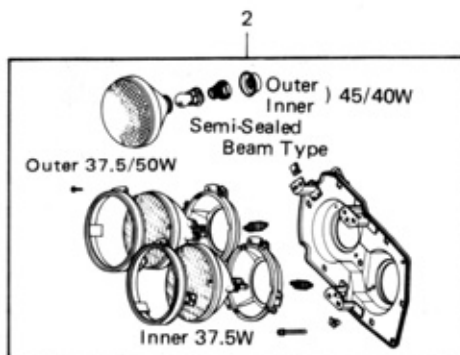
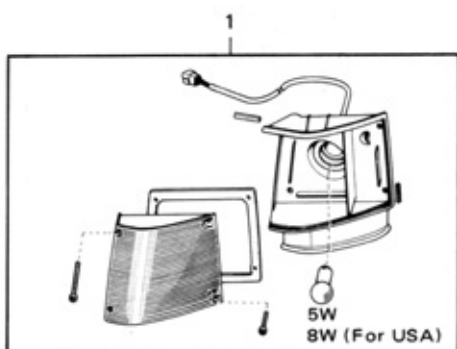
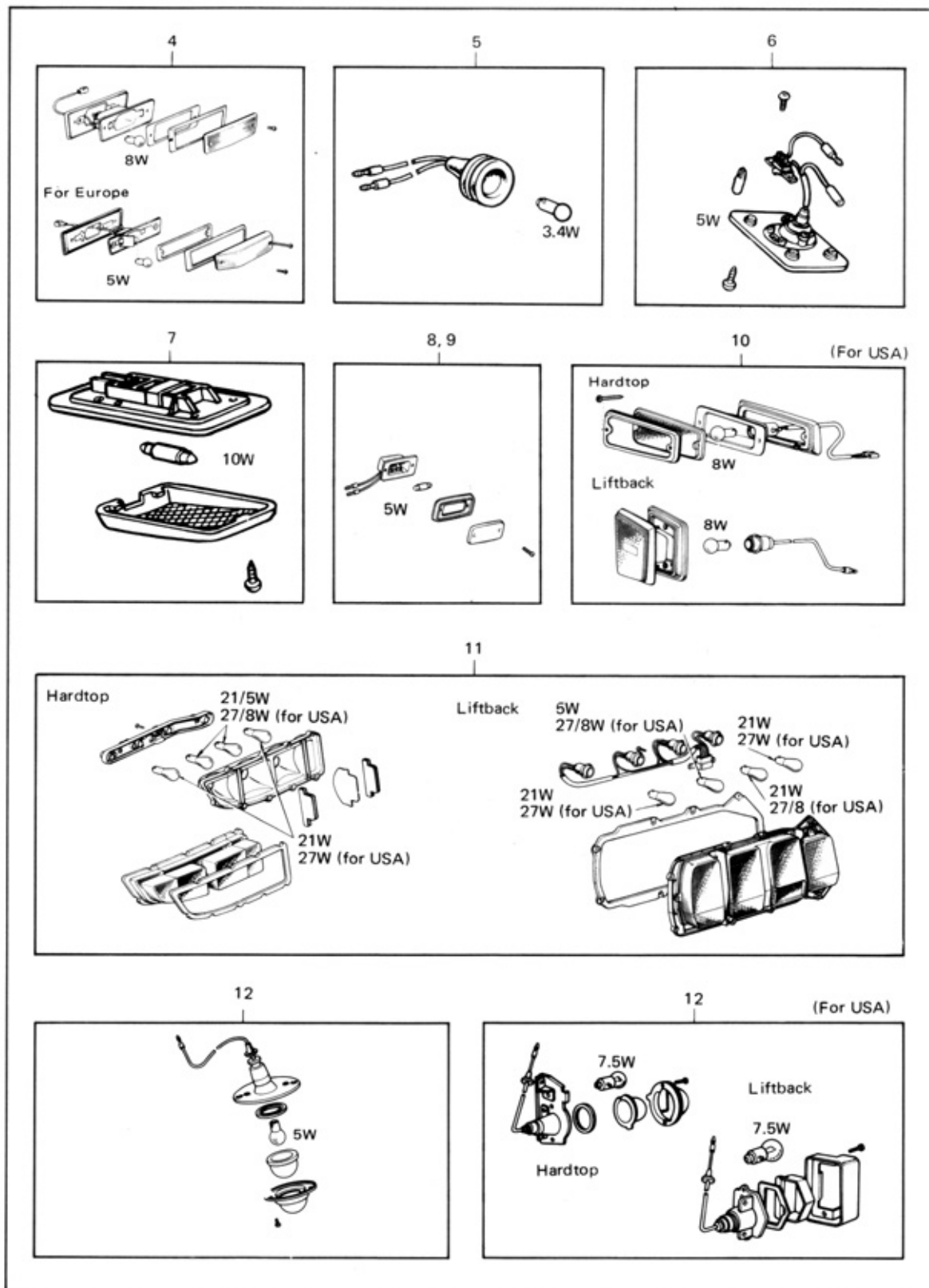




Fig. 4-161



## WIRING HARNESS ROUTING (CARINA SERIES)

Fig. 4-162

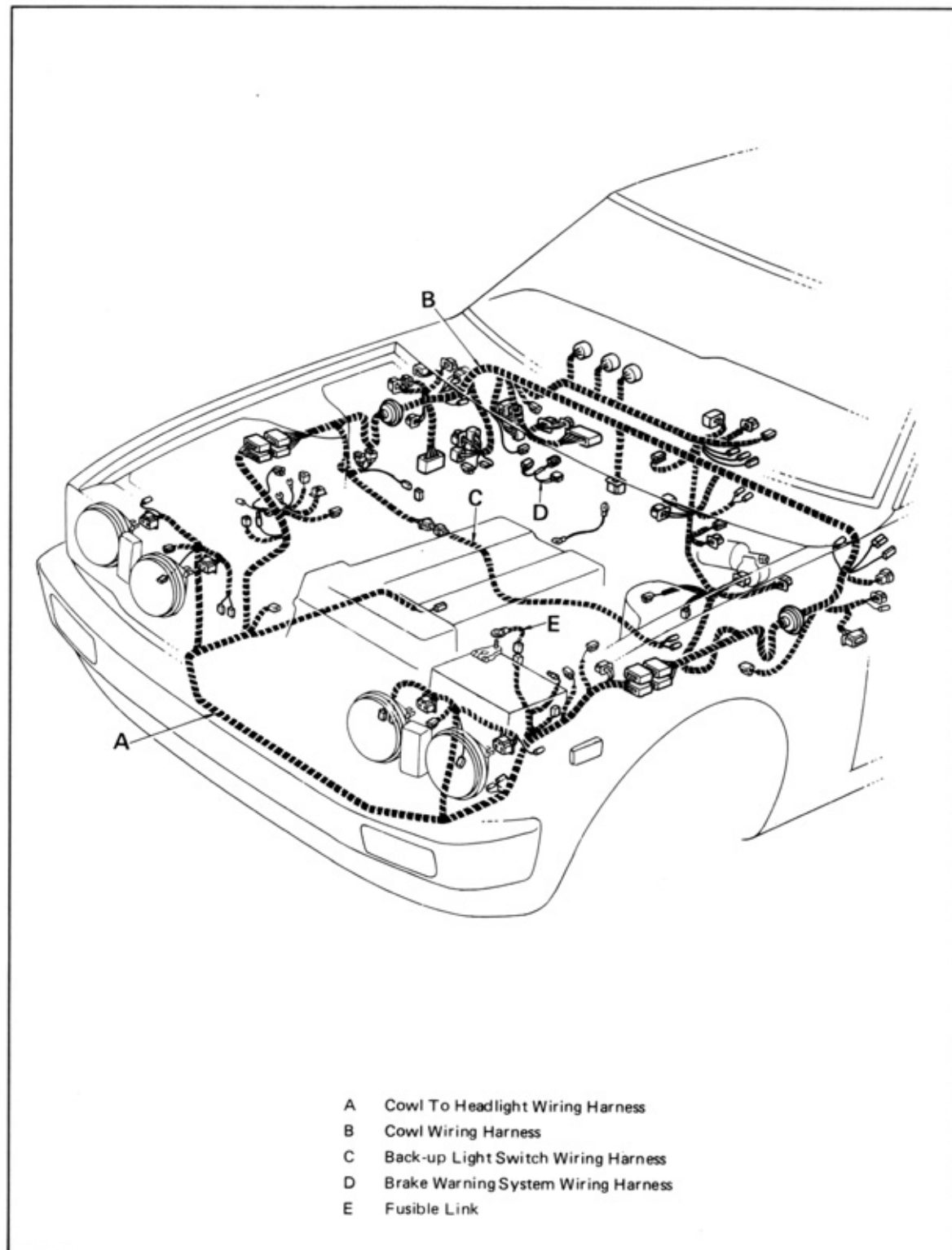
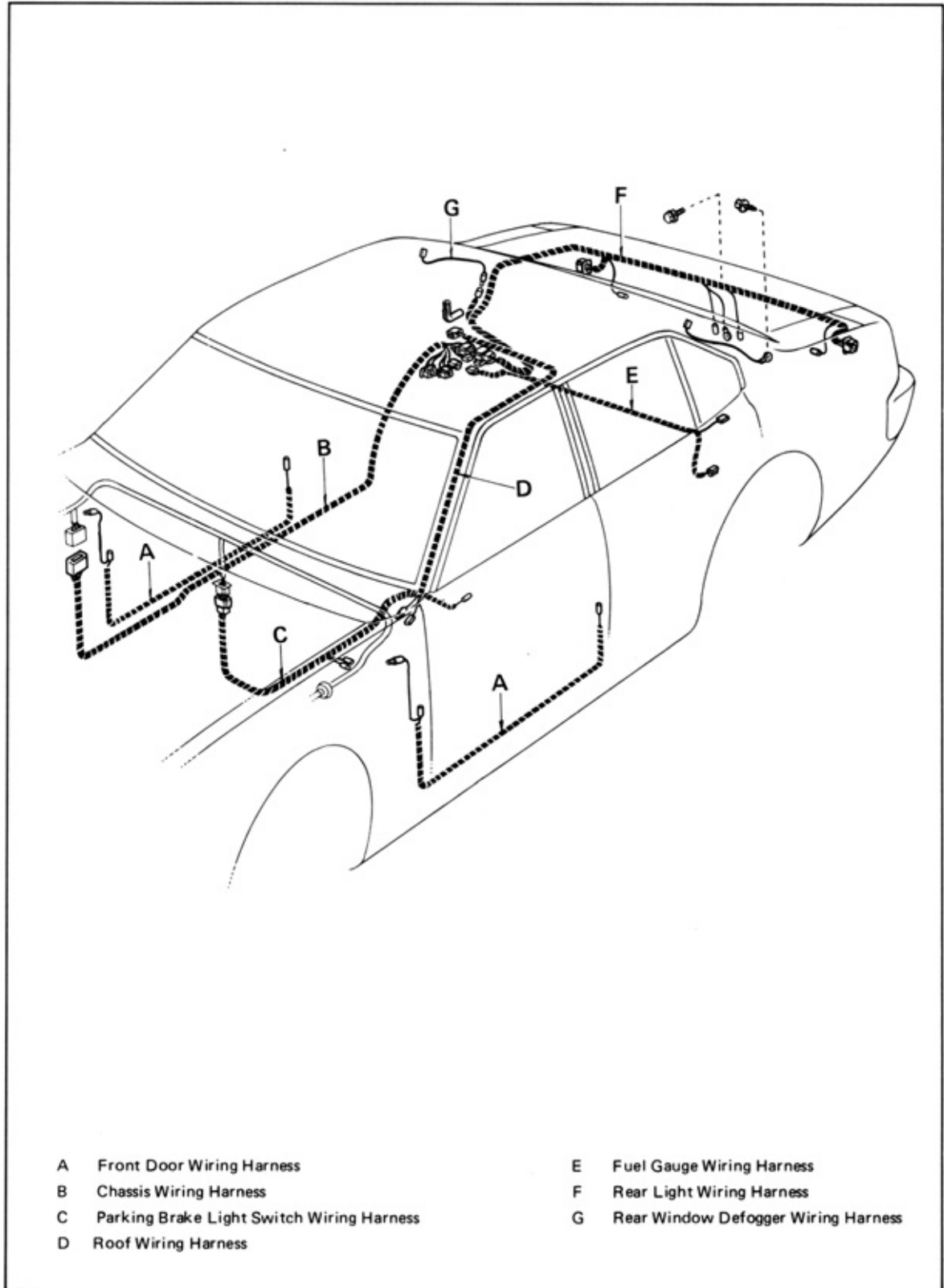


Fig. 4-163



**WIRING HARNESS ROUTING (CELICA SERIES)**

EXCEPT USA &amp; CANADA

Fig. 4-164

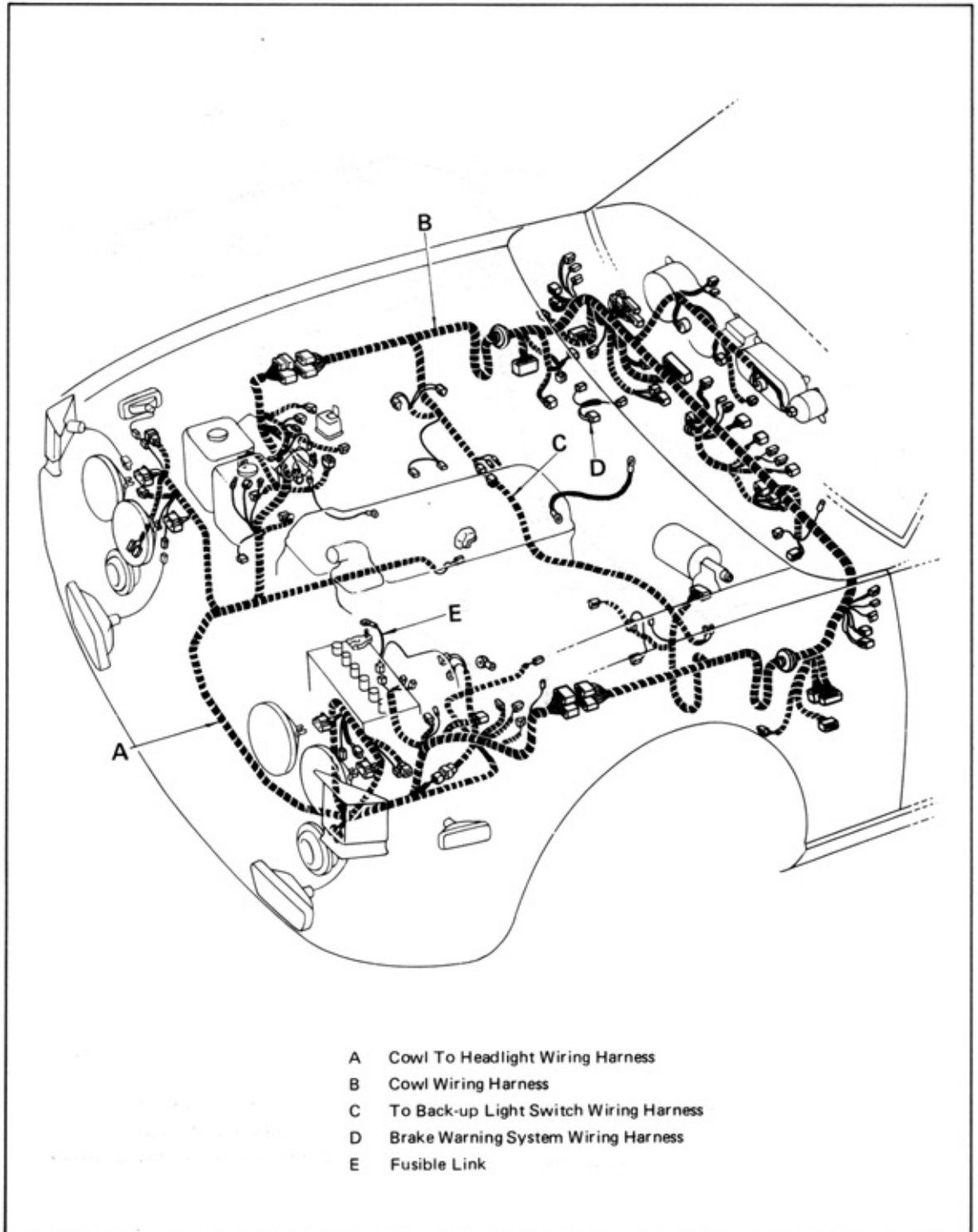
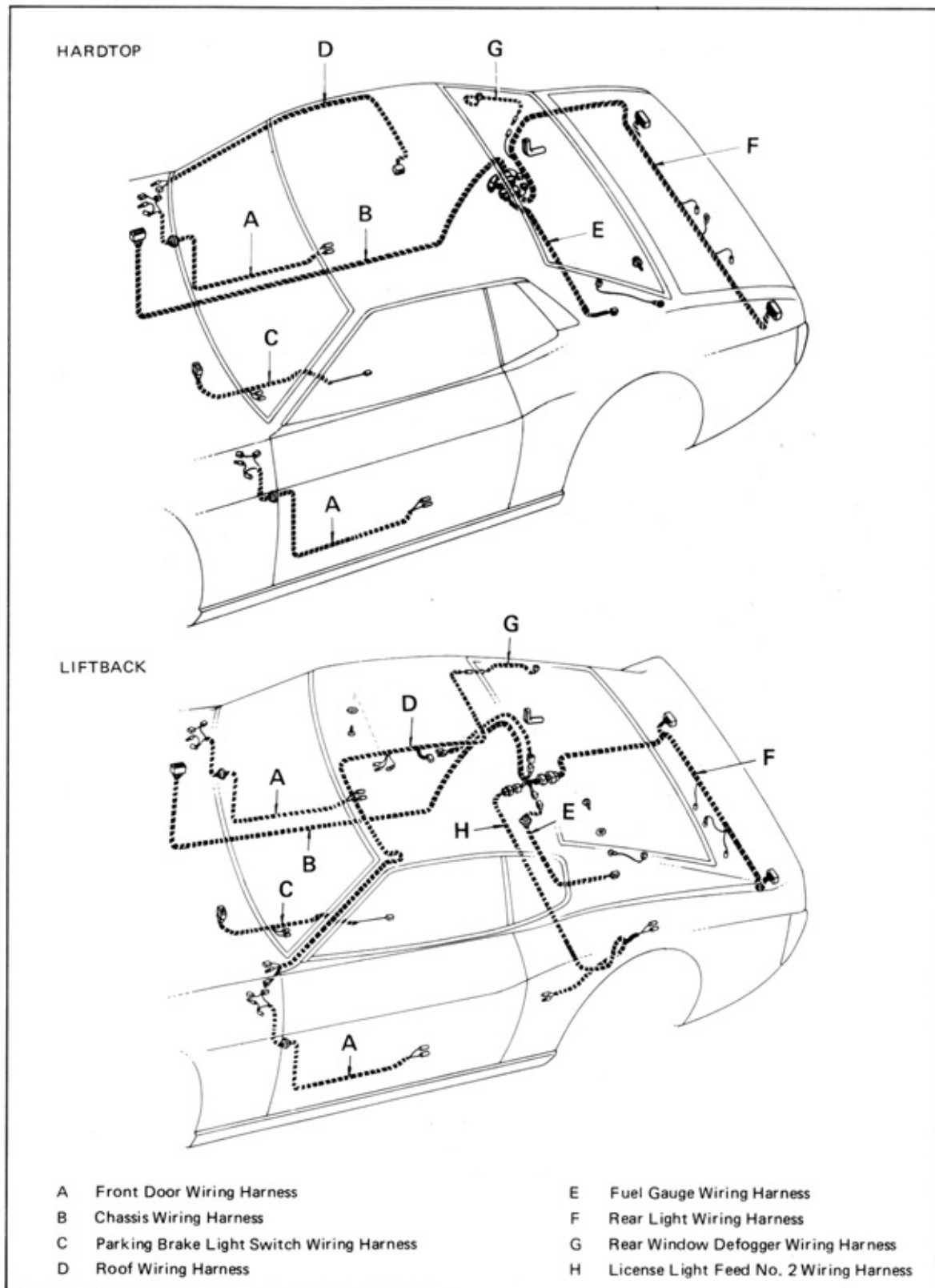


Fig. 4-165



FOR USA &amp; CANADA

Fig. 4-166

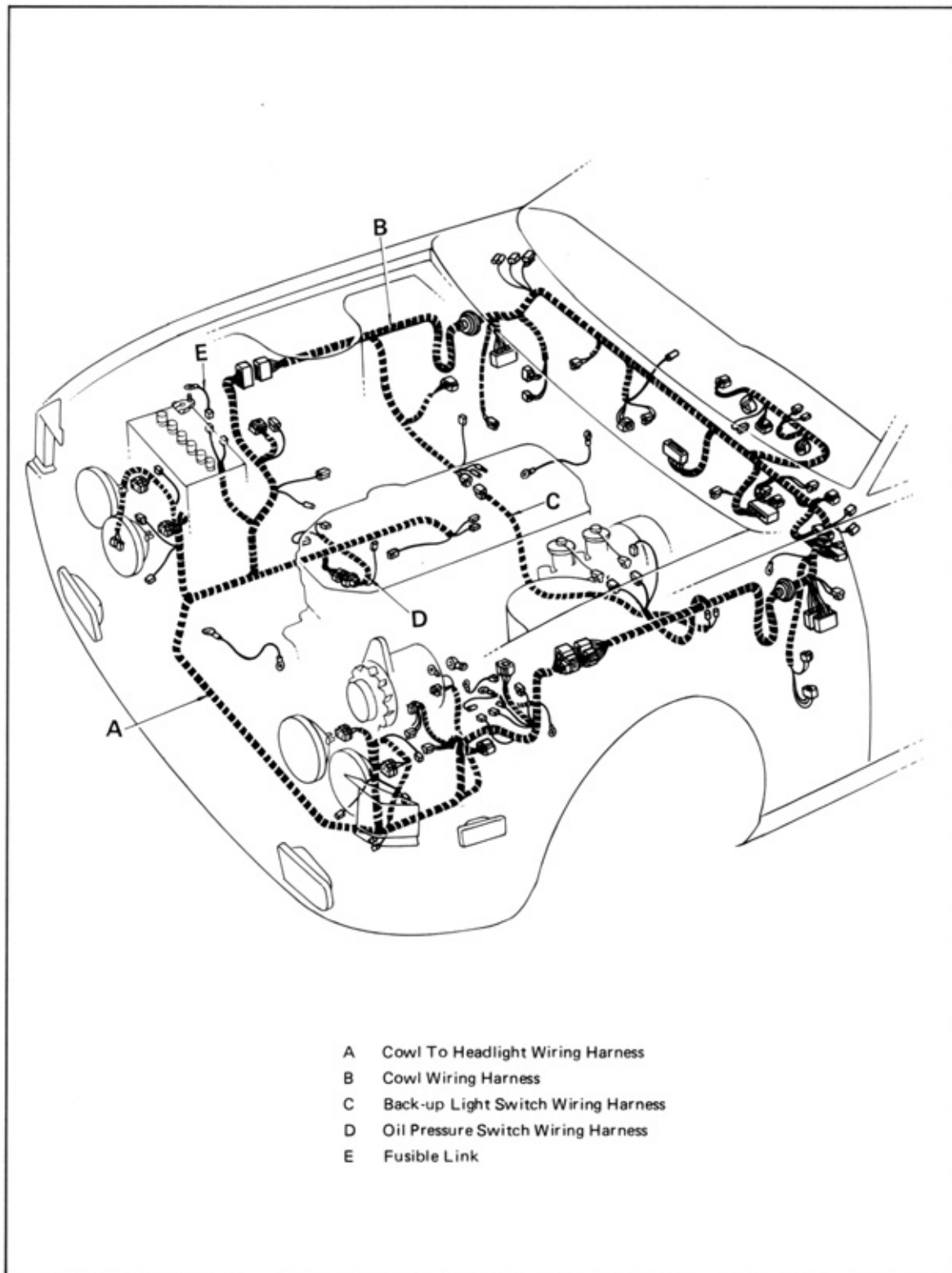


Fig. 4-167

